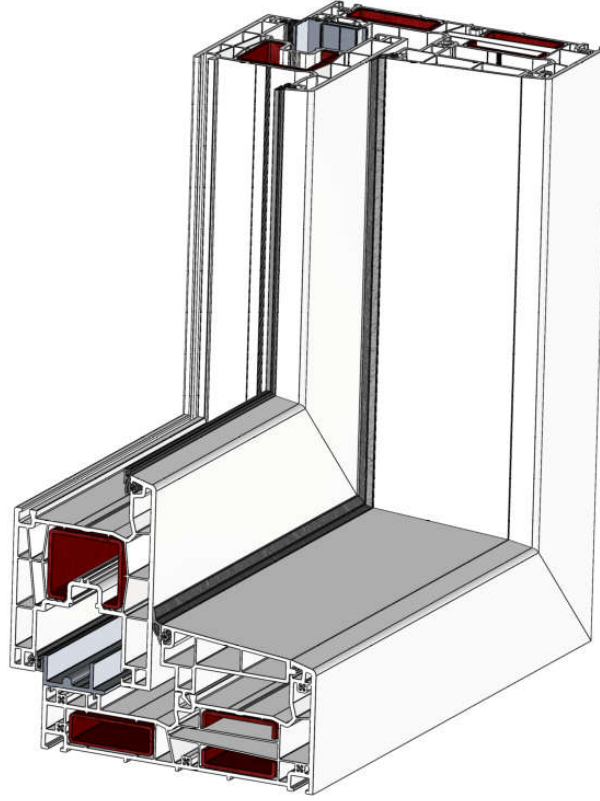




MANUEL KATALOG



TEKNİK ÖZELLİKLER

KASA DERİNLİK	147 mm
KASA DIŞ YÜKSEKLİK	66 mm
KAPI KANAT DERİNLİK	76 mm
KAPI KANAT DIŞ YÜKSEKLİK	107 mm
CAM KALINLIK MİNİMUM	24 mm
CAM KALINLIK MAKSİMUM	50 mm
KASA PROFİL ODACIK SAYISI	5

GENEL ÖZELLİKLER

Yeni nesil yalıtımlı Inova PVC sürme, şu ana kadar gördüğümüz tüm sürme uygulamalarını unutturacak bir bakış açısına sahip olmanız için dizay edilmiştir. Inova yeni nesil yalıtımlı sürmeyi kullandığınız mekanlar da yüksek yalıtım ve sızdırmazlık performansı sağlamakla birlikte yeni tasarımı sayesinde size daha geniş yaşam alanı sağlayacaktır.

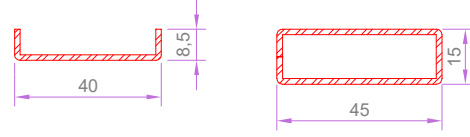
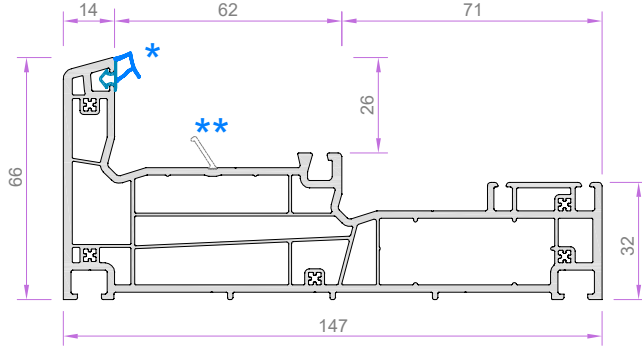
Inova sürme sistemi tasarlanırken tüm sürme sistemlerinin her ayrıntısı incelenmiştir. *Tasarlanacak* bu yeni ürünün *kolay imal ve yerine kolay montaj edilebilmesi, kullanışlı olması, yüksek sızdırmazlık değerlerine ve yüksek rüzgar dayanımına özelliklerine sahip olması hedeflenmiştir.* Bu hedefler göz önüne alınarak uluslararası standartlara uygun ve uluslararası deneyimlerden kazanılan tecrübe ile *Yeni nesil yalıtımlı Inova PVC sürme* tasarlanmıştır. Bu ürüne özel tasarlanan ithal donanım aksesuarları ile kanat açma kapama fonksiyonları kolay ve konforlu olması sağlanmıştır. Ayrıca çevresel kilitleme noktaları yardımıyla kanata pozitif kontrollü eşit (dengeli) kapatma hareketi sağlamaktadır.

Ağır kanatlarda bile kolun rahat kullanımı sayesinde, kanadın yukarı kaldırılmasına gerek olmadan kolay açma olanağı sahiptir. Inova sürme kapı ve pencere uygulamalarında estetik ve şık tasarımıyla siz kullanıcılarına maksimum görüş alanı sağlamaktadır. Mimari projelerde her türlü dekorasyona uyum sağlayacak zengin kaplamalı renk alternatiflerine sahiptir.

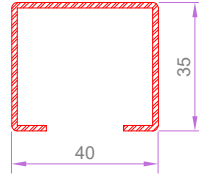
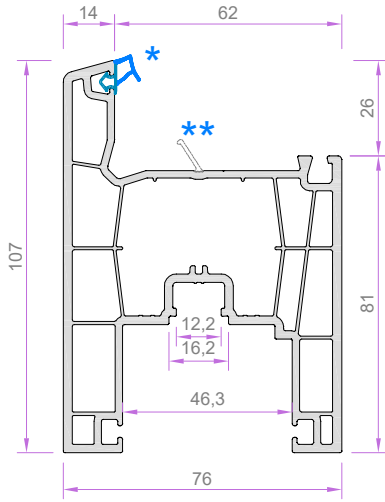
Profil Çizimleri	1.1
	1.2
Profil Montaj Kesit Detayları	2.1
	2.3
Çıtalar	3.1
	3.2
Pencere Uygulama Tipleri	4.1
Inova Kesit Gösterimi	5.1
	5.4
Profil Kesim Ölçüleri	6.1
	6.6
Profil Ürün Listesi	7.1
Profil Kesim Açıları & Yöntemi	8.1
	8.2
İspanyolet Kol Kanalı Açma	9.1
	9.4
Su Tahliye & Vakum Kanalı	10.1
	10.7
Destek Sacı Kesim Açısı & Ölçüleri	11.1
	11.3
Destek Sacı Vidalama	12.1
	12.2
Kaynak Takoza Kullanımı	13.1
Profil Köşe Temizleme & Orta Kayıt Kertme Uygulaması	14.1
	14.2
Orta Kayıt Uygulama	15.1
	15.2
Conta Uygulama	16.1
	16.4
Alüminyum Profil Montajı	17.1
	17.3

İÇİNDEKİLER

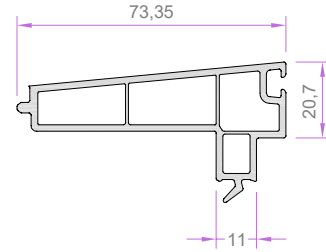
Kasa Kapama Profili Kullanımı	18.1
	18.2
Aksesuar Montaj Detay Listesi	19.1
	19.2
Aksesuar Montaj Detayları	20.1
	20.37
Cam Takoz Kullanımı	21.1
	21.4
Aksesuar Ölçüm Şeması	22.1
	22.2
Montaj Vidası Kullanımı	23.1
	23.2

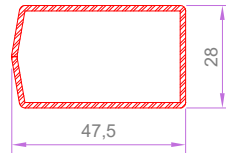
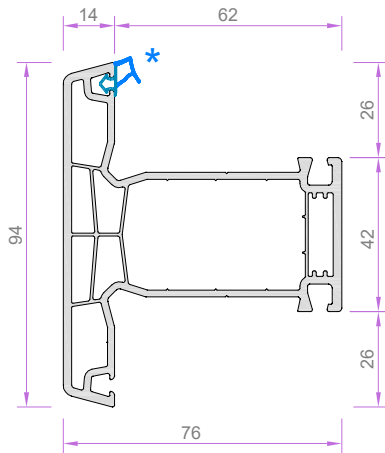
ANA PROFİLLER
334508/09 KASA




Ürün Kodu	Et Kalınlığı S (mm)	Atalet Momenti		Ürün Kodu	Et Kalınlığı S (mm)	Atalet Momenti	
		I _x (cm ⁴)	I _y (cm ⁴)			I _x (cm ⁴)	I _y (cm ⁴)
334544	1,5	0,038	1,54	334542	1,5	0,65	3,87
334545	2,0	0,047	1,94	334543	2,0	0,79	4,89

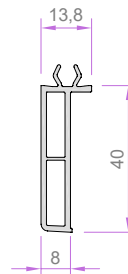
334511/12 KANAT


Ürün Kodu	Et Kalınlığı S (mm)	Atalet Momenti	
		I _x (cm ⁴)	I _y (cm ⁴)
334546	1,5	3,09	4,97
334547	2,0	3,90	6,33

334515/16 INOVA SABİT KASA KAPAMA

334517/18 KANAT KAPAMA

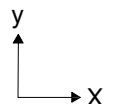
334513/14 ORTA KAYIT


Ürün Kodu	Et Kalınlığı S (mm)	Atalet Momenti	
		I _x (cm ⁴)	I _y (cm ⁴)
334548	1,5	2,75	6,05
334549	2,0	3,48	7,73
		334541	
		XXX	

YARDIMCI PROFİLLER
XXXX KLİPSLİ PERVAZ


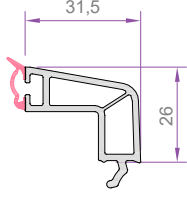
* Siyah veya açık gri conta

** Opsiyonel orta conta

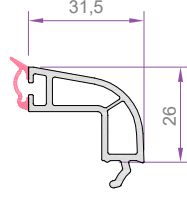


ÇITA PROFİLLERİ
PROFİL ÇİZİMLERİ

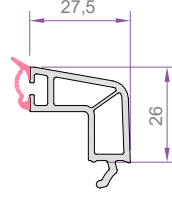
334521/22 24mm
Çift Cam Çıtası



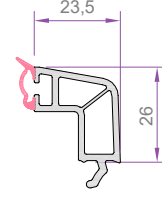
334523/24 24mm
Çift Cam Çıtası



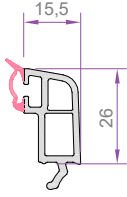
334525/26 28mm
Çift Cam Çıtası



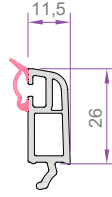
334527/28 32mm
Üçlü Cam Çıtası



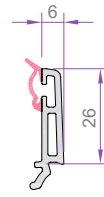
334529/31 40mm
Üçlü Cam Çıtası



334532/33 44mm
Üçlü Cam Çıtası



334534/35 50mm
Üçlü Cam Çıtası


CONTALAR

800639
Kapama Contası EPDM



800644
Kanat Contası EPDM



800645
Cam Contası EPDM



TPV Cam Contası


ALÜMİNYUM PROFİLLER

334536
334508/09-Inova sürme kasa
üst merkezleme



334537
334508/09 Inova sürme
kasa alt ray



334538
334508/09 Inova sürme kasa
ispanyolet merkezleme



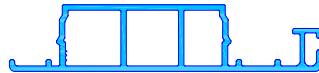
334539
334511/12 Inova sürme kanat
ispanyolet yükseltme



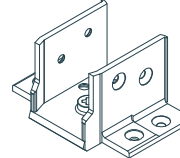
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334508/09 Kasa alt ıslak
alan kapama



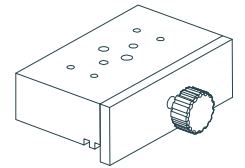
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334511/12 Inova sürme kanat
dikey alüminyum kapama

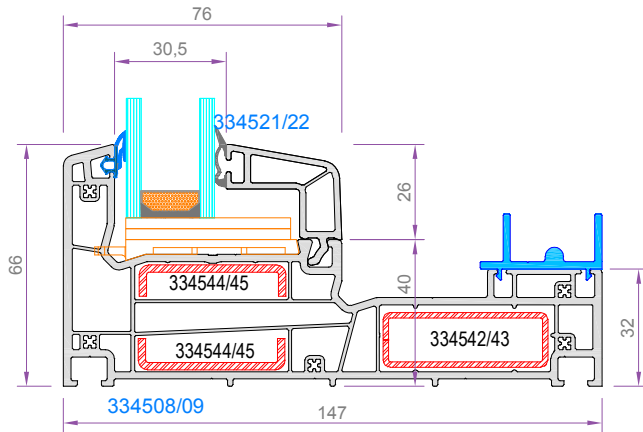
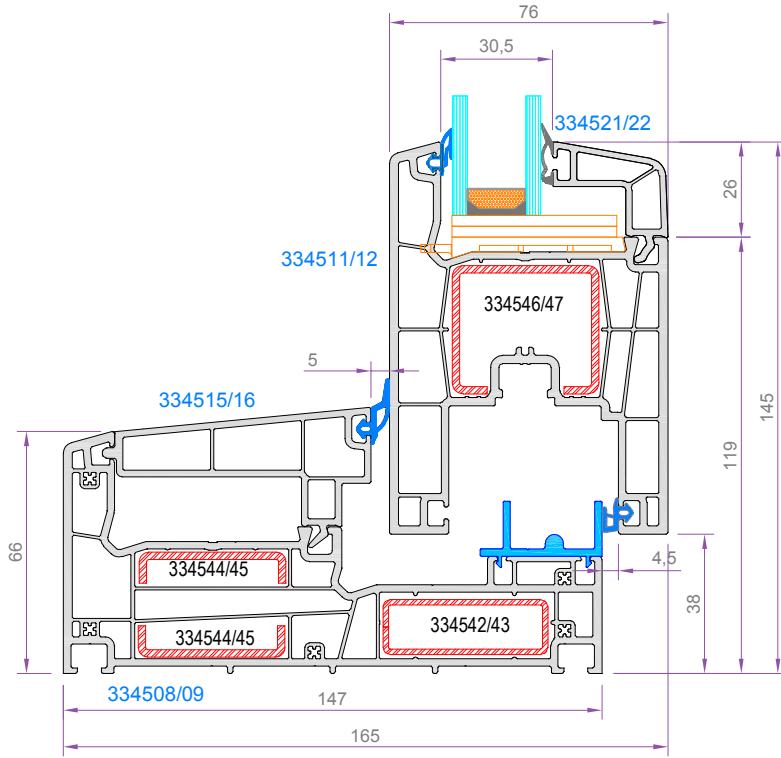

BAĞLANTI PARÇASI

334541 Inova Orta Kayıt
Bağlantı Takozu

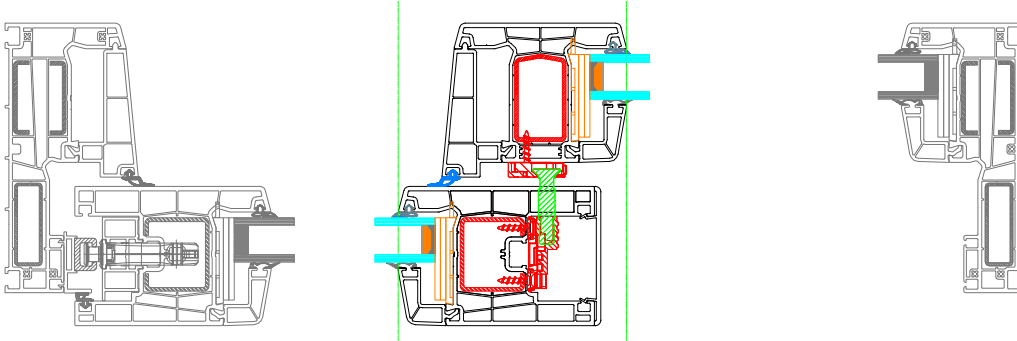

ŞABLON

XXX Orta kayıt
bağlantı (334541)
şablonu o.contasız

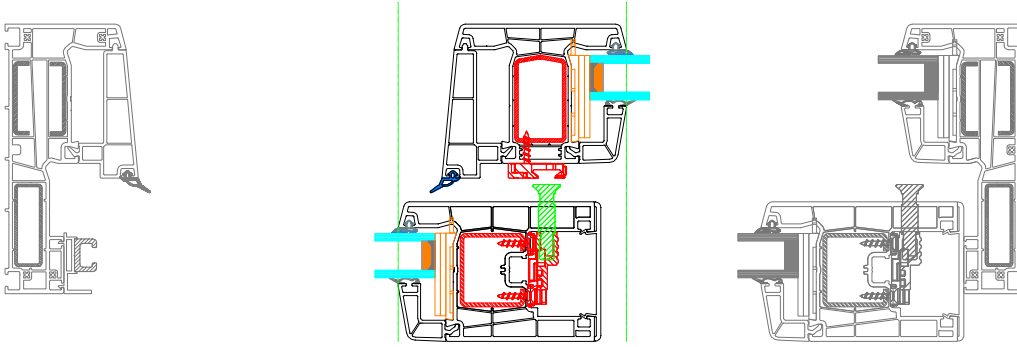




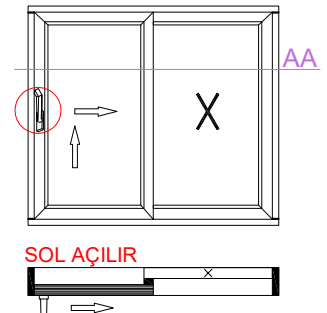
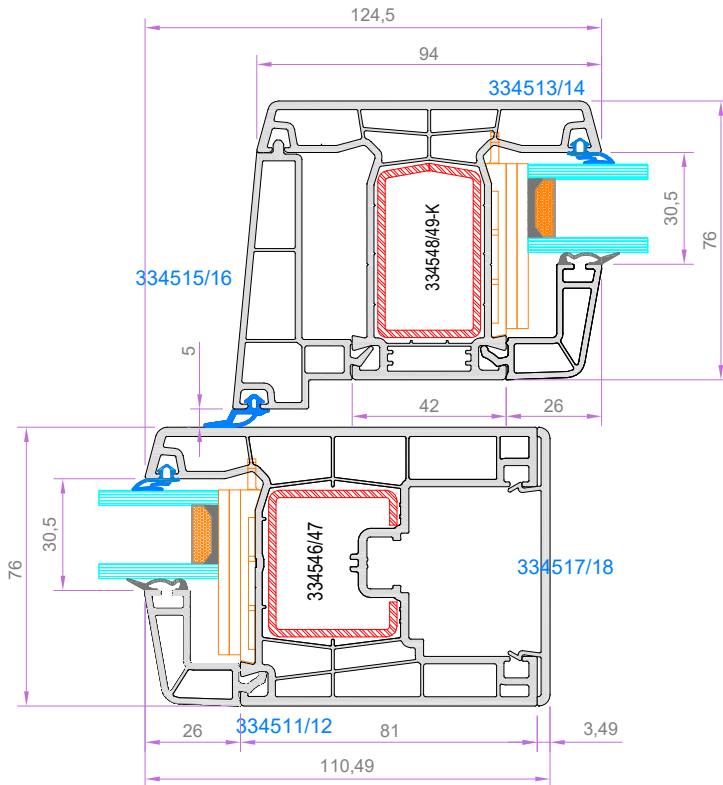
PROFİL MONTAJ KESİT DETAYLARI

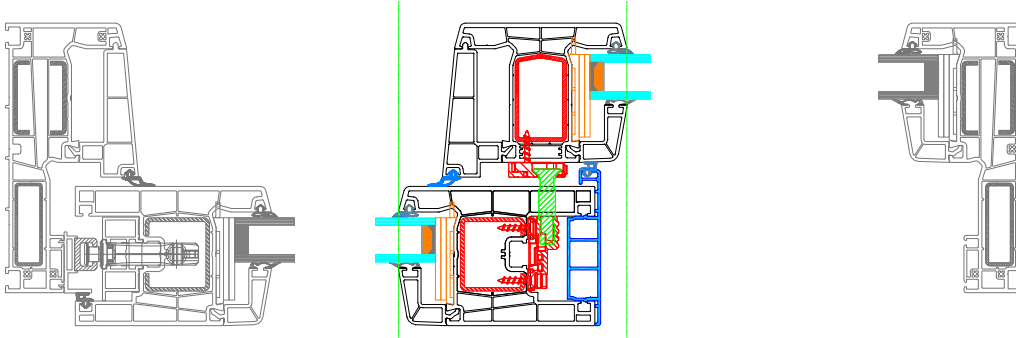
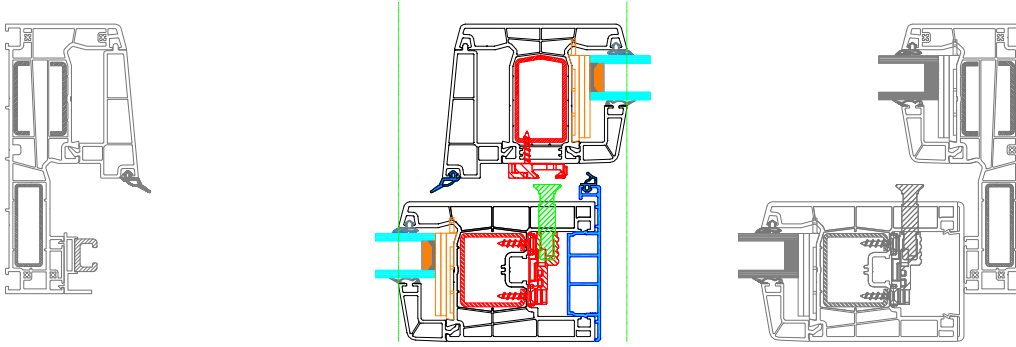
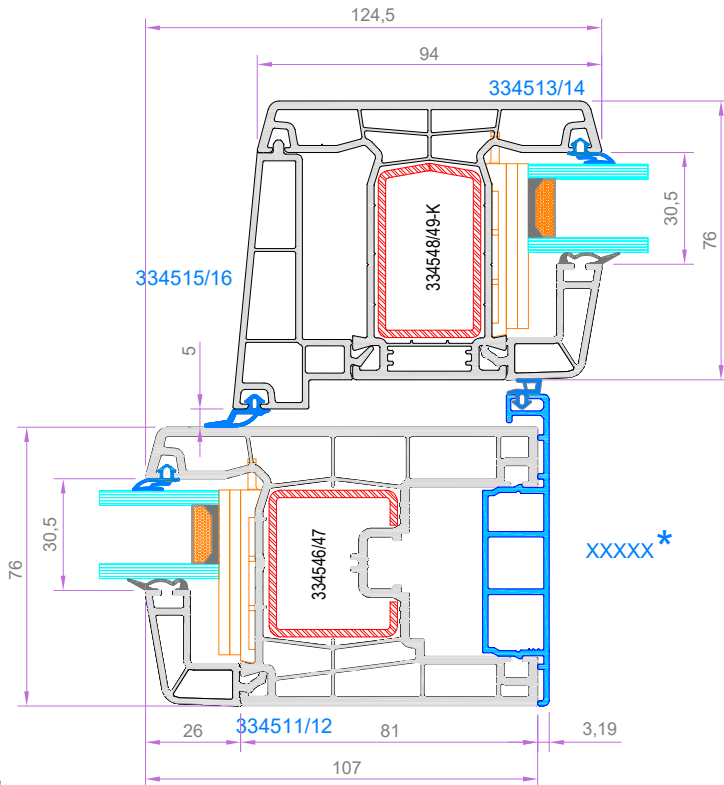


AA- Detayı (Kapalı Konum)

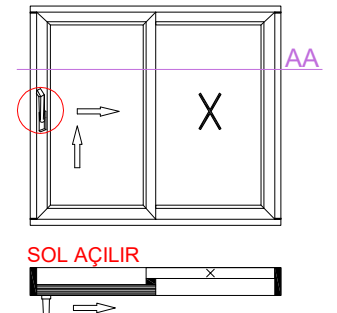


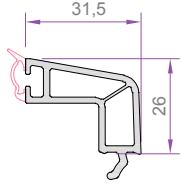
AA- Detayı (Açık Konum)



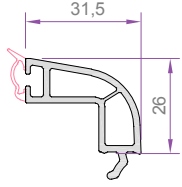
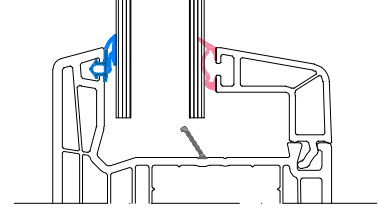
PROFİL MONTAJ KESİT DETAYLARI**AA- Detayı (Kapalı Konum)****AA- Detayı (Açık Konum)**

* Alüminyum kanat kapama opsiyoneldir.

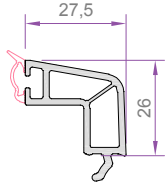
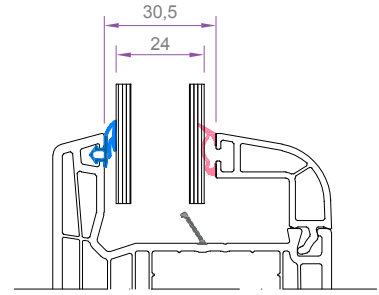




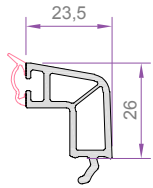
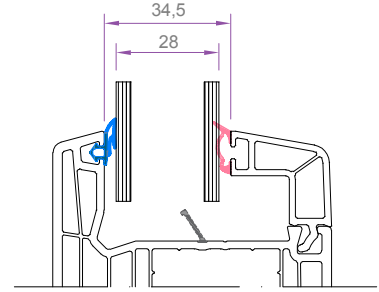
ÇİFT CAM ÇİTASI 24 mm
334521/22



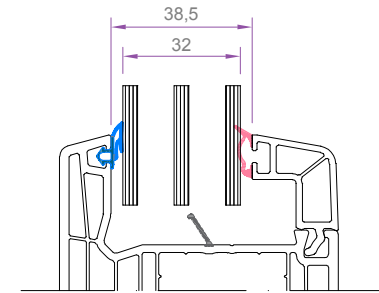
ÇİFT CAM ÇİTASI 24 mm
334523/24

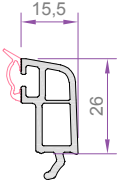


ÇİFT CAM ÇİTASI 28 mm
334525/26

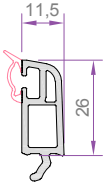
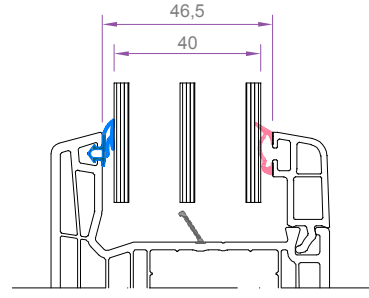


ÜÇLÜ CAM ÇİTASI 32 mm
334527/28

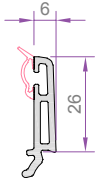
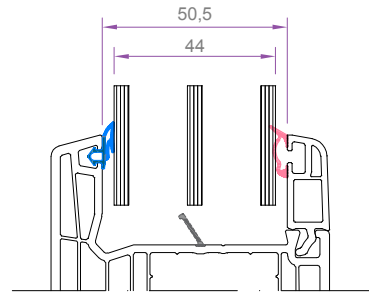




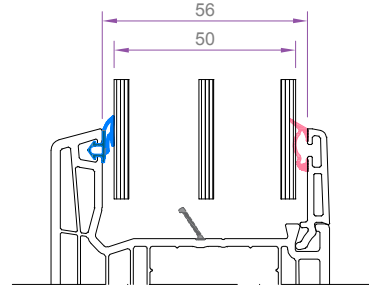
ÜÇLÜ CAM ÇİTASI 40 mm
334529/31

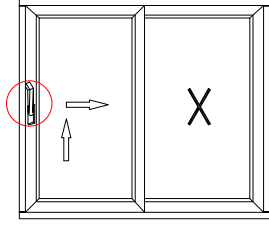
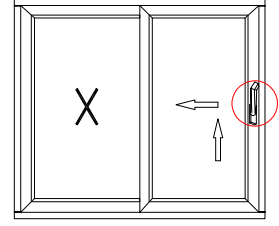
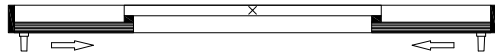
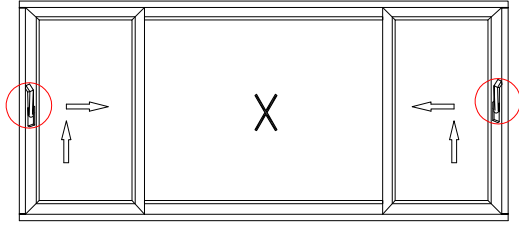
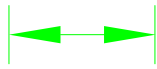
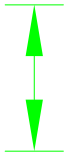


ÜÇLÜ CAM ÇİTASI 44 mm
334532/33



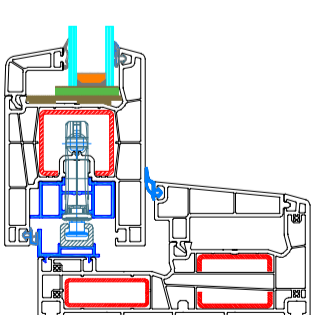
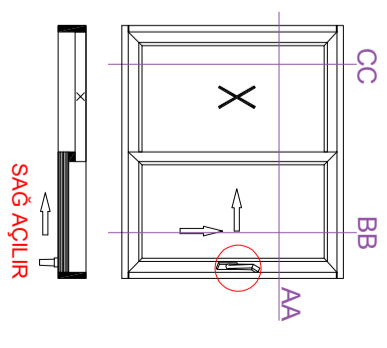
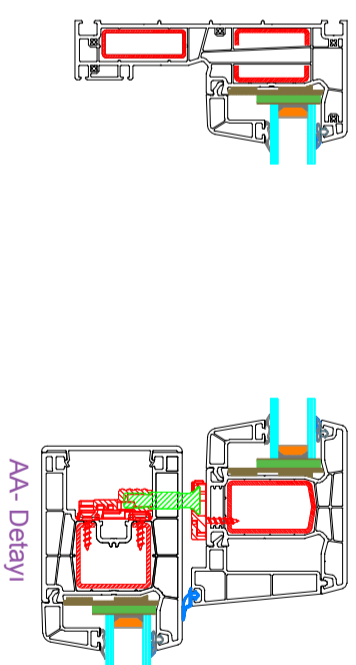
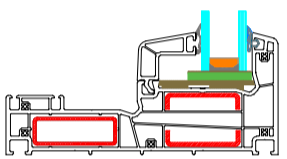
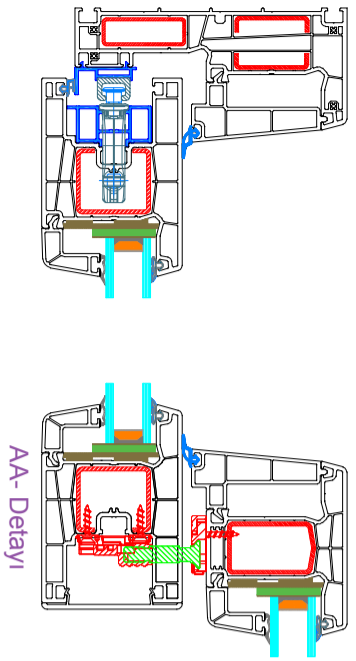
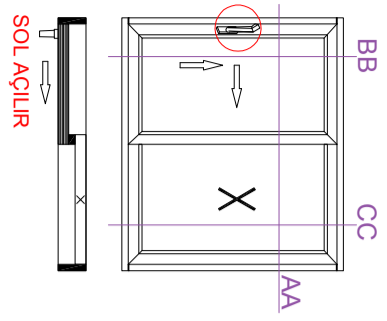
ÜÇLÜ CAM ÇİTASI 50 mm
334534/35



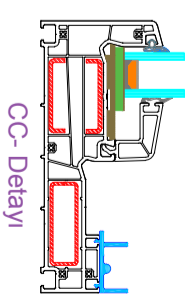
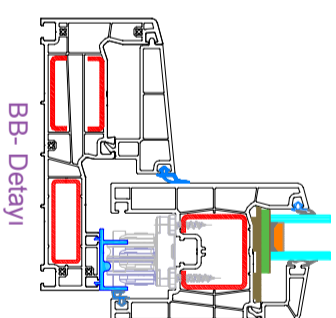
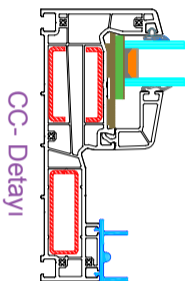
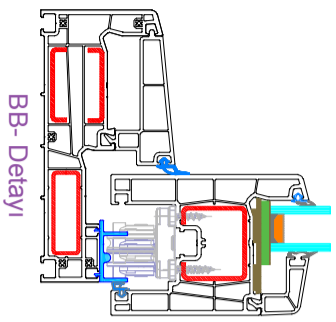
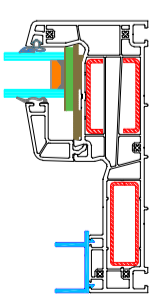
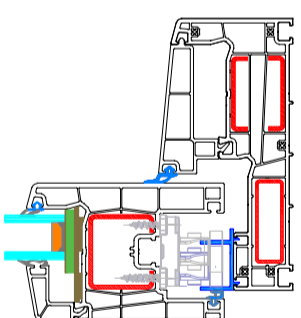
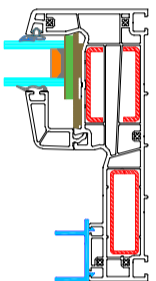
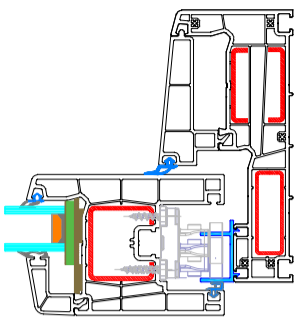
PENCERE UYGULAMA TİPLERİ**SOL AÇILIR****SAĞ AÇILIR****SOL AÇILIR****SAĞ AÇILIR****SÜRME KANAT BOYUT VE AĞIRLIKLARI****KANAT ÇALIŞMA GENİŞLİĞİ**
(İspanyolet kanal genişlik ölçüsüdür.)**710 - 1500 mm****KANAT ÇALIŞMA YÜKSEKLİĞİ**
(İspanyolet kanal yükseklik ölçüsüdür.)**600 - 2500 mm****MAKSİMUM KANAT AĞIRLIĞI****max. 200 kg****CAM AĞIRLIĞI****max. 60 kg/m²**

INOVA KESİT GÖSTERİMİ

Hareketli / Sabit Inova Kesit Gösterimi



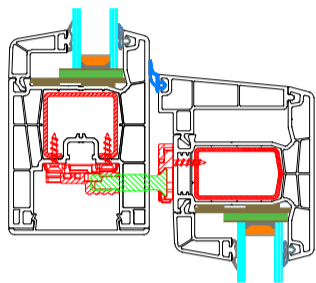
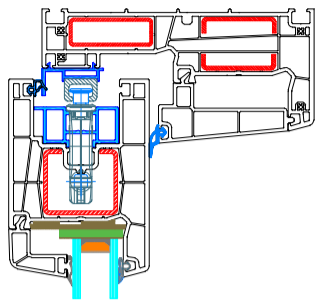
Profil Ölçek 1/4



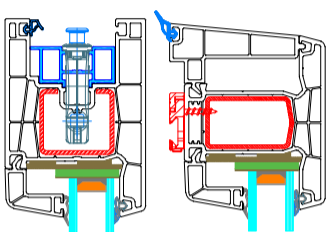
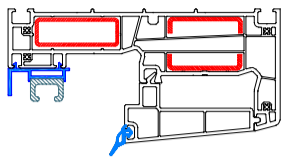
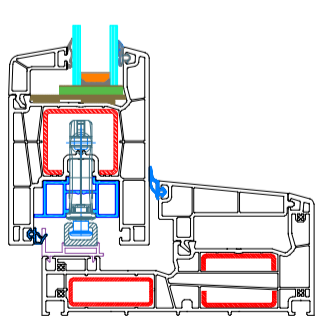
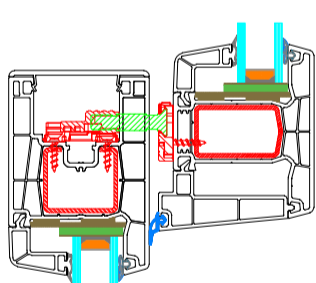
INOVA KESİT GÖSTERİMİ

PROFİL KESİT GÖSTERİMİ

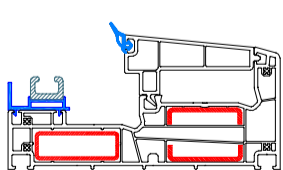
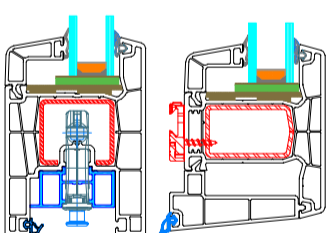
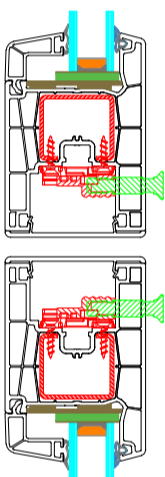
Hareketli / Sabit / Hareketli Inova Kesit Gösterimi



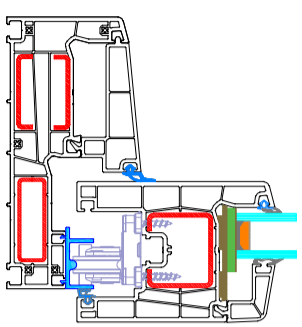
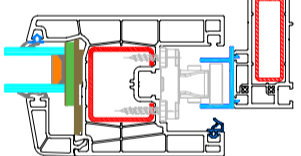
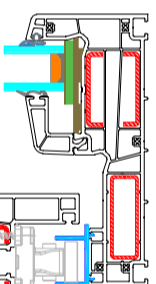
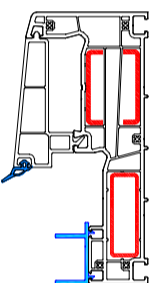
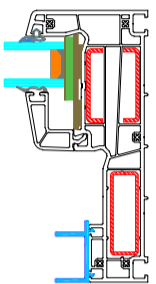
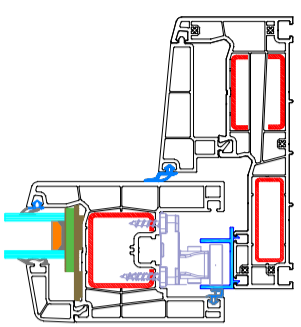
AA- Detayı (Kapalı Konum)



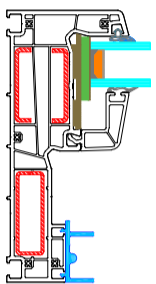
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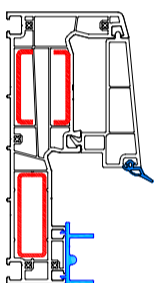
Profil Ölçek 1/4



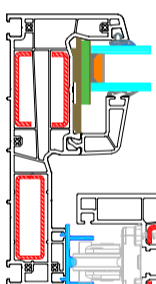
BB- Detayı



CC- Detayı



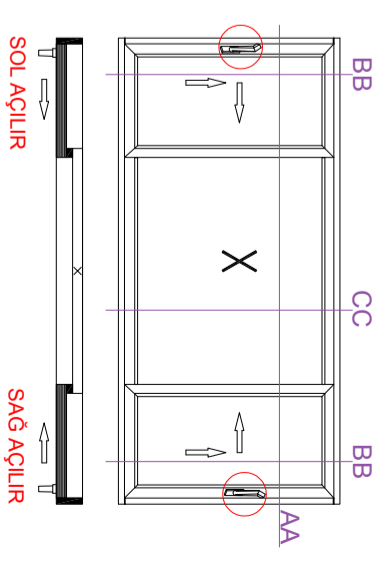
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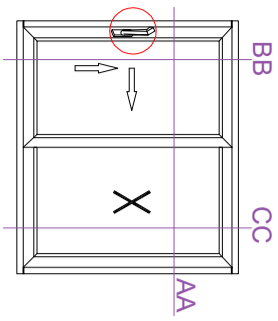


CC- Detayı

KAPALI DURUM

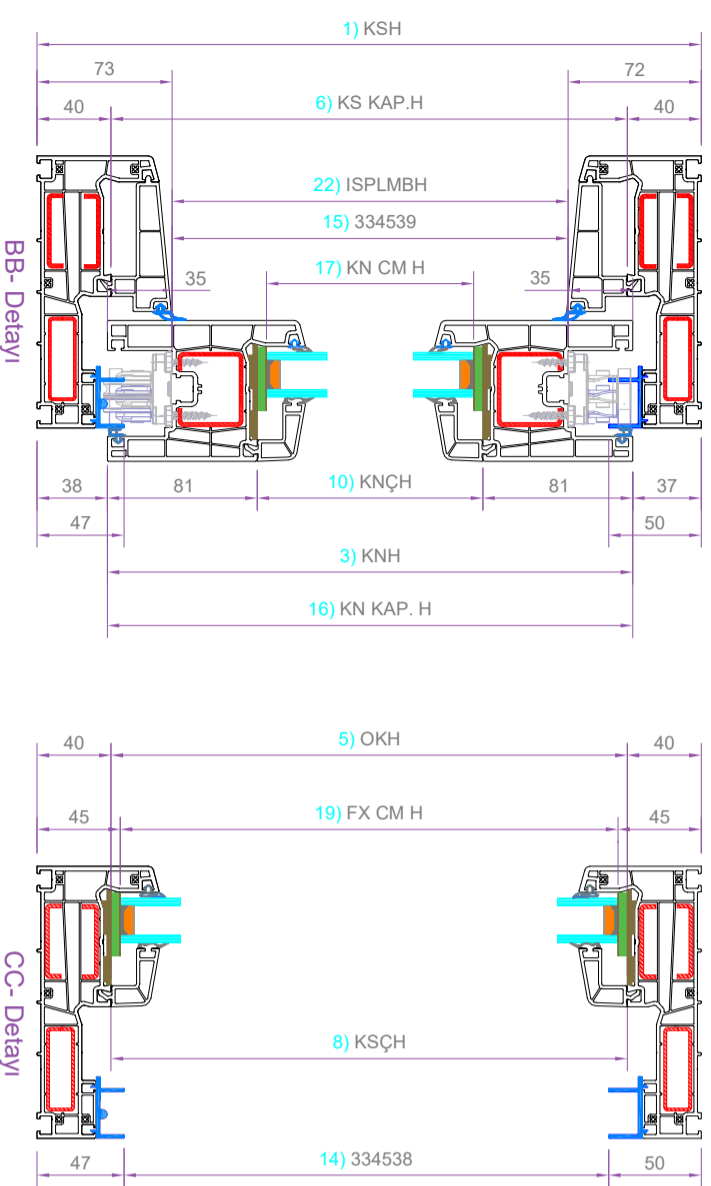
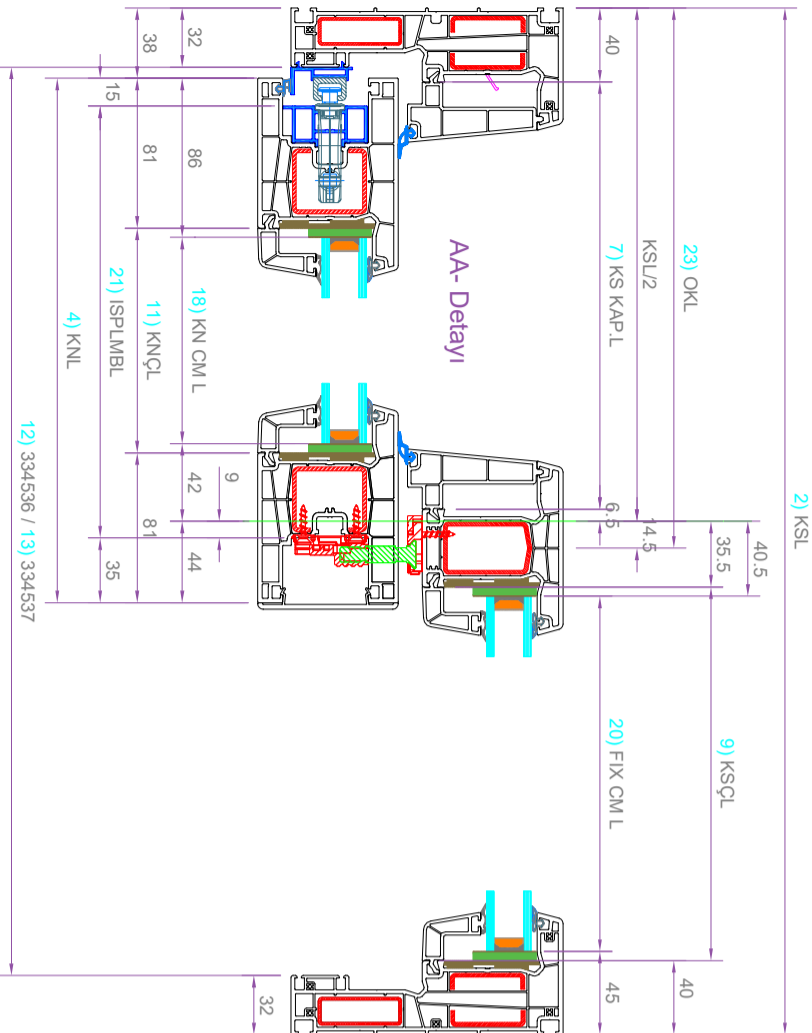
AÇIK DURUM



PROFİL KESİM ÖLÇÜLERİ
PROFİL KESİM ÖLÇÜLERİ


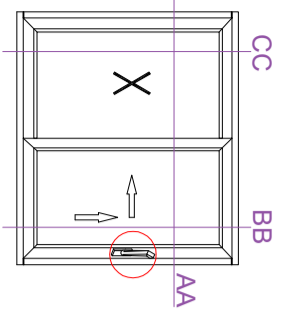
KSH: Kasa Yüksekliği
 KSL: Kasa Genişliği
 KSDSH: Kasa Destek Sacı Yüksekliği
 KSDSL: Kasa Destek Sacı Genişliği
 KNH: Kanat Yüksekliği
 KML: Kanat Genişliği
 KNDSH: Kanat Destek Sacı Yüksekliği
 KNDSL: Kanat Destek Sacı Genişliği
 OKH: Orta Kayıt Yükseklik

OKL: Orta Kayıt Genişlik
 KSKAPH: Kasa Kapama Yüksekliği
 KSKAPL: Kasa Kapama Genişliği
 KSÇH: Kasa Çita Yüksekliği
 KSÇL: Kasa Çita Genişliği
 KNÇH: Kanat Çita Yüksekliği
 KNÇL: Kanat Çita Genişliği
 KNKAPH: Kanat Kapama Yüksekliği


Profil Ölçek 1/4

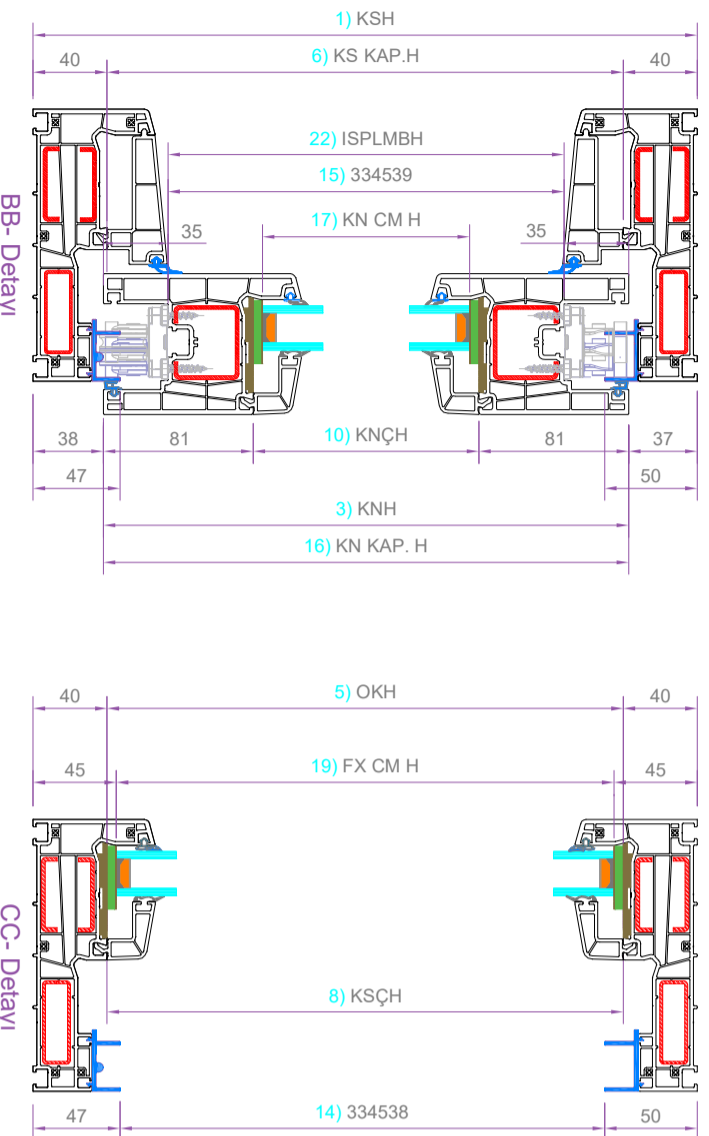
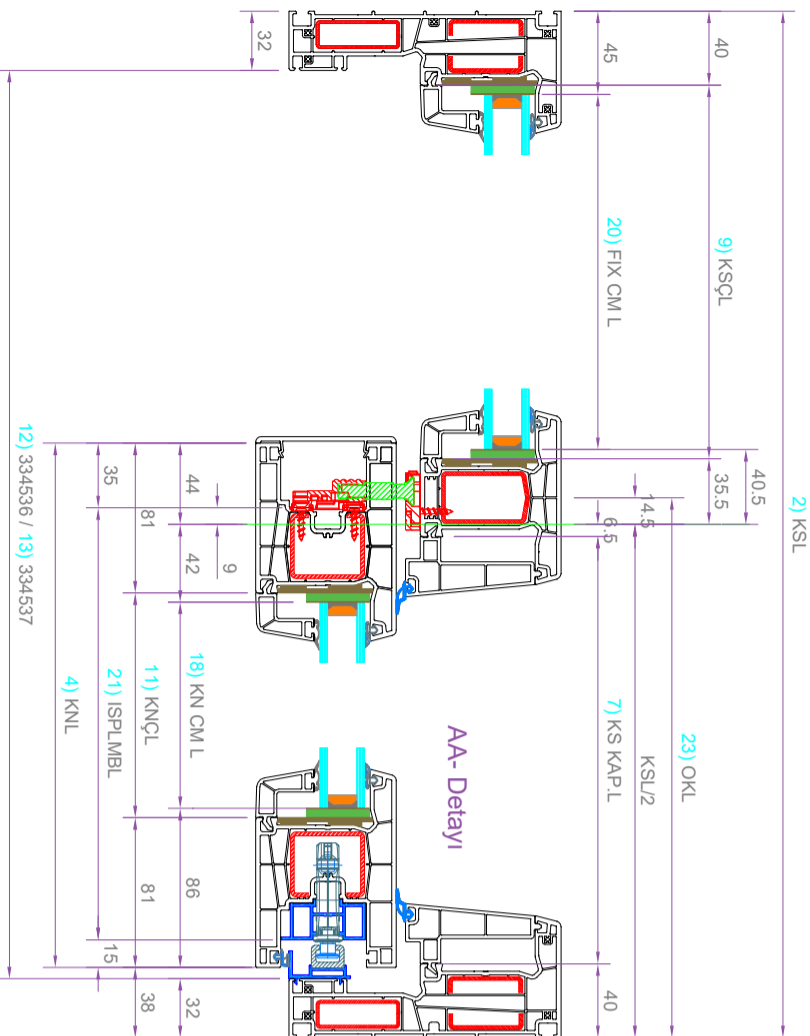
PROFİL KODU	PROFİL GÖRSEL	KESİM AÇISI (45°/90°)	KESİM SAYISI	KESİM ÖLÇÜSÜ (mm)
334508/09		45	x 2	1) KSH +6mm 2) KSL +6mm
334544/45		90	x 2	KSDSH1: KSH-94 KSDSL1: KSL-94 KSDSH2: KSH-54 KSDSL2: KSL-54
334542/43		90	x 2	KSDSH3: KSH-68 KSDSL3: KSL-68
334511/12		45	x 2	3) KNH: KSH-75 +6mm 4) KNL: KSL/2+6 +6mm
334546/47		90	x 2	KNDSH: KSH-249 KNDSL: KSL/2-168
334513/14		90	x 1	5) OKH: KSH-74 23) OKL: KSL/2+14.5
334548/49		90	x 1	OKDSH: KSH-90
334515/16		45	x 2	6) KSKAPH: KSH-80 7) KSKAPL: KSL/2-46.5
334521/22		45	x 2	8) KSÇH: KSH-80 9) KSÇL: KSL/2-75.5 10) KNÇH: KSH-237 11) KNÇL: KSL/2-156
334536		90	x 1	12-1) KSL/2-75.5 12-2) KSL/2+11.5
334537		90	x 1	13) KSL-64
334538		90	x 1	14) KSH-97
334539		90	x 1	15) KSH-145
334517/18		90	x 1	16) KNKAPH: KSH-75 17) KNCAMH: KSH-247 18) KNCAML: KSL/2-166 19) KSCAMH: KSH-90 20) KSCAML: KSL/2-85.5
Fix Kasa Cam			x 1	21) ISPLMBL: KSL/2-44
			x 1	22) ISPLMBH: KSH-145

- Orta kayıt yatay kasa üzerindeki merkez konumunu(hareketli bölgeden): KSL/2+14.5
- Çıkan cam ölçülerinde 5+5=10mm çalşıma boşluğu düşürülmüş net ölçülerdir.
- Kesim öncesi tabloda verilen kasa ve kanat profil kesim ölçülerine +6mm kaynak payı eklenecek.
- 334536 Uygulaması 2 parça olarak yapılmalıdır. Öncelikle açılan kanat tarafı 12-1 kesilir ve yerine sabitlenir aksesuarı bağlanmış olan kanat önce alt raya oturtulmak suretiyle üstten ileri itilerek boş olan üst alandan klavuz rayın yönüne doğru kaydırmak suretiyle takılır. Sonrada 12-2 parça kesilerek yerine monte edilir.
- 334508/09 Inova kasa 45° kesim için tavsiye edilen kesim testere gapı Ø500mm olmalıdır.

PROFİL KESİM ÖLÇÜLERİ
PROFİL KESİM ÖLÇÜLERİ


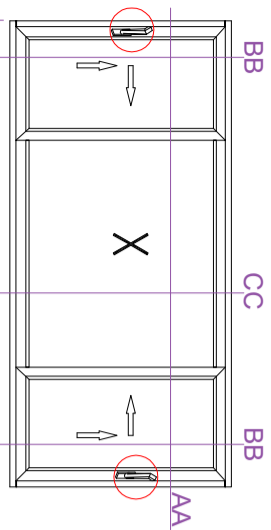
KSH: Kasa Yüksekliği
 KSL: Kasa Genişliği
 KSDSH: Kasa Destek Sacı Yüksekliği
 KSDSL: Kasa Destek Sacı Genişliği
 KNH: Kanat Yüksekliği
 KML: Kanat Genişliği
 KNDSH: Kanat Destek Sacı Yüksekliği
 KNDSL: Kanat Destek Sacı Genişliği
 OKH: Orta Kayıt Yükseklik

OKL: Orta Kayıt Genişlik
 KSKAPH: Kasa Kapama Yüksekliği
 KSKAPL: Kasa Kapama Genişliği
 KSÇH: Kasa Çita Yüksekliği
 KSÇL: Kasa Çita Genişliği
 KNÇH: Kanat Çita Yüksekliği
 KNÇL: Kanat Çita Genişliği
 KNKAPH: Kanat Kapama Yüksekliği


Profil Ölçek 1/4

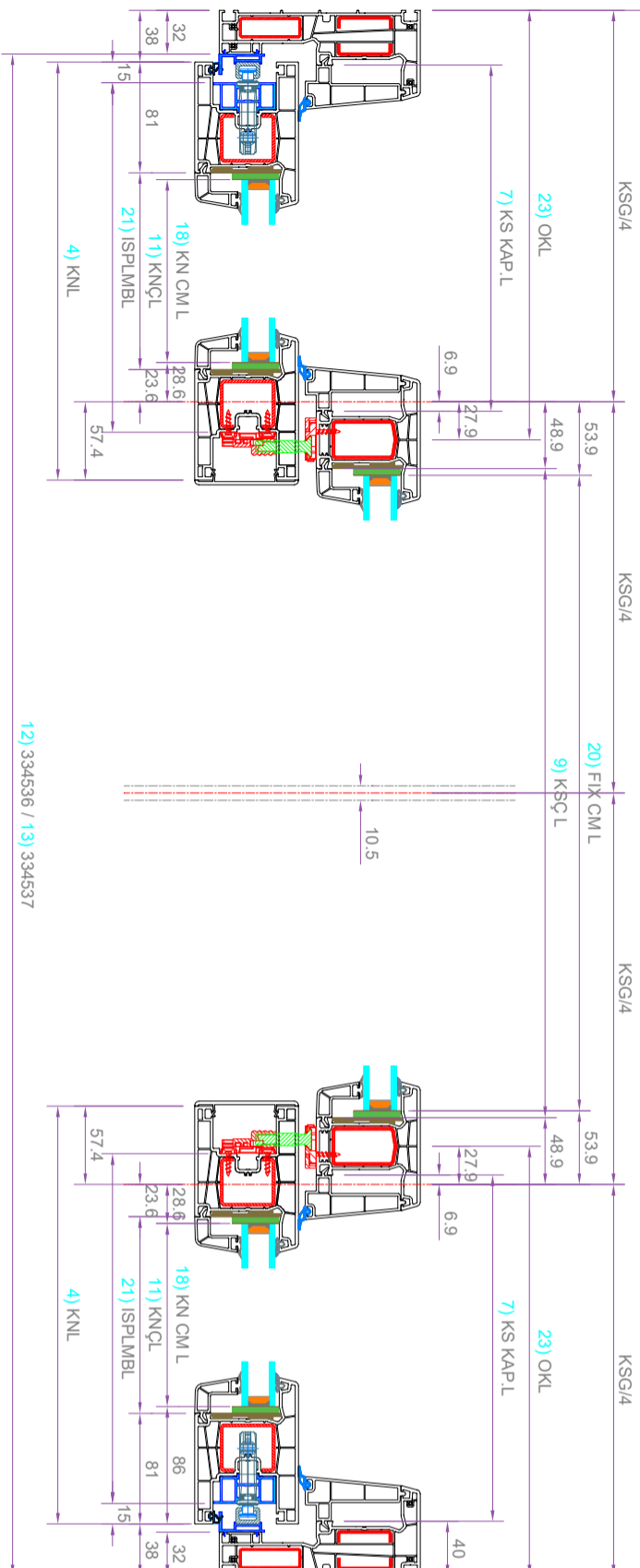
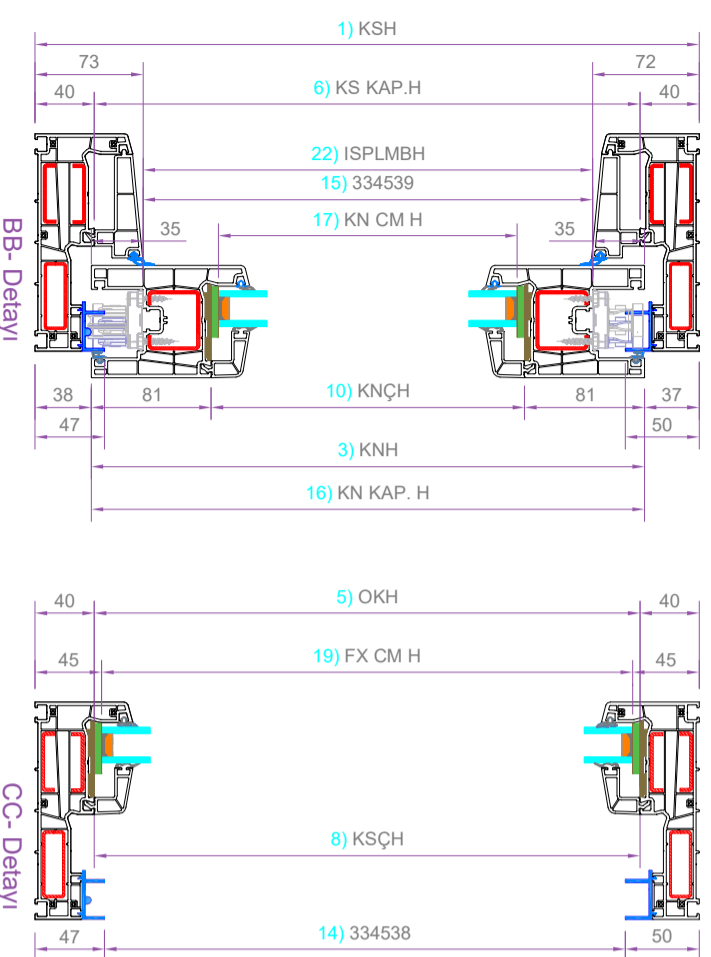
PROFİL KODU	PROFİL GÖRSEL	KESİM AÇISI (45°/90°)	KESİM SAYISI	KESİM ÖLÇÜSÜ (mm)
334508/09		45	x 2	1) KSH +6mm 2) KSL +6mm
334544/45		90	x 2	KSDSH1: KSH-94 KSDSL1: KSL-94 KSDSH2: KSH-54 KSDSL2: KSL-54
334542/43		90	x 2	KSDSH3: KSH-68 KSDSL3: KSL-68
334511/12		45	x 2	3) KNH: KSH-75 +6mm 4) KNL: KSL/2+6 +6mm
334546/47		90	x 2	KNDSH: KSH-249 KNDSL: KSL/2-168
334513/14		90	x 1	5) OKH: KSH-74 23) OKL: KSL/2+14.5
334548/49		90	x 1	OKDSH: KSH-90
334515/16		45	x 2	6) KSKAPH: KSH-80 7) KSKAPL: KSL/2-46.5 8) KSÇH: KSH-80
334521/22		45	x 2	9) KSÇL: KSL/2-75.5 10) KNÇH: KSH-237 11) KNÇL: KSL/2-156
334536		90	x 1	12-1) KSL/2-75.5 12-2) KSL/2+11.5
334537		90	x 1	13) KSL-64
334538		90	x 1	14) KSH-97
334539		90	x 1	15) KSH-145
334517/18		90	x 1	16) KNKAPH: KSH-75
Kanat Cam				17) KNCAMH: KSH-247
				18) KNCAML: KSL/2-166
Fix Kasa Cam				19) KSCAMH: KSH-90
				20) KSCAML: KSL/2-85.5
				21) ISPLMBL: KSL/2-44
İspanyollet Lamba Kesim Ölçüsü				22) ISPLMBH: KSH-145

- Orta kayıt yatay kasa üzerindeki merkez konumu(hareketli bölgeden): KSL/2+14.5
- Çıkan cam ölçülerinde 5+5=10mm galıma boşluğu düşürülmüş net ölçülerdir.
- Kesim öncesi tabloda verilen kasa ve kanat profil kesim ölçülerine +6mm kaynak payı eklenecek.
- Kesim tablosunda orta kayıt kesim ölçüsü +6mm kereme payı eklenmiş ölçüdür.
- 334536 uygulaması 2 parça olarak yapılmalıdır. Önce açılan kanat tarafı 12-1 kesilir ve yerine sabitlenir. aksesuarı bağlanmış olan kanat önce alt raya oturtulmak suretiyle üstten ileri itilerek boş olan üst alandan kılavuz rayın yönüne doğru kaydırılarak takılır. Sonrada 12-2 parça kesilerek yerine monte edilir.
- 334508/09 Inova kasa 45° kesim için tavsiye edilen kesim testere çapı Ø500mm olmalıdır.

PROFİL KESİM ÖLÇÜLERİ
PROFİL KESİM ÖLÇÜLERİ

2) KSL

KSH: Kasa Yüksekliği
 KSL: Kasa Genişliği
 KSDSH: Kasa Destek Sacı Yüksekliği
 KSDSL: Kasa Destek Sacı Genişliği
 KNH: Kanat Yüksekliği
 KNML: Kanat Genişliği
 KNDSH: Kanat Destek Sacı Yüksekliği
 KNDSL: Kanat Destek Sacı Genişliği
 OKH: Orta Kayıt Yükseklik

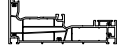
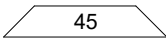



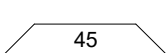

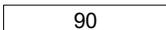

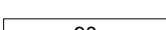

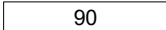

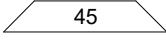

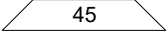

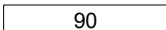

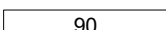
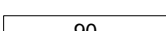

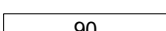

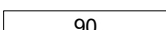
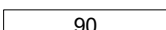

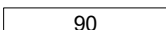
OKL: Orta Kayıt Genişlik
 KSKAPH: Kasa Kapama Yüksekliği
 KSKAPL: Kasa Kapama Genişliği
 KSÇH: Kasa Çita Yüksekliği
 KSÇL: Kasa Çita Genişliği
 KNÇH: Kanat Çita Yüksekliği
 KNÇL: Kanat Çita Genişliği
 KNKAPH: Kanat Kapama Yüksekliği


AA-Detayı
Profil Ölçek 1/5

CC-Detayı

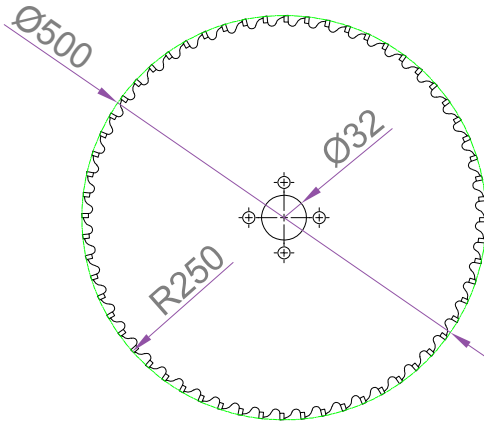
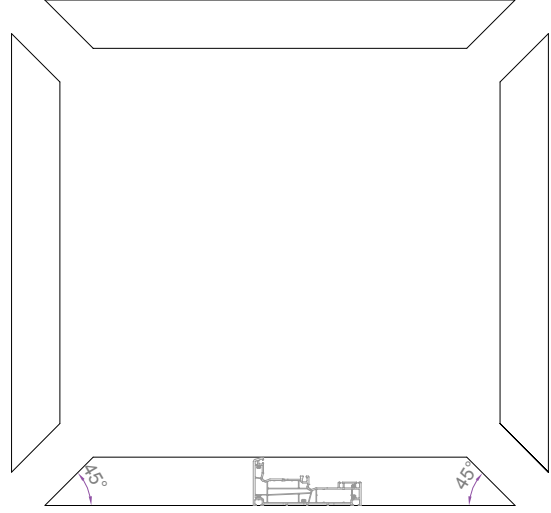
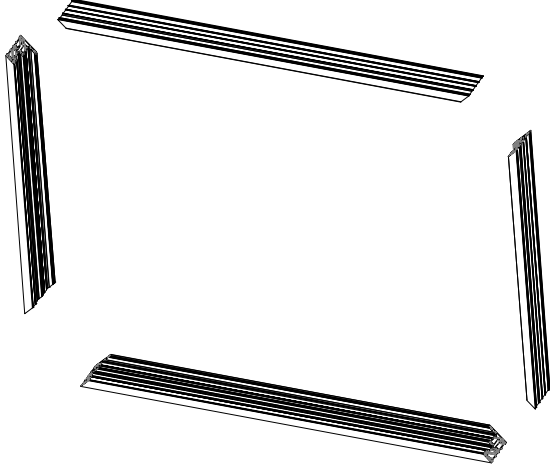
PROFİL KODU	PROFİL GÖRSEL	KESİM AÇISI (45°/90°)	KESİM SAYISI	KESİM ÖLÇÜSÜ (mm)
334508/09		45	x2	1) KSH +6mm 2) KSL +6mm
334544/45		90	x2	KSDSL1: KSL-94 KSDSH2: KSH-54 KSDSL2: KSL-54
334542/43		90	x2	KSDSH3: KSH-68 KSDSL3: KSL-68
334511/12		45	x4	3) KNH: KSH-75 +6mm 4) KNL: KSL/4+19,4 +6mm
334546/47		90	x4	KNDSH: KSH-249 KNDSL: KSL/4-154,6
334513/14		90	x2	5) OKH: KSH-74 23) OKL: KSL/4+27,9
334548/49		90	x2	OKDSH: KSH-90
334515/16		45	x4	6) KSKAPH: KSH-80 7) KSKAPL: KSL/4-33,1
334521/22		45	x2	8) KSÇH: KSH-80 9) KSÇL: KSL/2-97,8
334536		90	x1	10) KNÇH: KSH-237 11) KNÇL: KSL/4-142,6
334537		90	x1	13) KSL-64
334538		90	x2	14) KSH-97
334539		90	x2	15) KSH-145
334517/18		90	x2	16) KNKAPH: KSH-75 17) KNKAMH: KSH-247 18) KNKAML: KSL/4-152,6
Kanat Cam		x 2		19) KSCAMH: KSH-90
				20) KSCAML: KSL/2-107,8
Fix Kasa Cam		x 1		21) ISPLMBL: KSL/2-44
				22) ISPLMBH: KSH-145

- Orta kayıt yatay kasa üzerindeki merkez konumu(hareketli bölgeden): KSL/4+27,9
- Çıkan cam ölçülerinde 5+5=10mm çalıřma boşluęu düşürülmüş net ölçülerdir.
- Kesim öncesi tabloda verilen kasa ve kanat profil kesim ölçülerine +6mm kaynak payı eklenecek.
- Kesim tablosunda orta kayıt kesim ölçüsü +6mm kертme payı eklenmiş ölçüdür.
- 334536 uygulaması 2 parça olarak yapılmaktadır. Önce açılan kanat tarafı 12-1 kesilir ve yerine sabitletir. aksesuarı bağlanmış olan kanat önce alt ray'a oturtulmak suretiyle üstten ileri ittilerek boş olan üst alandan kılavuz rayın yönüne doğru kaydırılarak takılır. Sonrada 12-2 parça kesilerle yerine montajlanır.

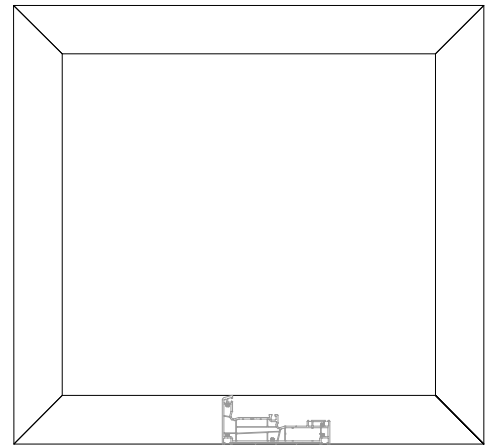
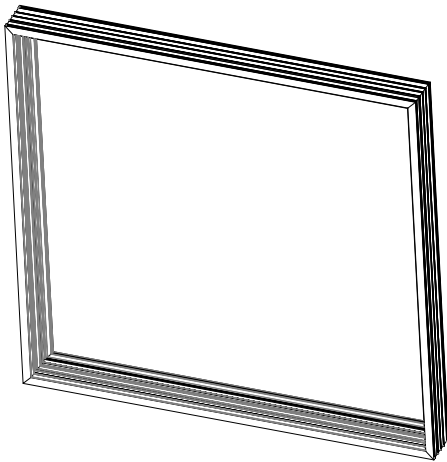
Inova Sürme Sistemi Ürün Listesi

PROFİL KODU	PROFİL GÖRSEL	KESİM AÇISI (45°/90°)	MALZEME	TANIM
334508/09			PVC	Kasa
334544/45			ÇELİK SAC	Kasa Destek sacı
334542/43			ÇELİK SAC	Kasa Destek sacı
334511/12			PVC	Kanat
334546/47			ÇELİK SAC	Kanat Destek sacı
334513/14			PVC	Orta kayıt
334548/49			ÇELİK SAC	Orta kayıt Destek sacı
334515/16			PVC	Sabit Kasa Kapama
334521/22			PVC	24mm Çift Cam Çıtası
334536			ALÜMİNYUM	334508/09-Inova sürme kasa üst merkezleme
334537			ALÜMİNYUM	334508/09 Inova sürme kasa alt ray
334538			ALÜMİNYUM	334508/09 Inova sürme kasa ispanyolet merkezleme profili
334539			ALÜMİNYUM	334511/12 Inova sürme kanat ispanyolet yükseltme profili
XXX			ALÜMİNYUM	334508/09 Kasa alt ıslak alan kapama profili
334517/18			PVC	Inova Sürme Kanat Kapama Profili
XXXXX			ALÜMİNYUM	334511/12 Inova sürme kanat dikey alüminyum kapama profili

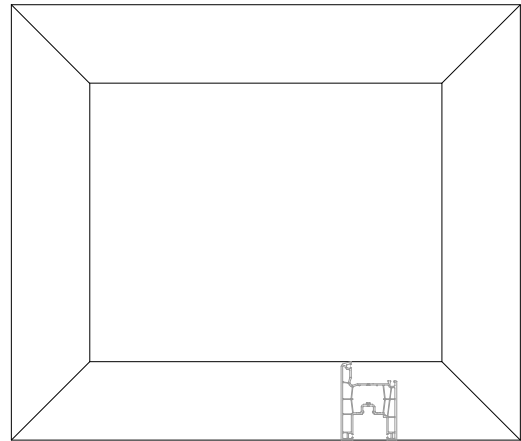
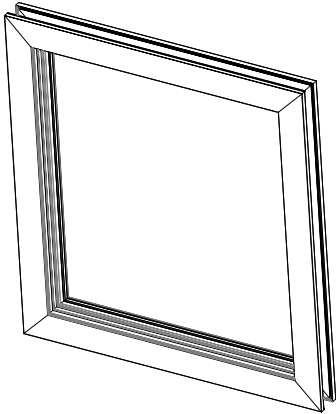
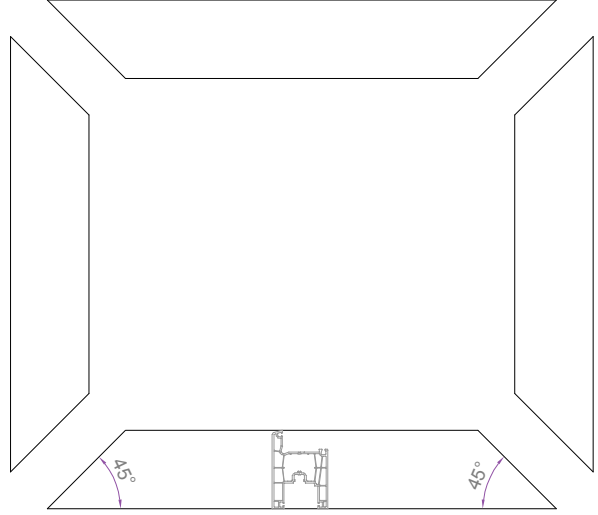
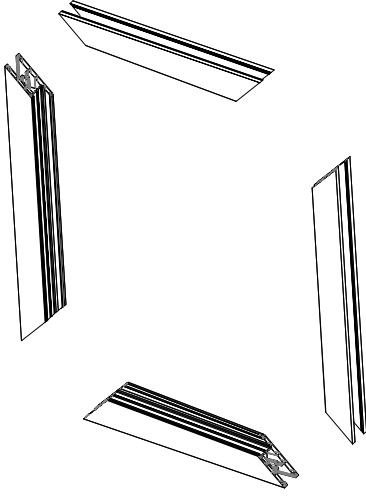
334508/09 Kasa Profili Kesim Açısı & Uygun Testere Çapı (Ø)



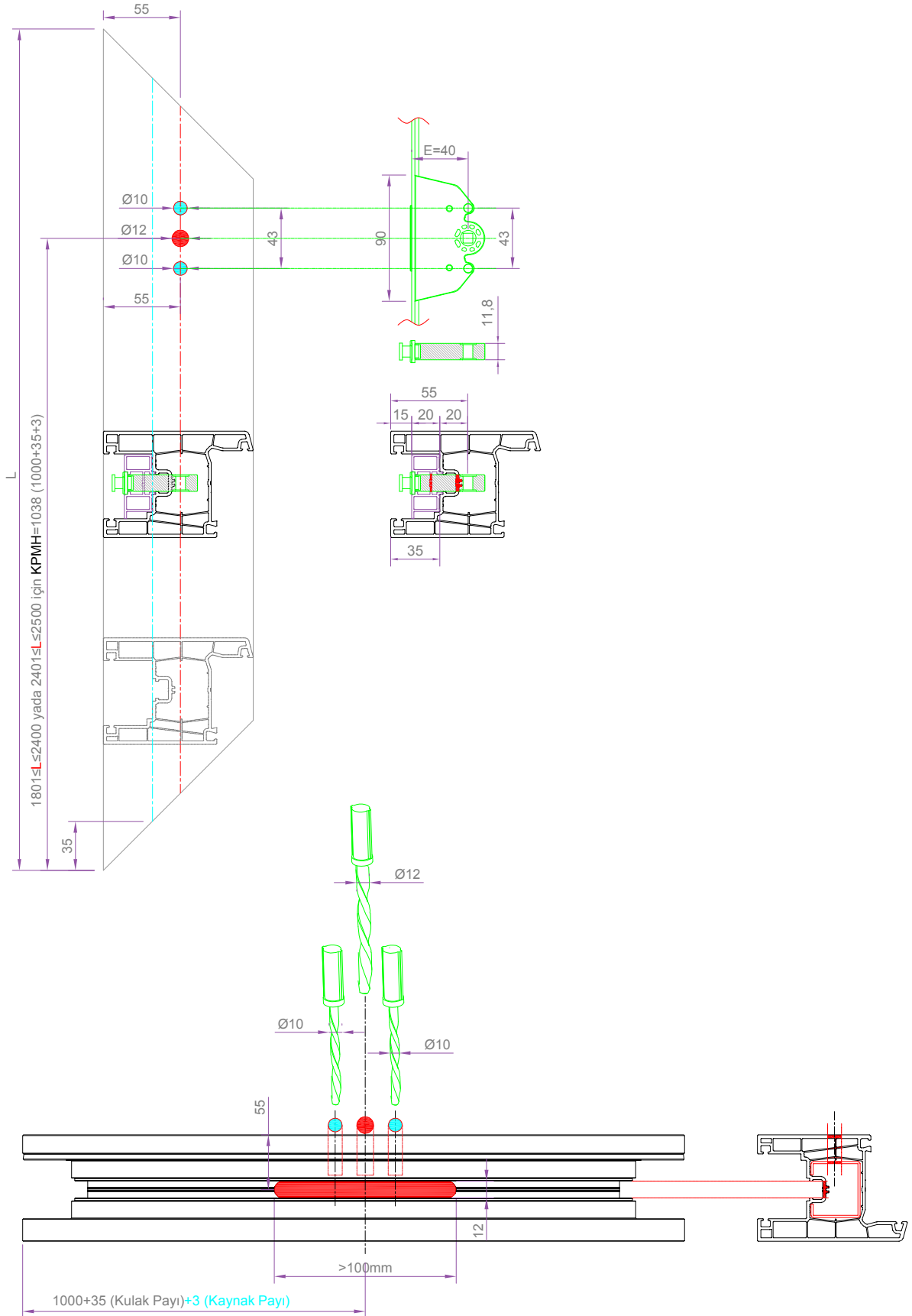
NOT: Inova kasa kesim için tavsiye edilen testere çapı: Ø500mm olmalıdır.



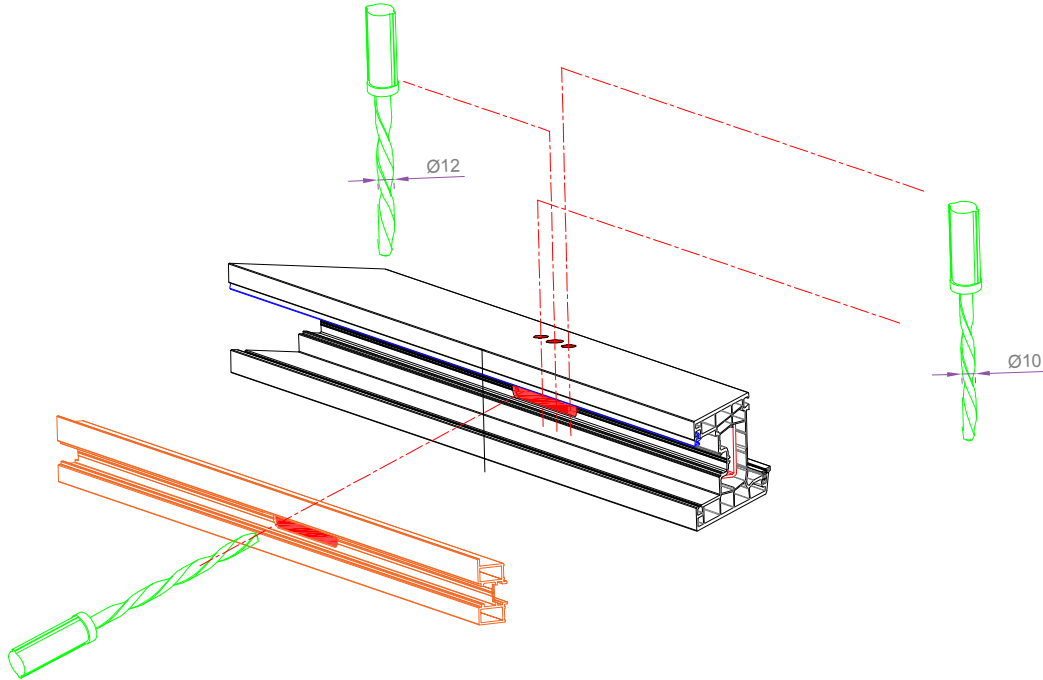
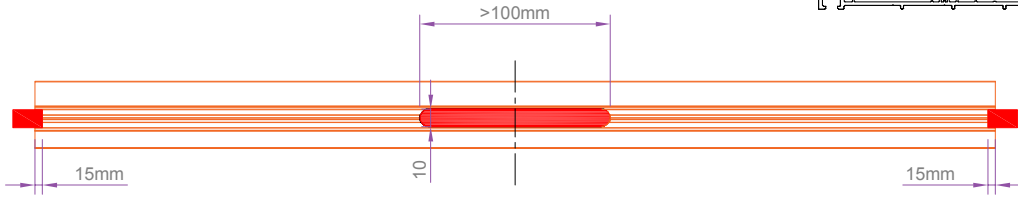
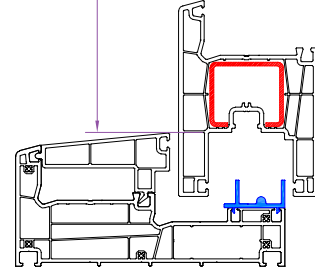
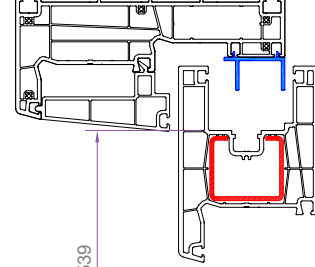
334511/12 Kanat Profili Kesim Açısı

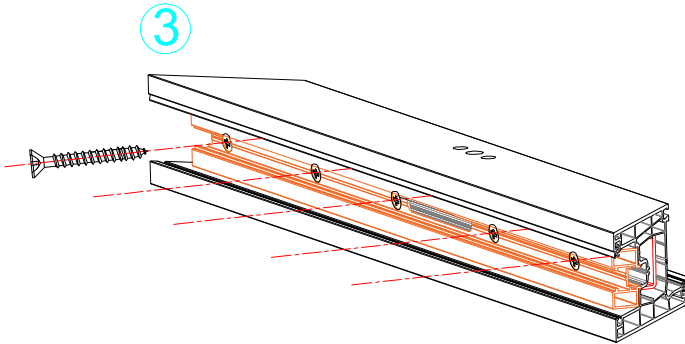
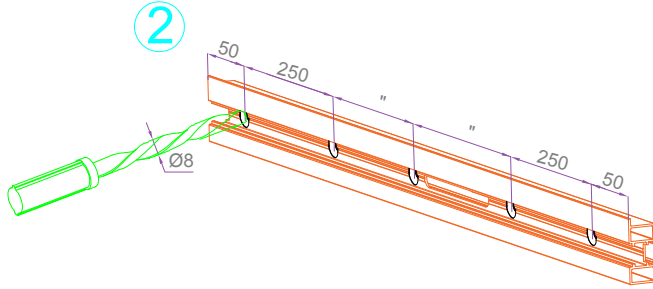
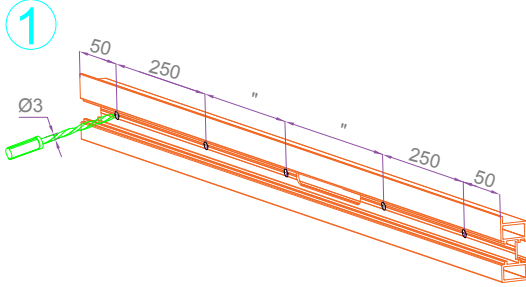


Kanat ve İspanyolet Yükseltme Profili Kertme İşlemi Örnek Uygulama

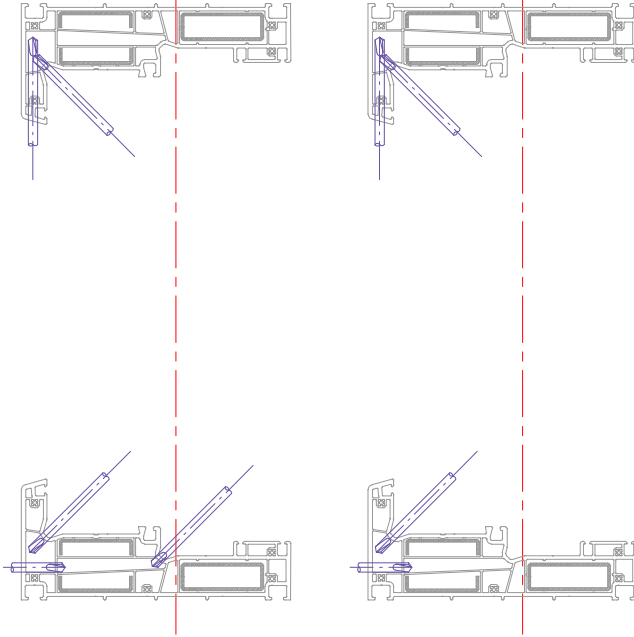
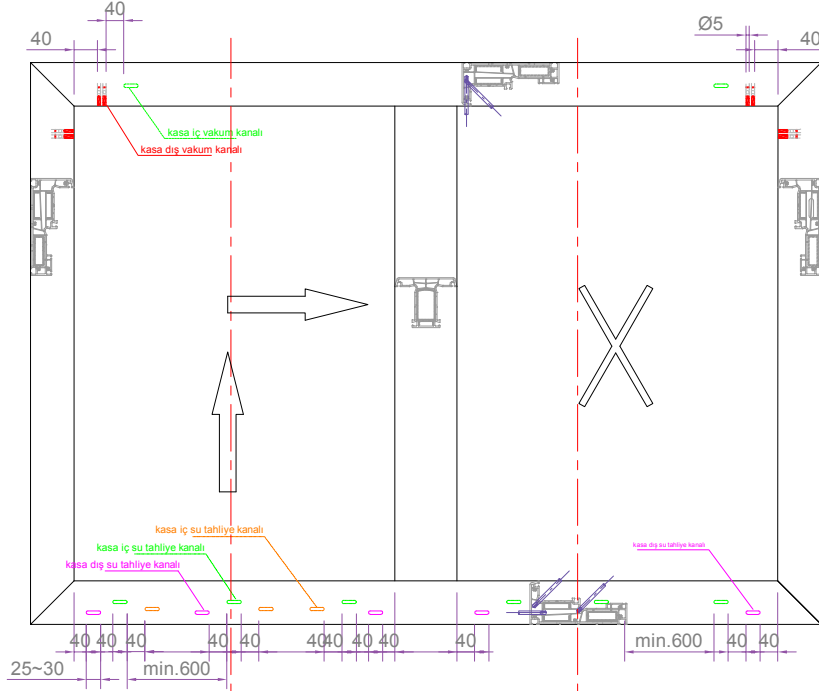
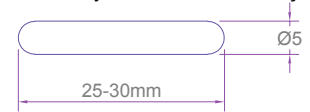


**334539 - 334511/12 Inova sürme kanat ispanyolet
yükseltme profili kesim Ölçüsü :**
KASA YÜKSEKLİĞİ - 145mm

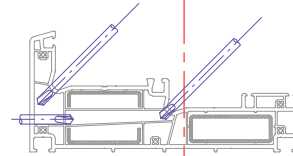
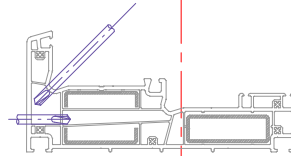
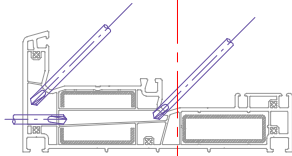
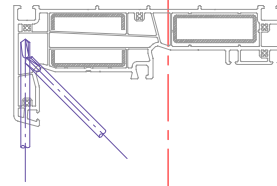
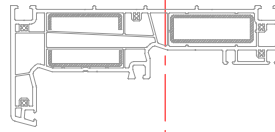
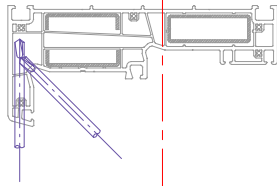
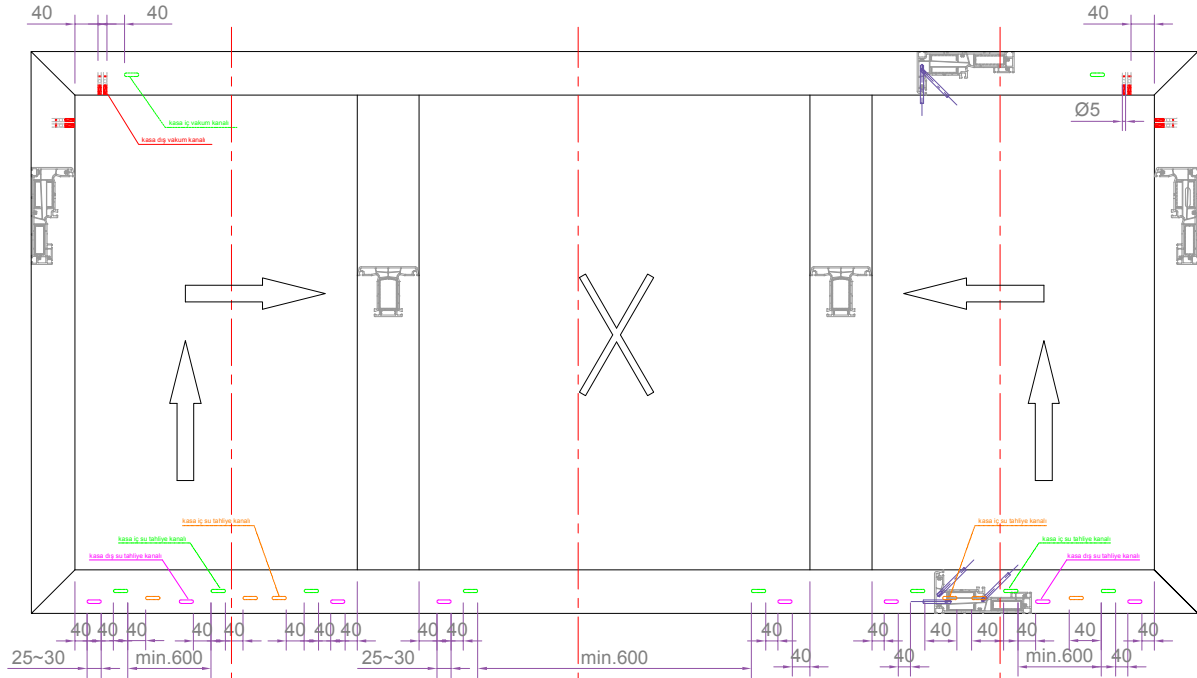




1. Ø3 lük matkap ile yukarıda verilen aralıklarda delik delinir.
2. Ø8 lik matkap ile havşa açılır.
3. 3.9x32 YHB seyrek dişli plastik vida ile vidalanır.

Kasa Profili Su Tahliye & Vakum Kanalı Açma**Delici Matkap****Su Tahliye & Vakum Kanal Ölçüsü****Vakum Deliği Ölçüsü**

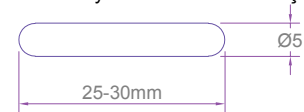
Kasa Profili Su Tahliye & Vakum Kanalı Açma



Delici Matkap



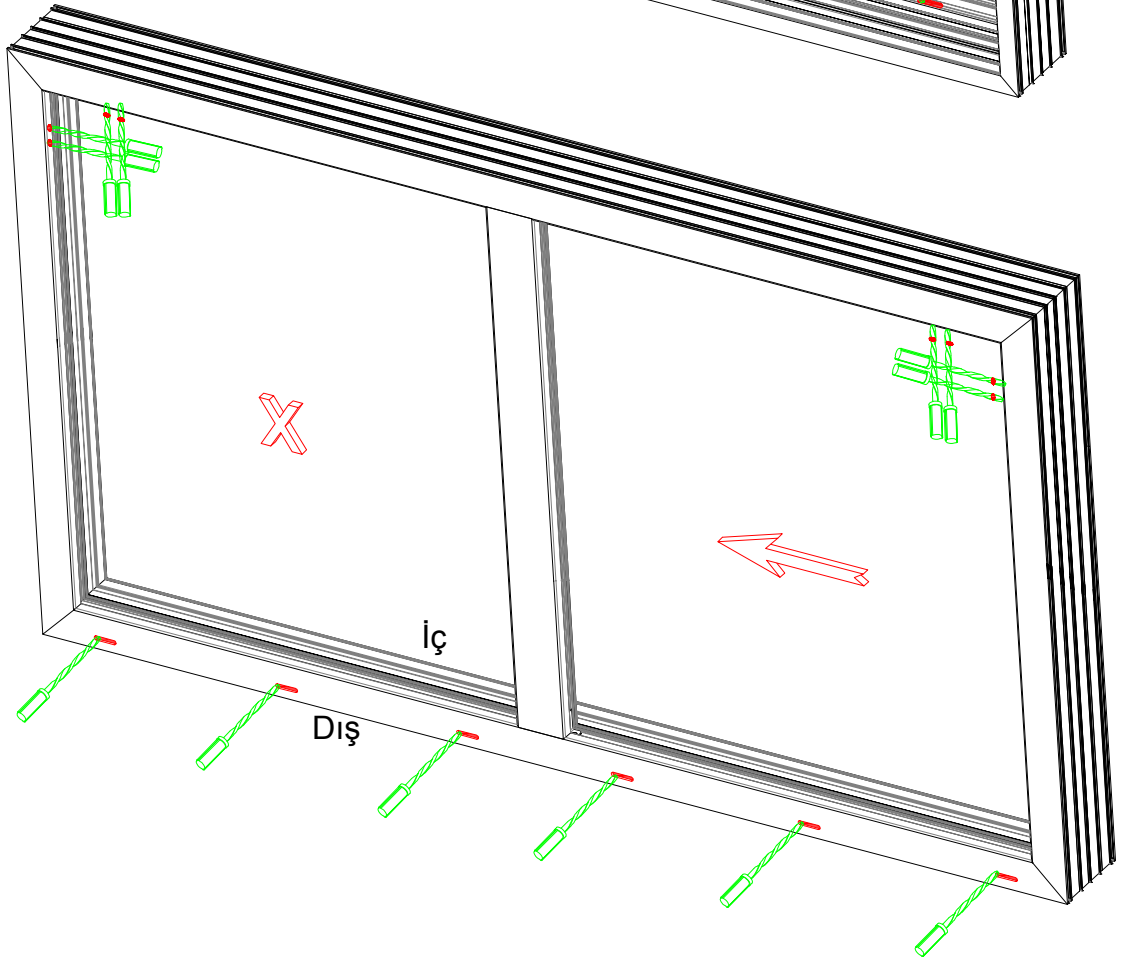
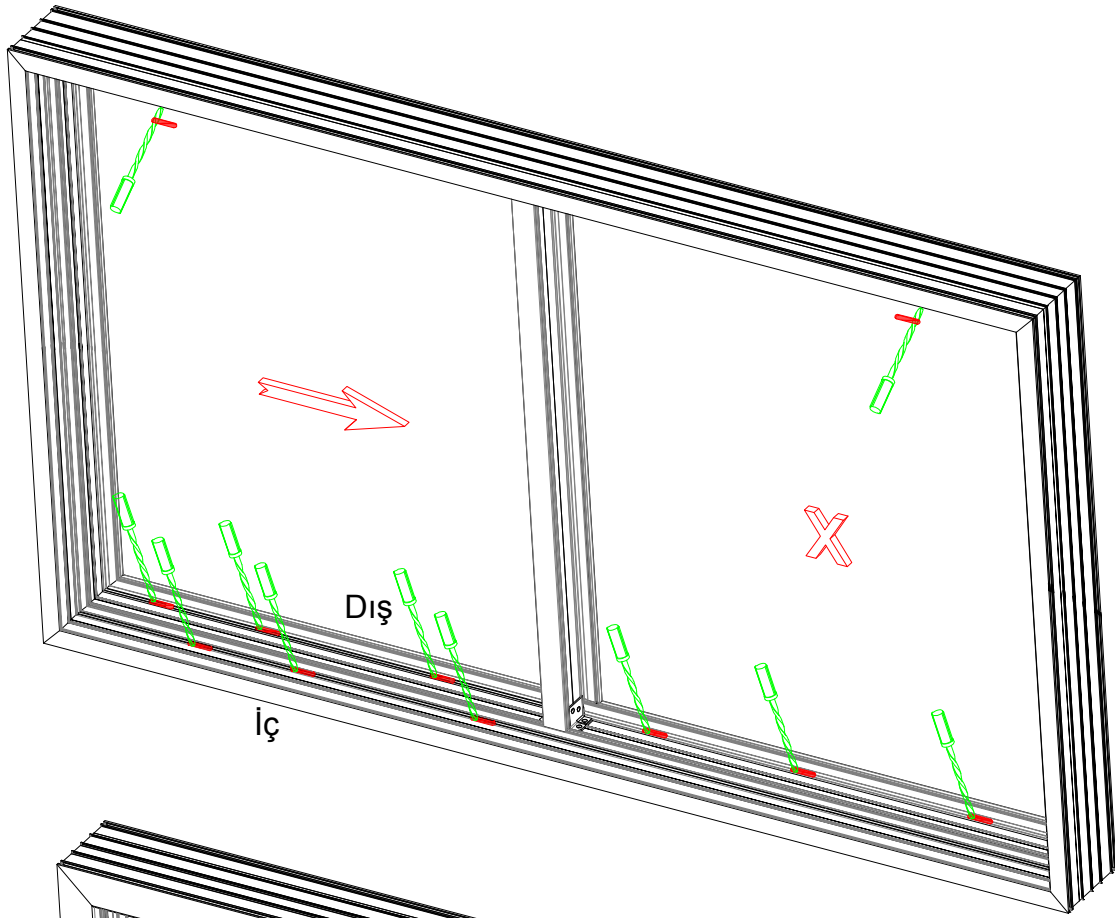
Su Tahliye & Vakum Kanalı Ölçüsü



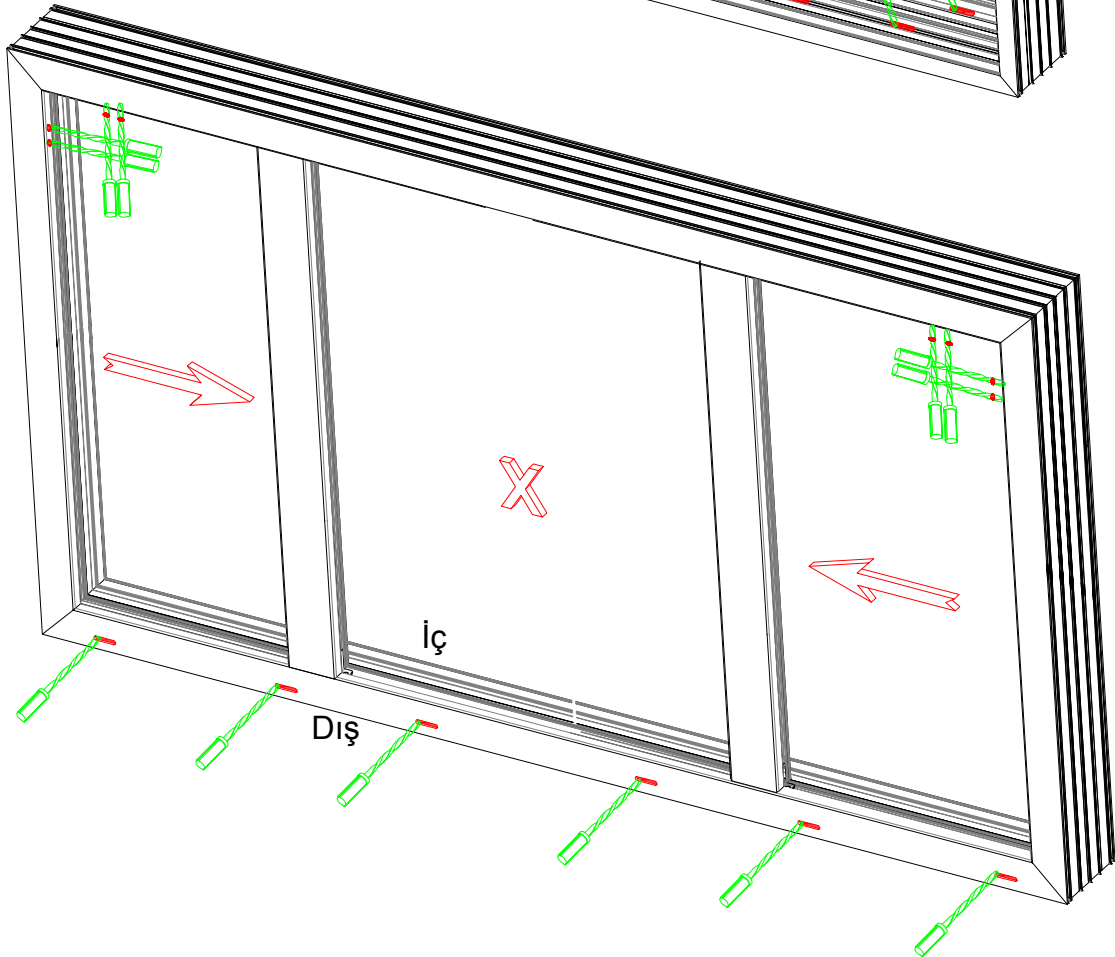
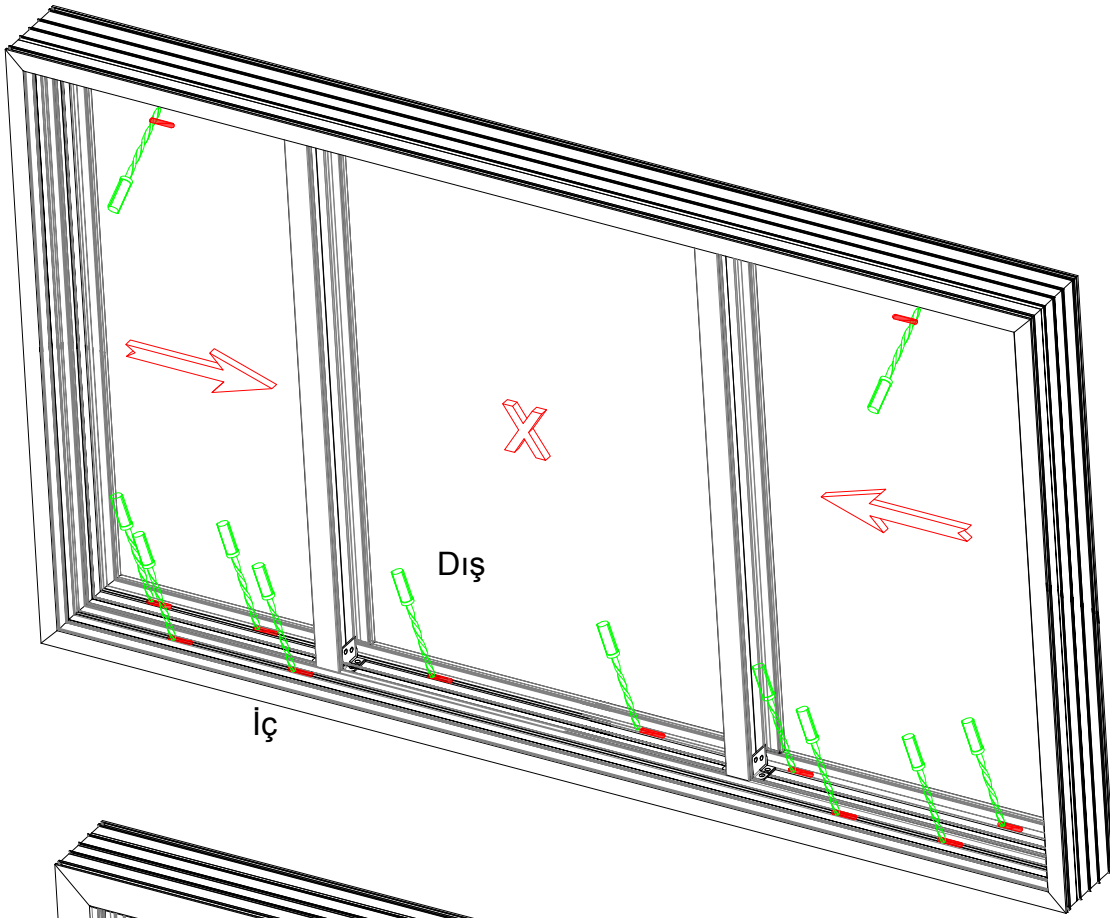
Vakum Deliği Ölçüsü

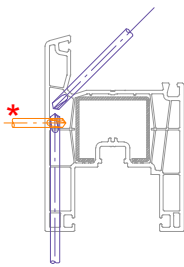
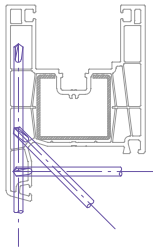
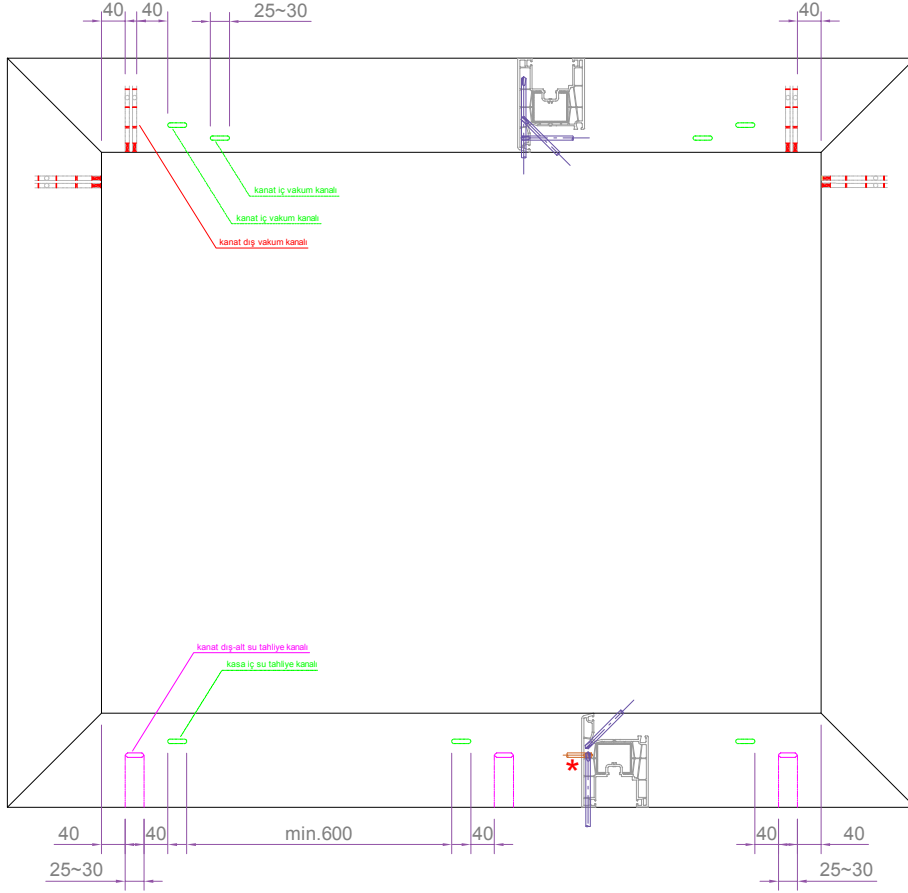


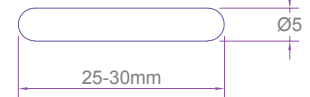
Kasa Profili



Kasa Profili

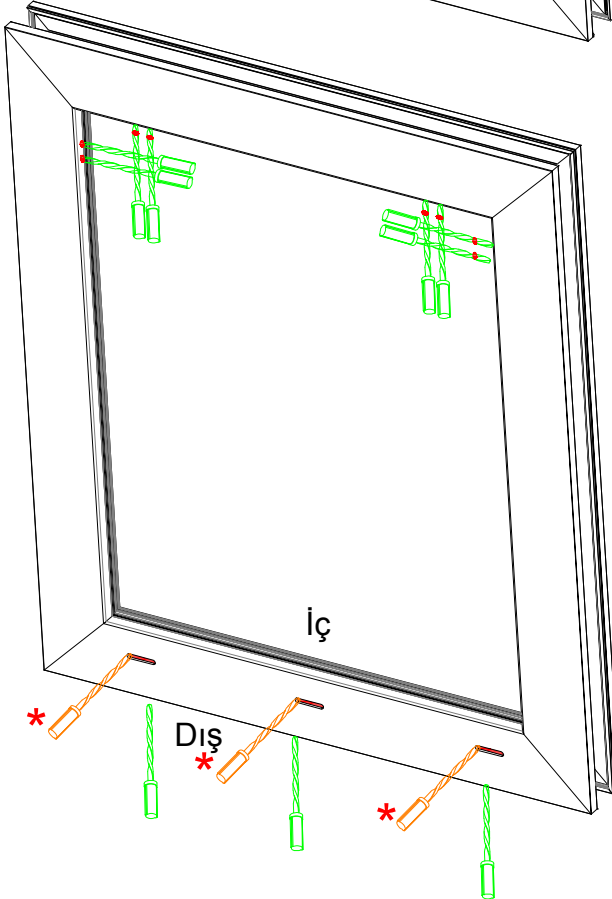
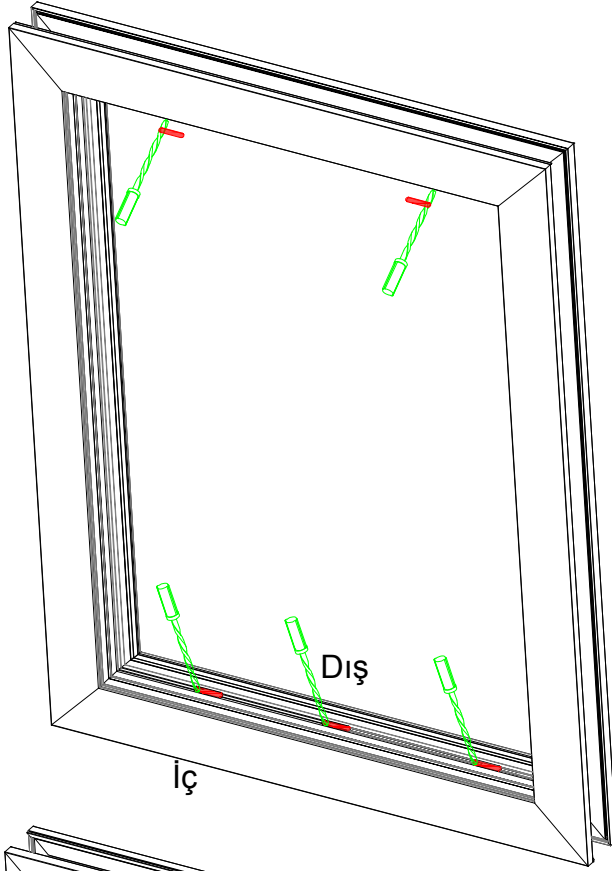


Kanat Profili Su Tahliye & Vakum Kanalı Açma

Delici Matkap

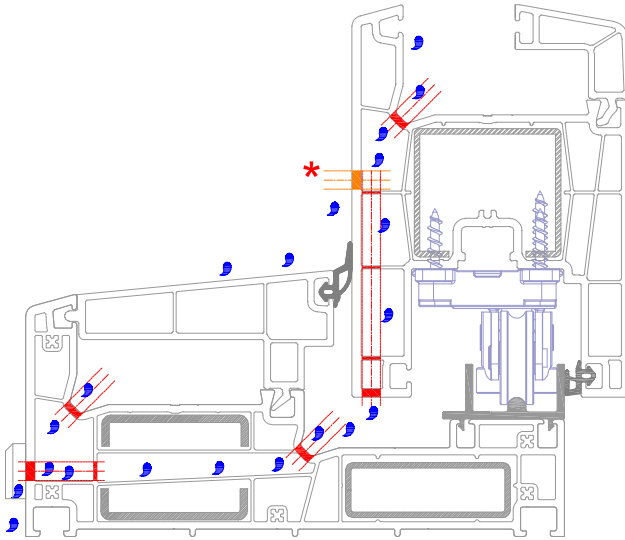
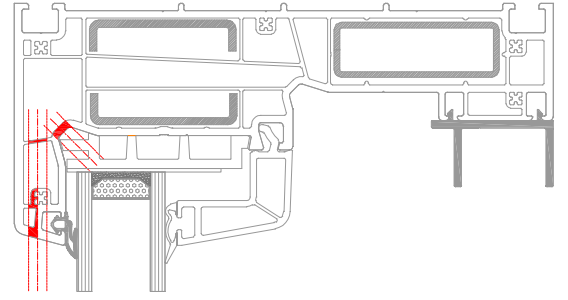
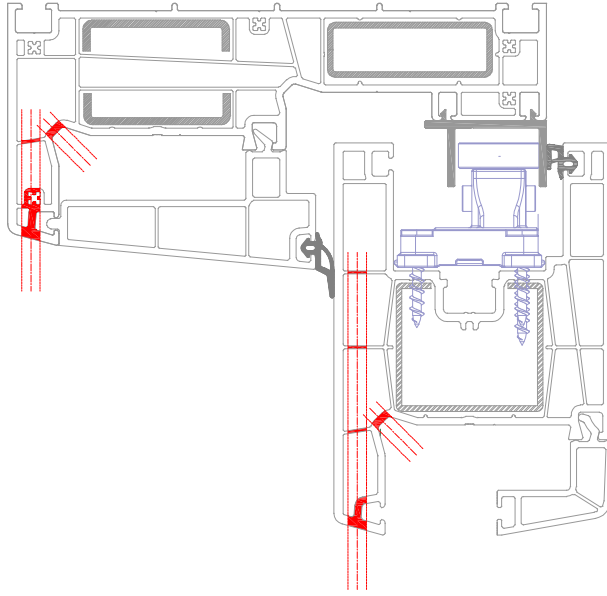
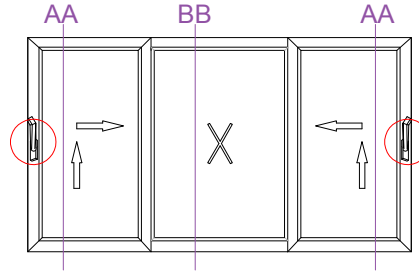
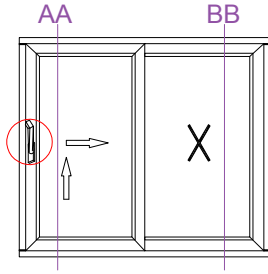
Su Tahliye & Vakum Kanal Ölçüsü

Vakum Deliği Ölçüsü


* Opsiyoneldir, çok yağmur gören bölgelerde bu şekilde su tahliye açılacak.

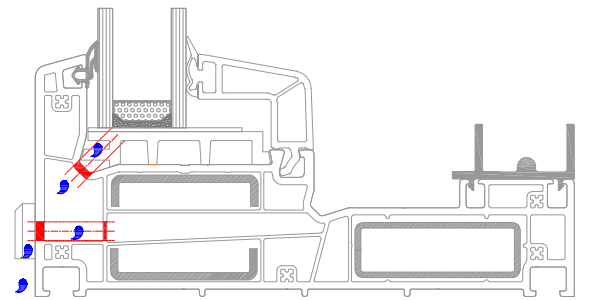
Kanat Profili Su Tahliye & Vakum Kanalı Açma - Montaj Detayı



* Opsiyoneldir, çok yağmur gören bölgelerde bu şekilde su tahliye açılacak.



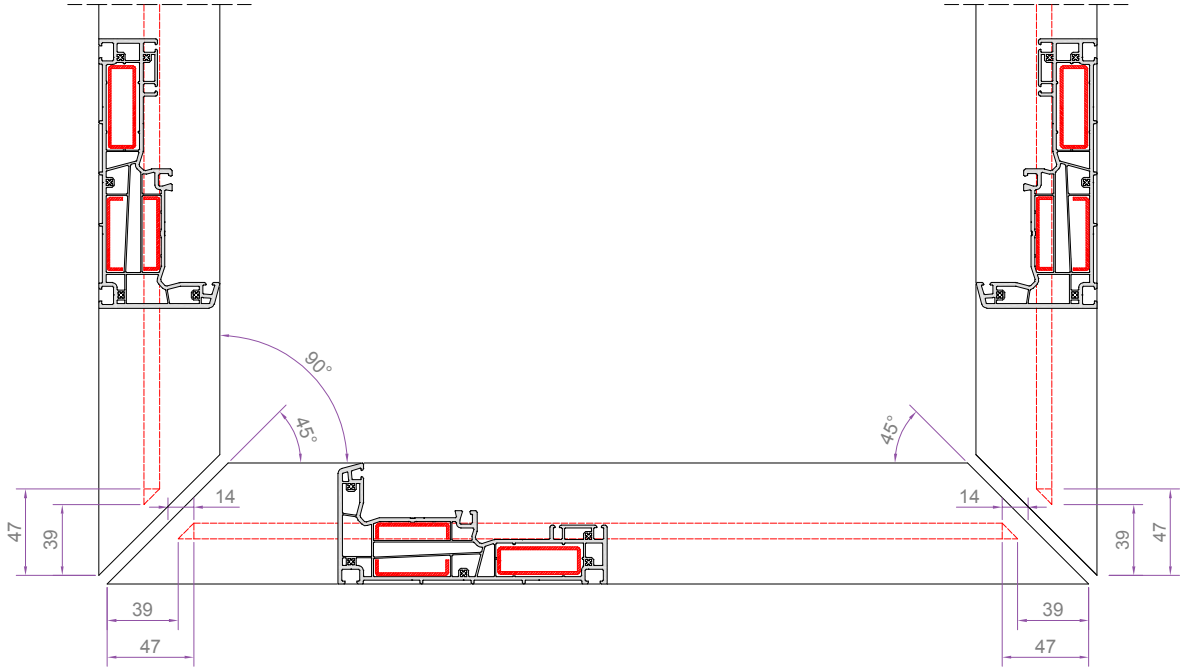
AA- Detayı



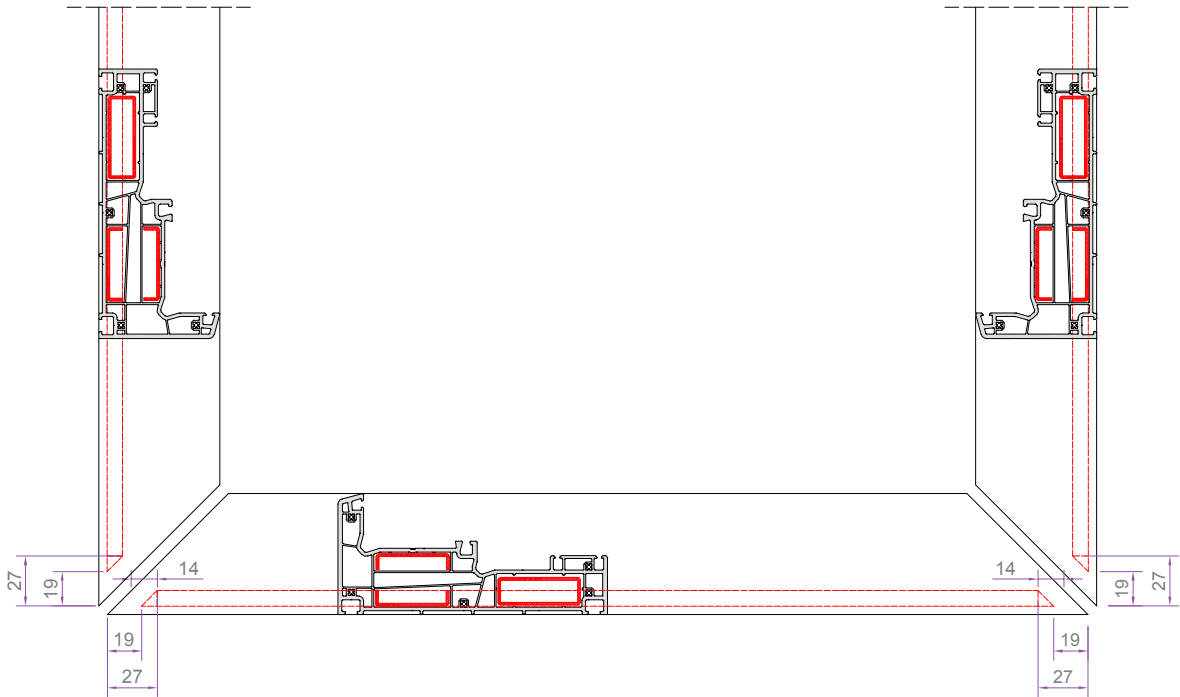
BB- Detayı

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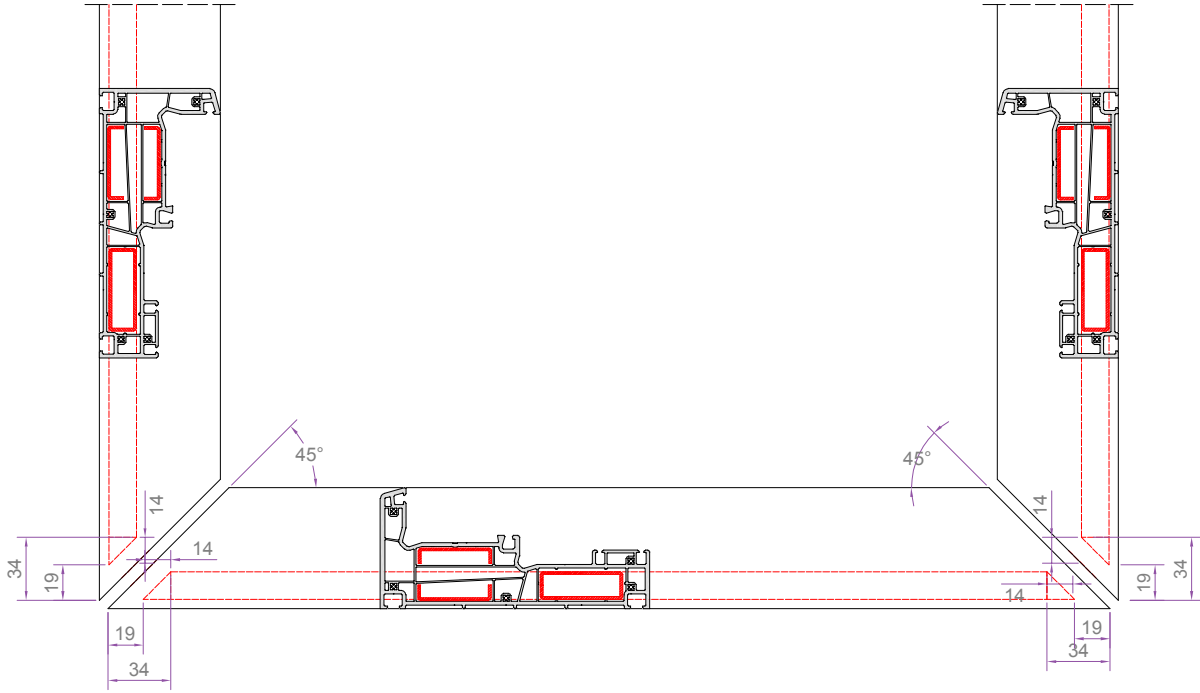
334508/09 Kasa Profili



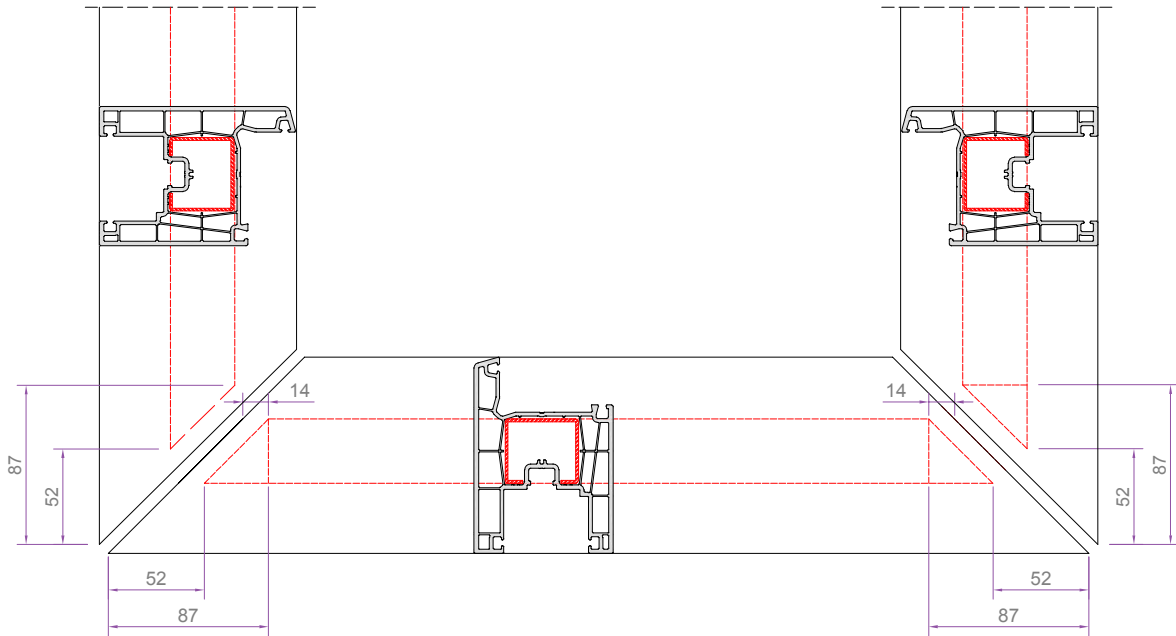
334508/09 Kasa Profili



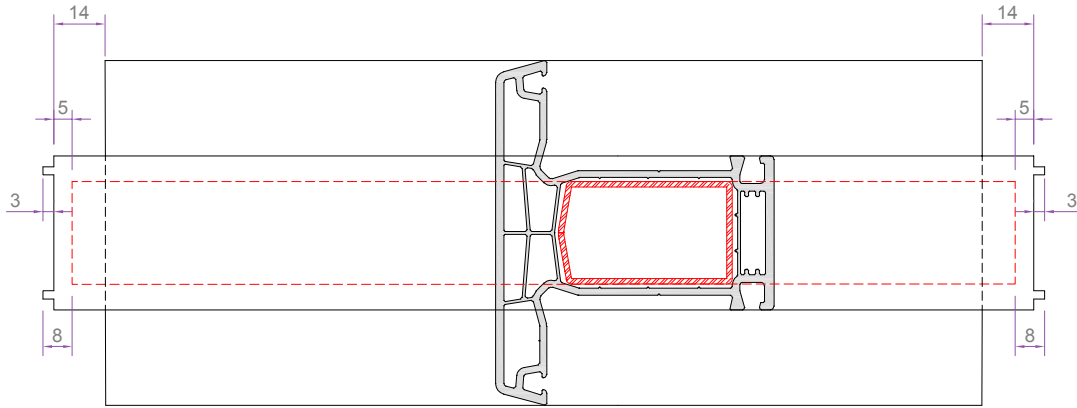
334508/09 Kasa Profili



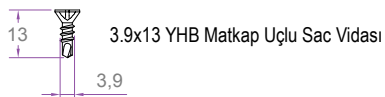
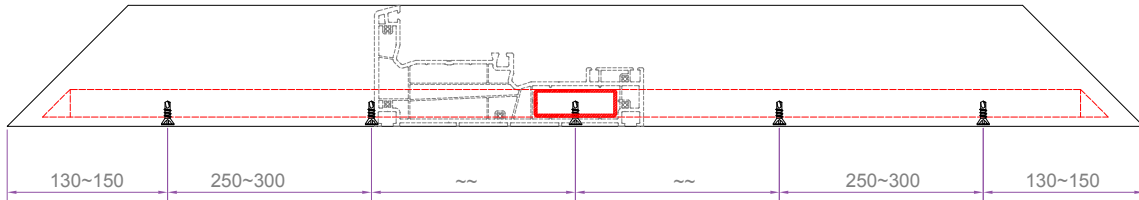
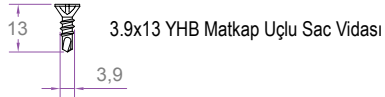
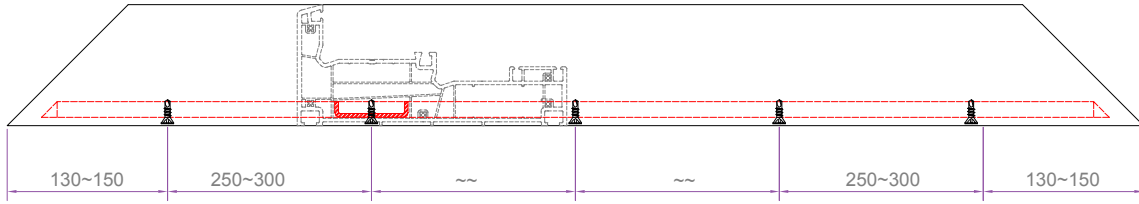
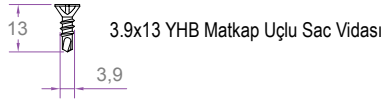
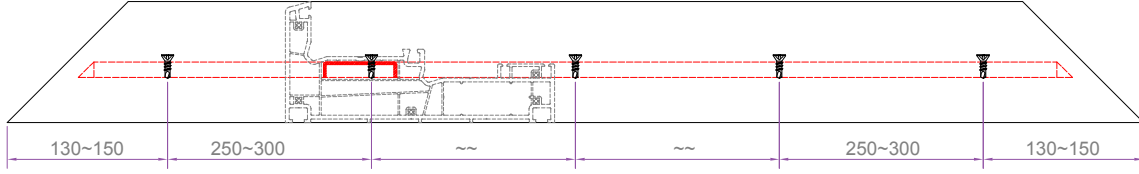
334511/12 Kanat Profili



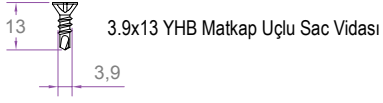
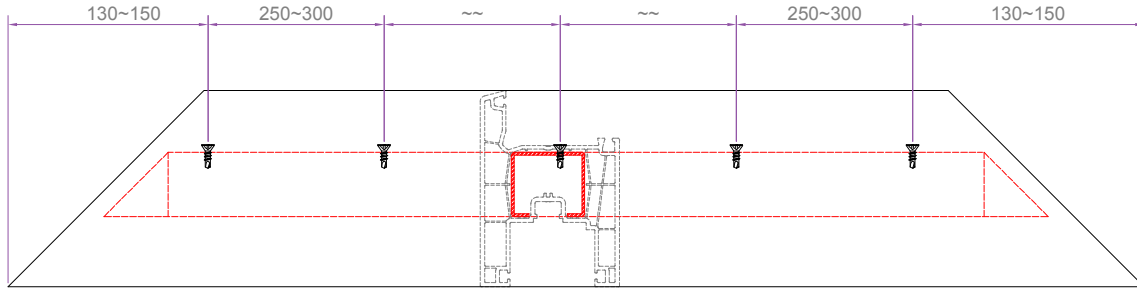
334513/14 Orta Kayıt Profili



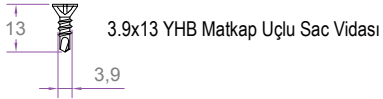
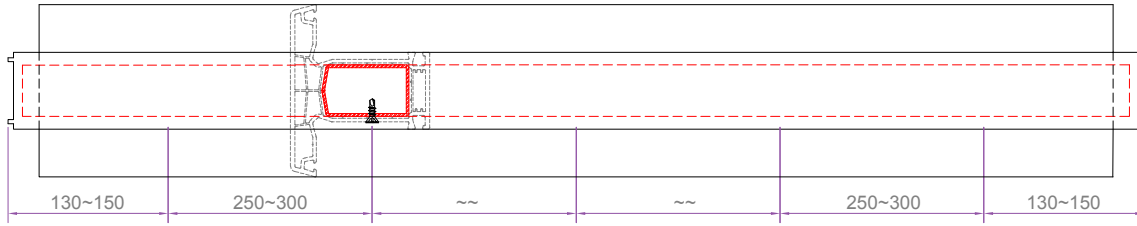
334508/09 Kasa Profili



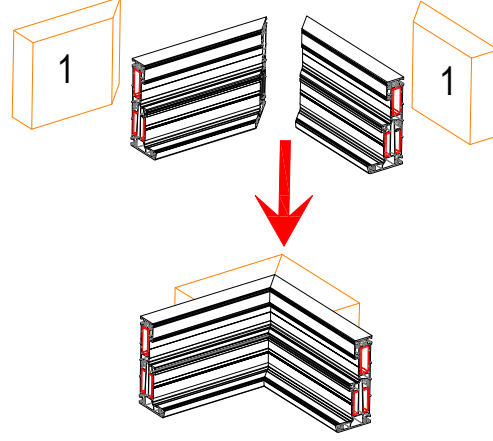
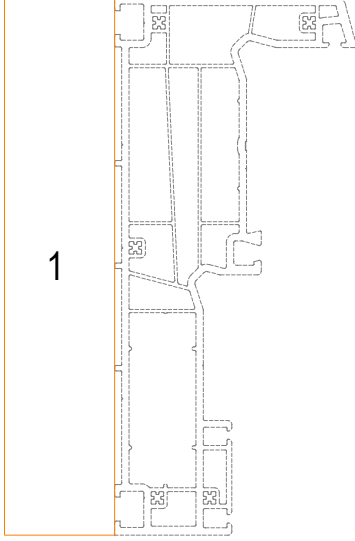
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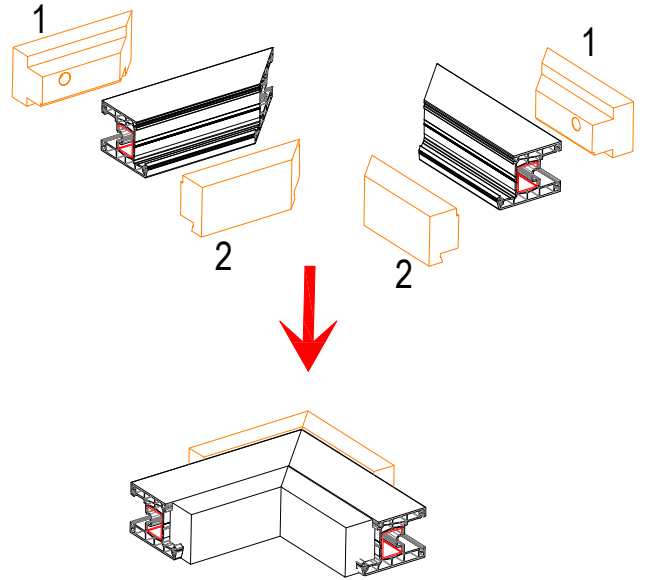
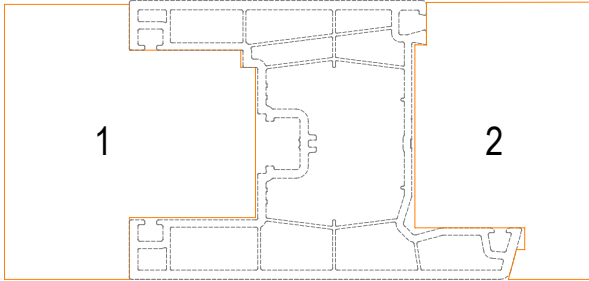
334513/14 Orta Kayıt Profili



334508/09 Kasa Kaynak Takozu



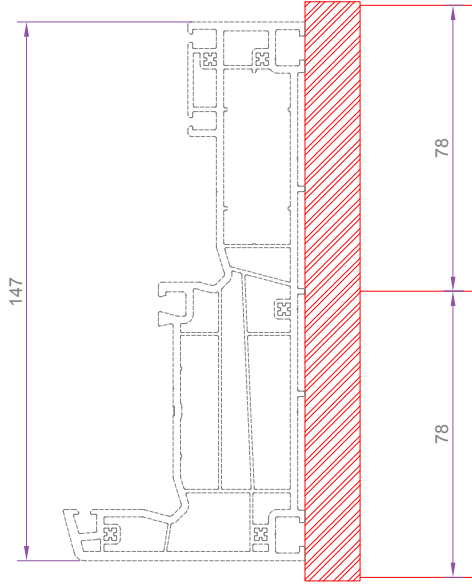
334511/12 Kanat Kaynak Takozu



NOT: Kaynak kalıpları taslak çalışmadır.

PROFİL KÖŞE TEMİZLEME & ORTA KAYIT KERTME UYGULAMASI

334508/09 Kasa Profili Köşe
Temizleme

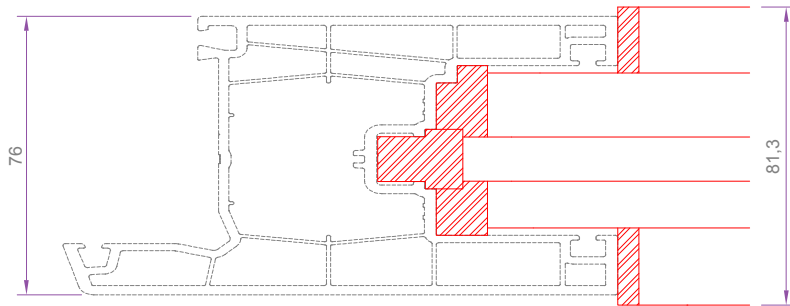


Bıçak Kodu: -

SAP Tanım: 334508/09 Inova Kasa Köşe Temizleme

Kertilen Profil: 334508/09

Yanaştığı Profil:-



Bıçak Kodu: -

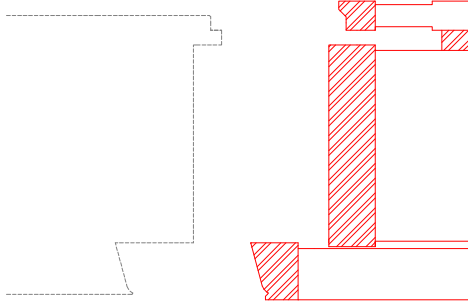
SAP Tanım: 334511/12 Inova Kanat Köşe Temizleme

Kertilen Profil: 334511/12

Yanaştığı Profil:-

PROFİL KÖŞE TEMİZLEME & ORTA KAYIT KERTME UYGULAMASI

334513/14 Orta Kayıt Profili Kertme

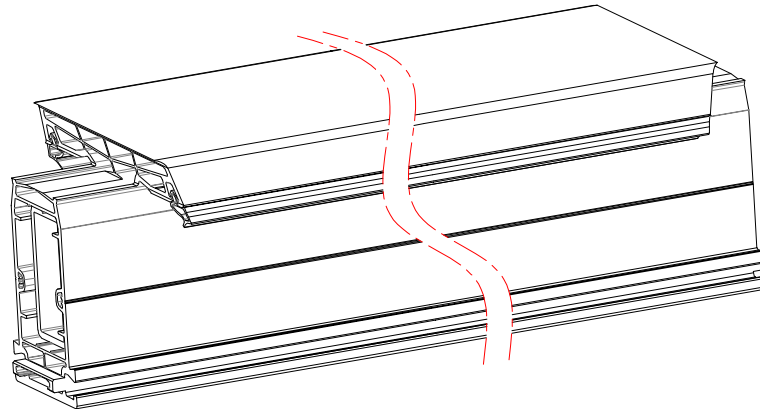
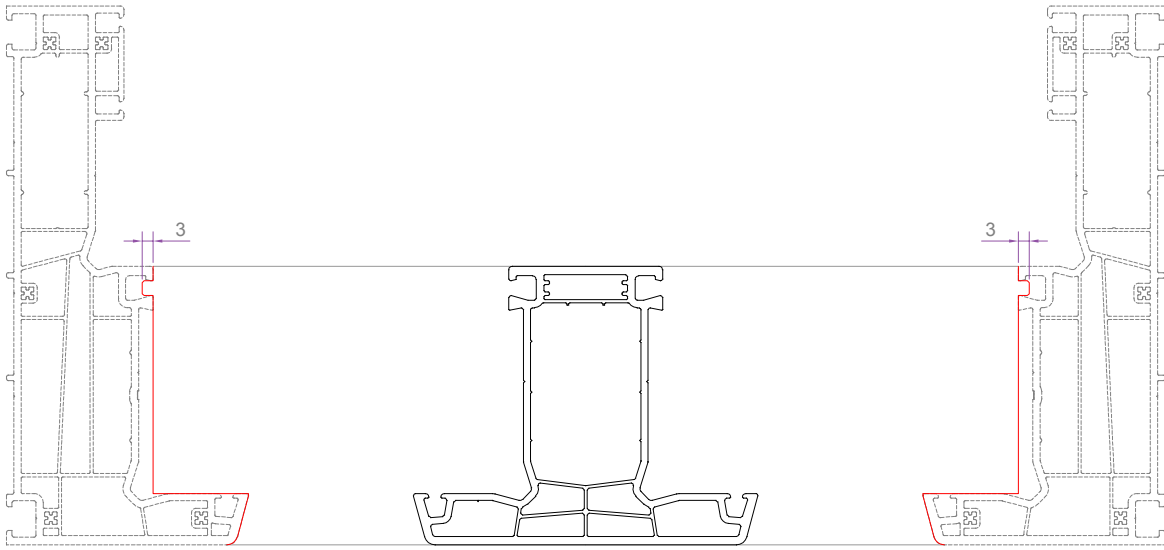


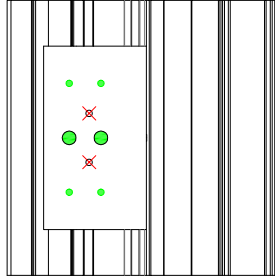
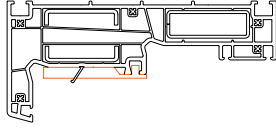
Bıçak Kodu: -

SAP Tanım: 334513/14 O. Kayıt Kertme

Kertilen Profil: 334513/14

Yanaştığı Profil:334508/09

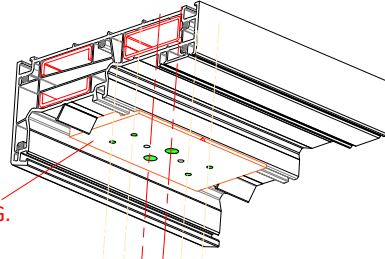


Inova Alt Dikey Orta Kayıt Çekirme Şablon ve Takoz Kullanımı


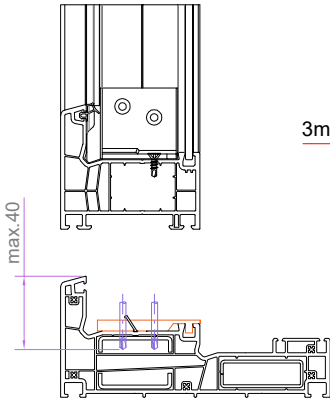
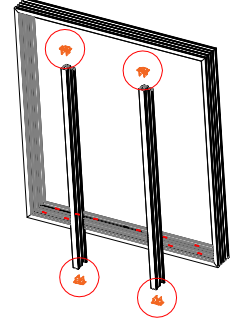
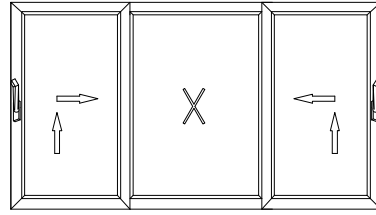
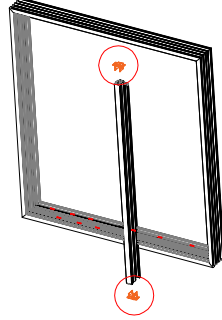
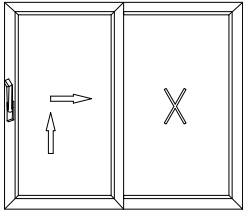
1

**XXX ORTA KAYIT BAG.
(34541) SABLONU
O.CONTSIZ**

4mm matkap uç ile delinerek YHB yıldız başlı çekirme vidası atılır.



3mm matkap uç ile delinerek YHB yıldız başlı MUV atılır.



max.40

3mm matkap uç ile delinerek YHB yıldız başlı vida atılır

3mm matkap uç ile delinerek YHB yıldız başlı vida atılır

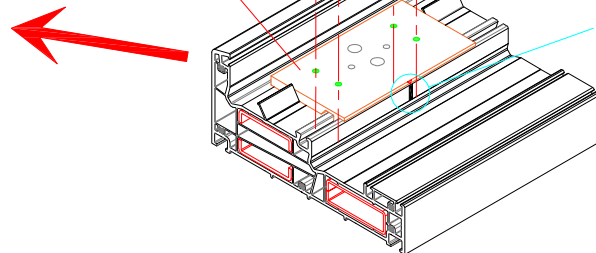
3mm matkap uç ile delinerek YHB yıldız başlı vida atılır

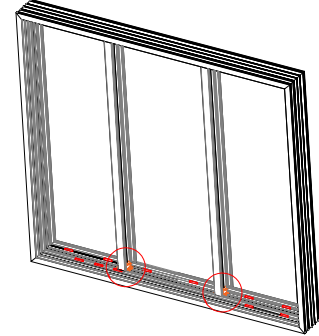
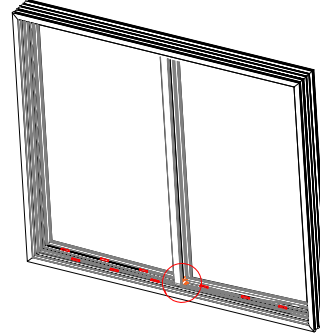
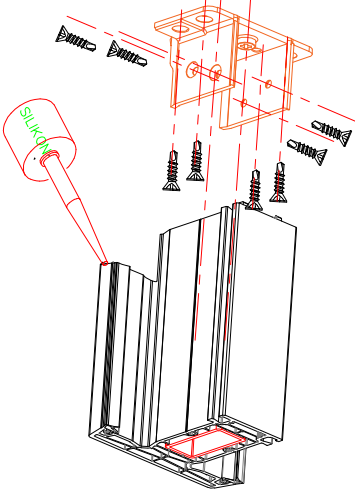
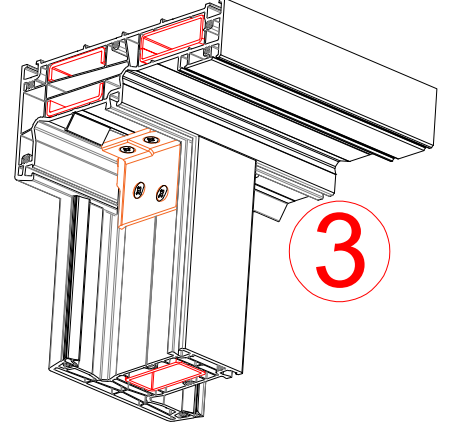
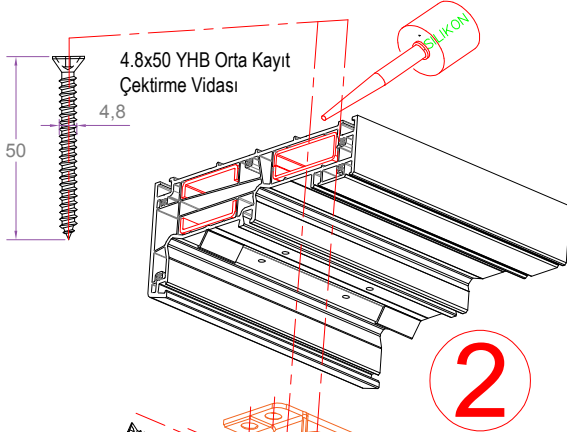
3mm matkap uç ile delinerek YHB yıldız başlı vida atılır

**XXX ORTA KAYIT BAG.
(34541) SABLONU
O.CONTSIZ**

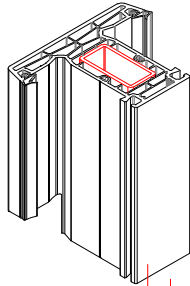
1

Kılavuz çizgisi

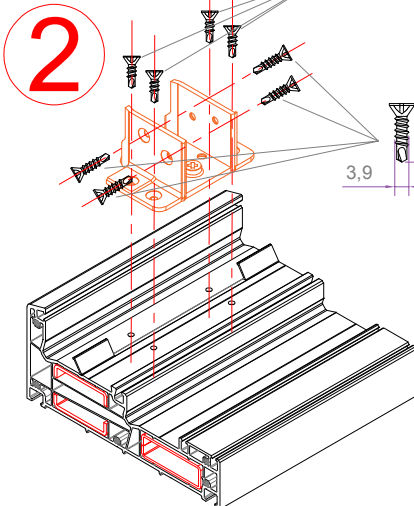




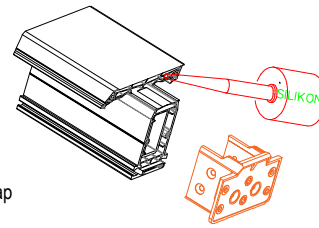
NOT: Orta kayıt takoz uygulaması için şablon kullanılarak Ø3 matkap ile delinirse vida olarak 3.9 çapında sık dişli vida kullanılır.



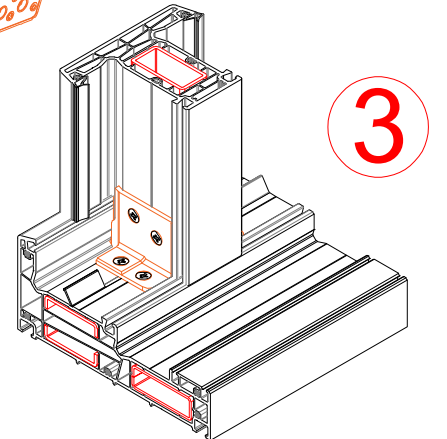
3.9x13 YHB Matkap Uçlu Sac Vidası
13
3,9

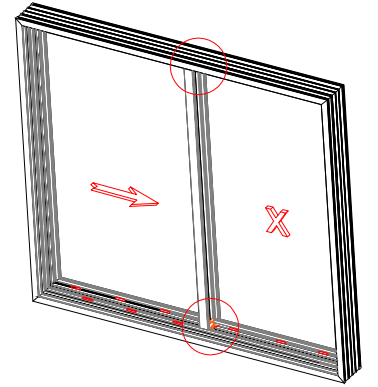
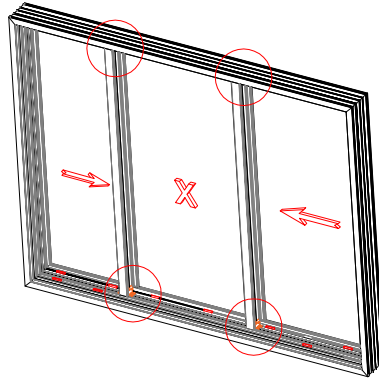
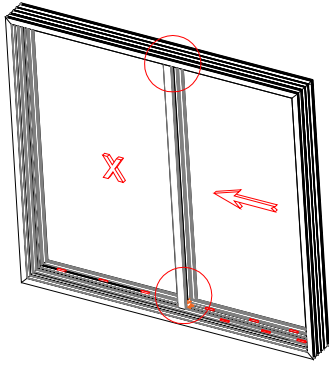
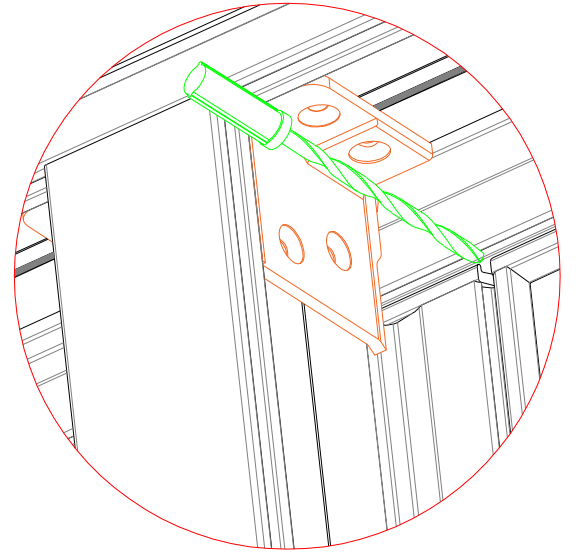
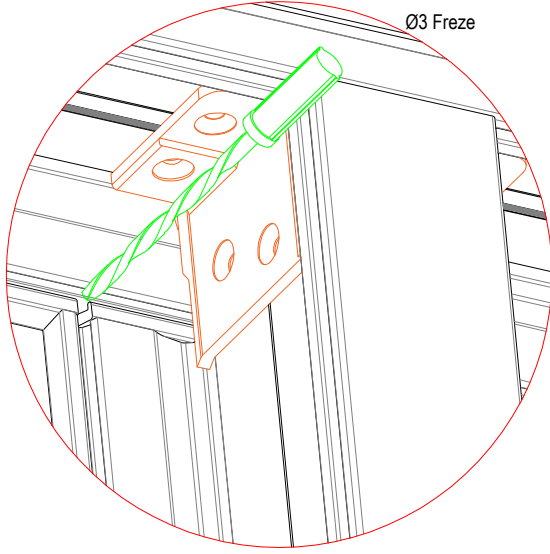


3.9x16 YHB Matkap Uçlu Sac Vidası
16
3,9

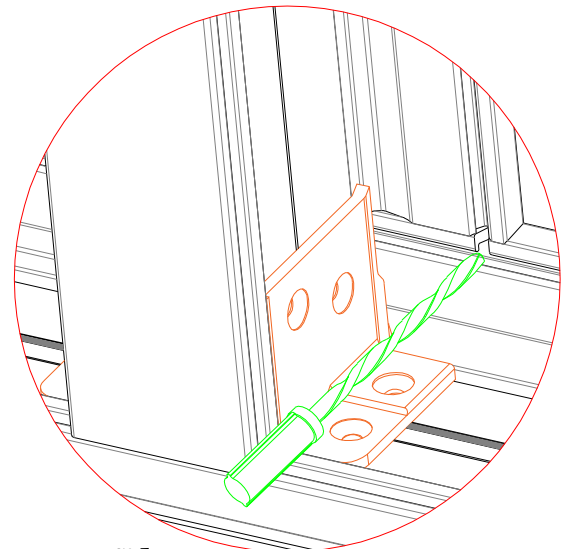
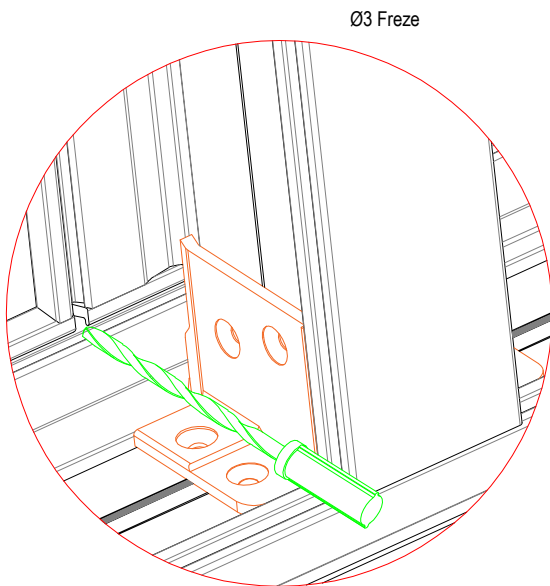


! Silikon sıkılacak bölge

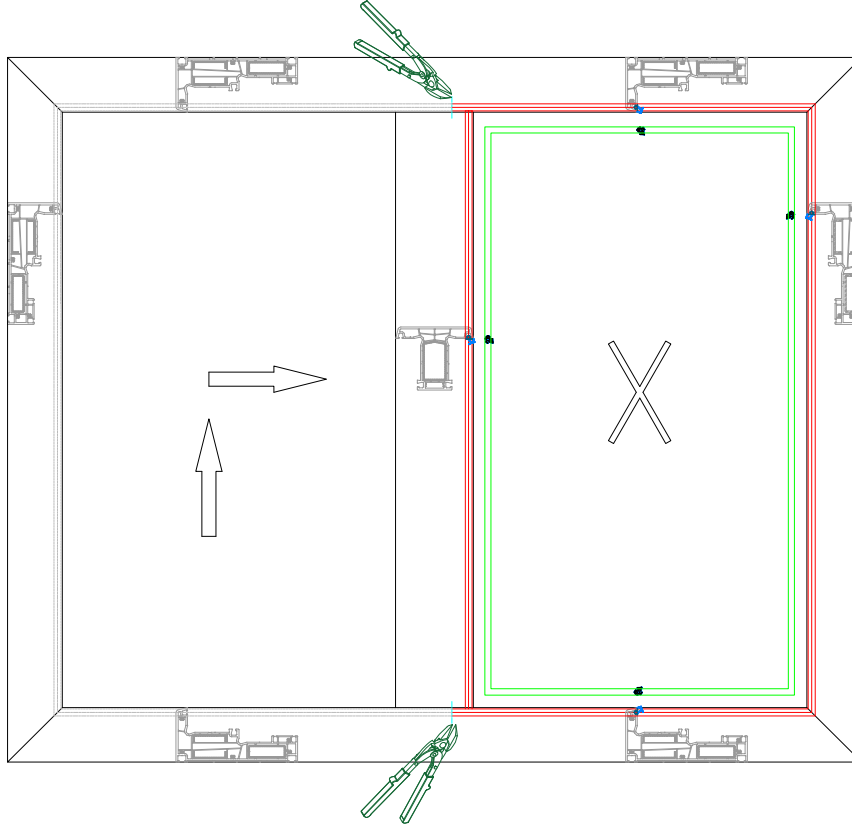




! Fix bölümde kasacım contası kanalı ile orta kayıt cam contası kanalının kesiştiği yerde Ø3 matkap ile kanal açılarak birleştirilir.



Kasa & Orta Kayıt İçin Conta Kullanımı

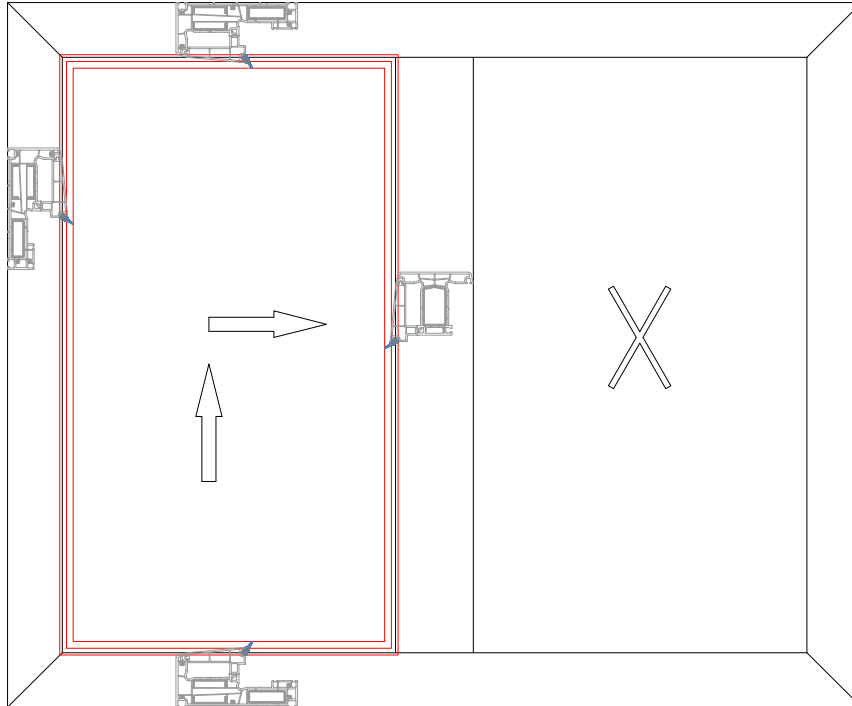


TPV Cam Contası



800645

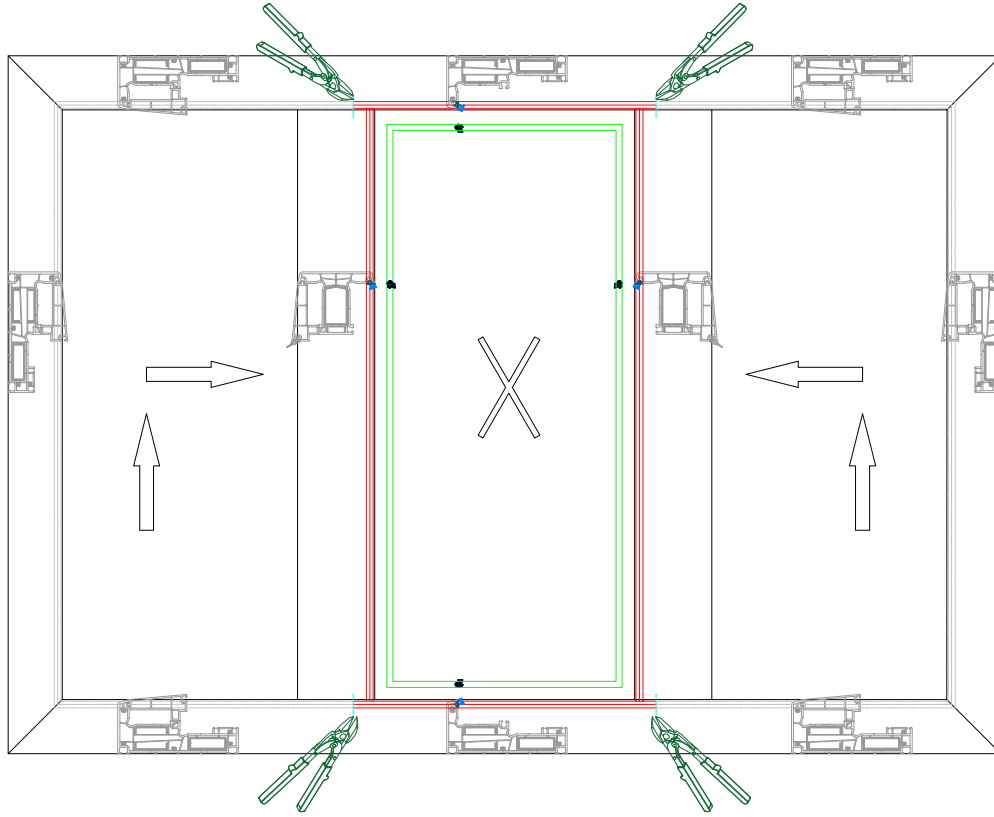
Cam Contası EPDM (Opsiyonel)



800639

Kapama Contası EPDM

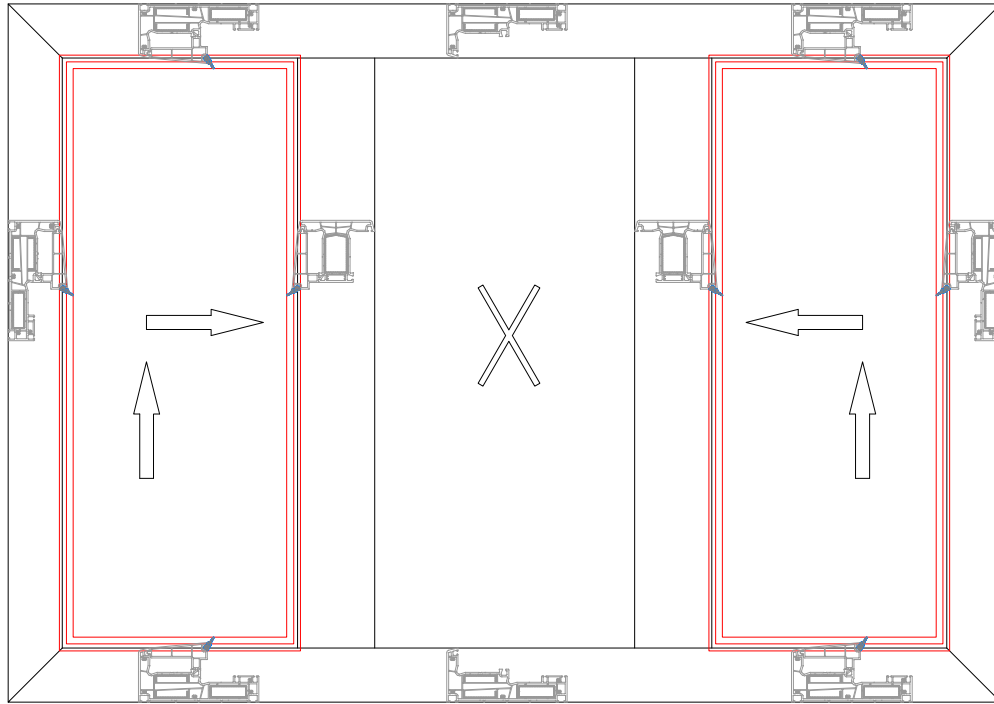




TPV Cam Contası



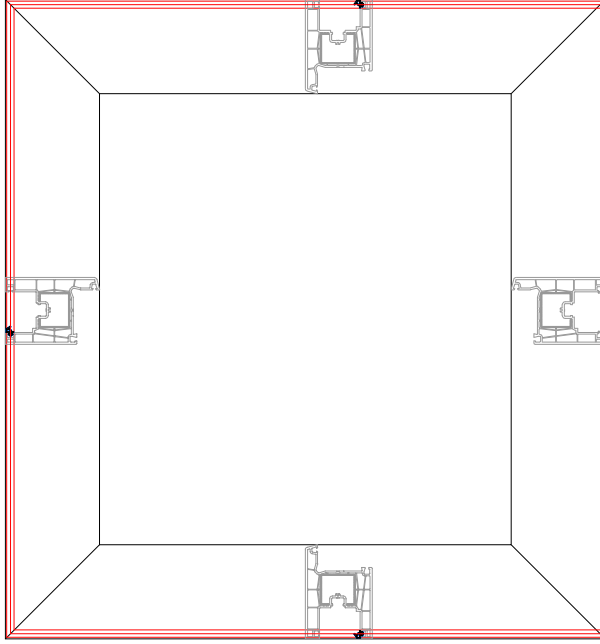
800645
Cam Contası
EPDM (Opsiyonel)



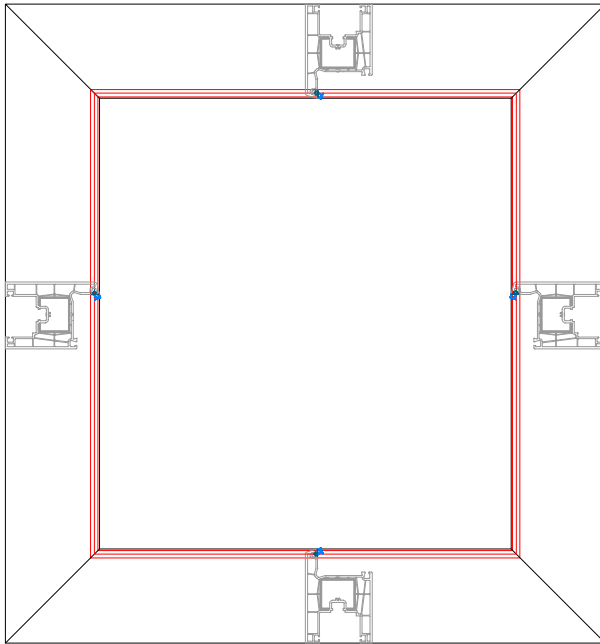
800639
Kapama Contası
EPDM



Kanat İçin Conta Kullanımı



800644
Kanat Contası EPDM



TPV Cam Contası



800645
Cam Contası
EPDM (Opsiyonel)



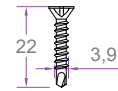
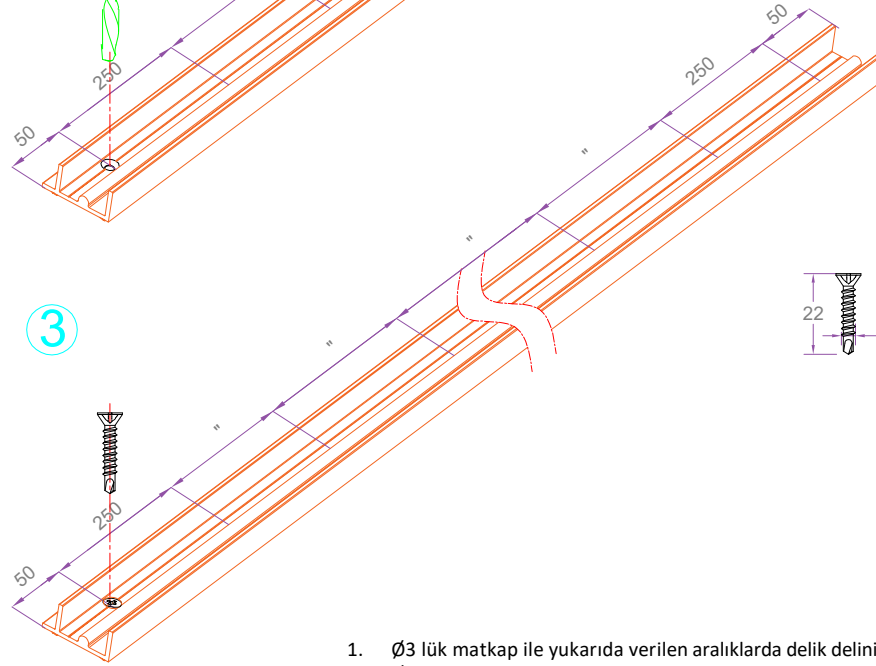
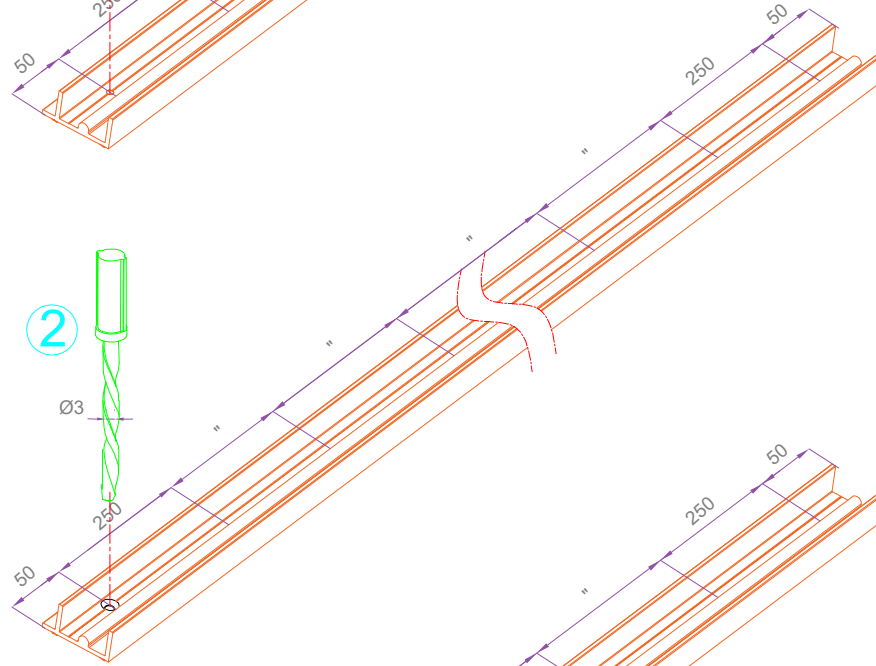
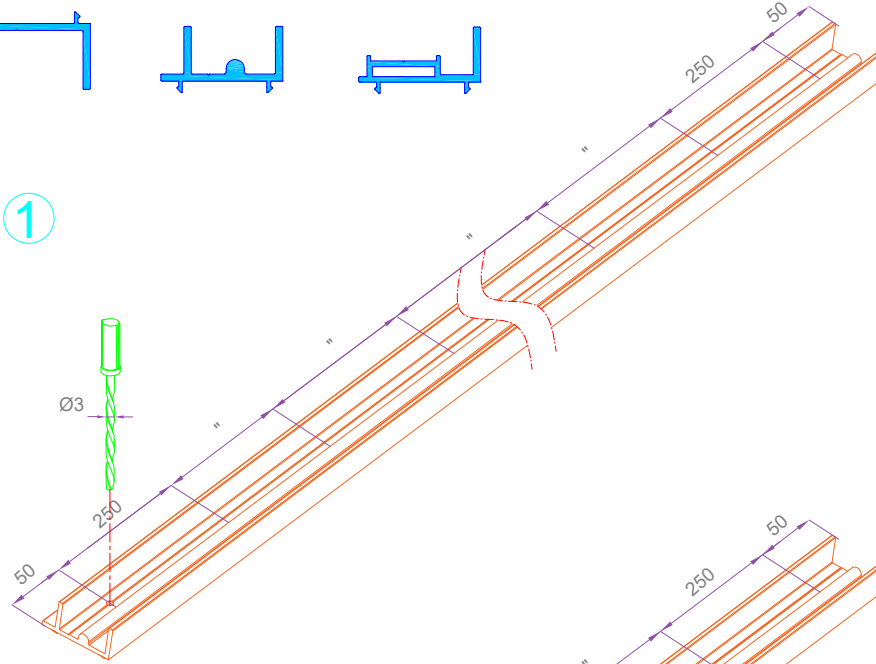
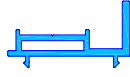
334536



334537

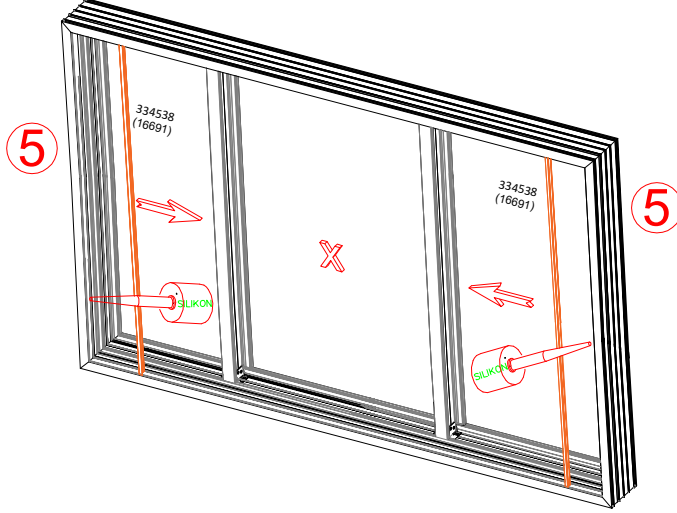
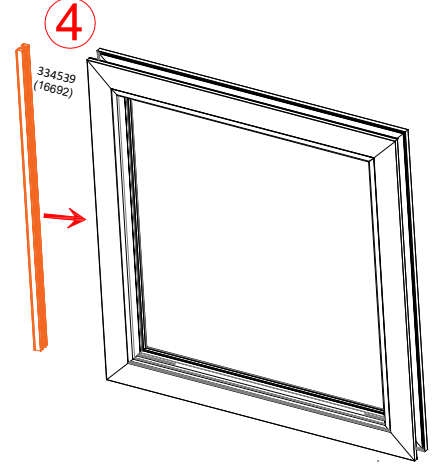
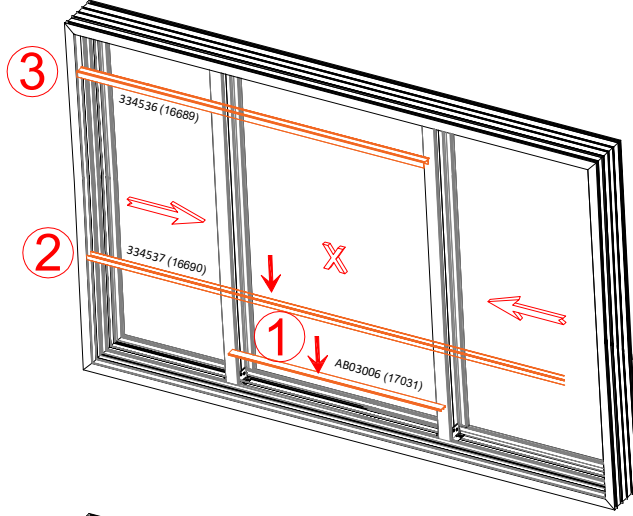


334538

**3.9x22 YHB Matkap
Uçlu Vida**

1. Ø3 lük matkap ile yukarıda verilen aralıklarda delik delinir.
2. Ø8 lik matkap ile havşa açılır.
3. 3.9x22 YHB matkap uçlu vida ile vidalanır.

Hareketli / Sabit / Hareketli Uygulamalarda Alüminyum Profil Kullanımı



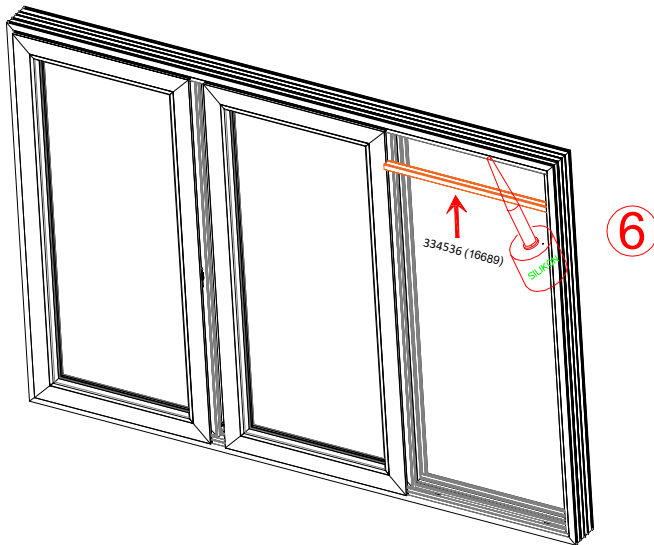
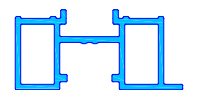
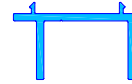
1 XXX

2 334537



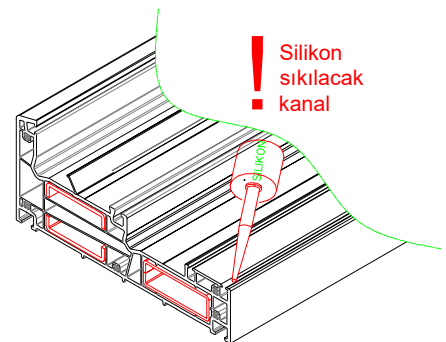
3-6 334536

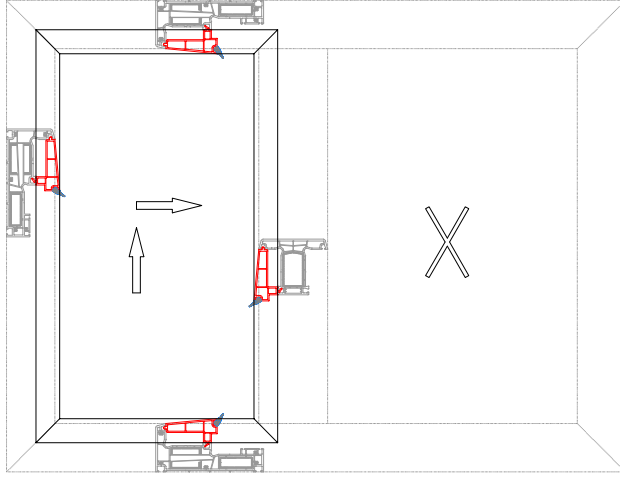
4 334539



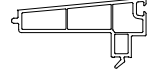
5 334538

6

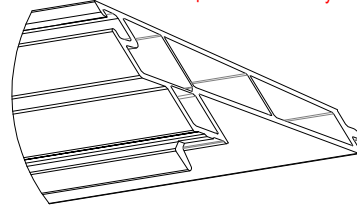


KASA KAPAMA PROFİL KULLANIMI


334515/16
Inova Sabit Kasa
Kapama Profili



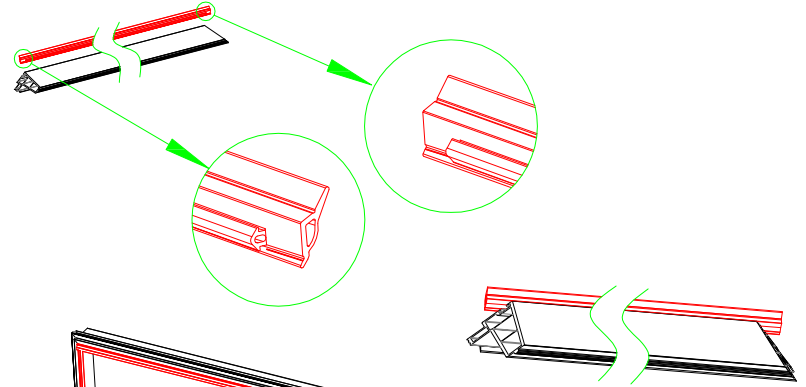
800639
Kapama Contası EPDM


A Kapama Profili Detayı


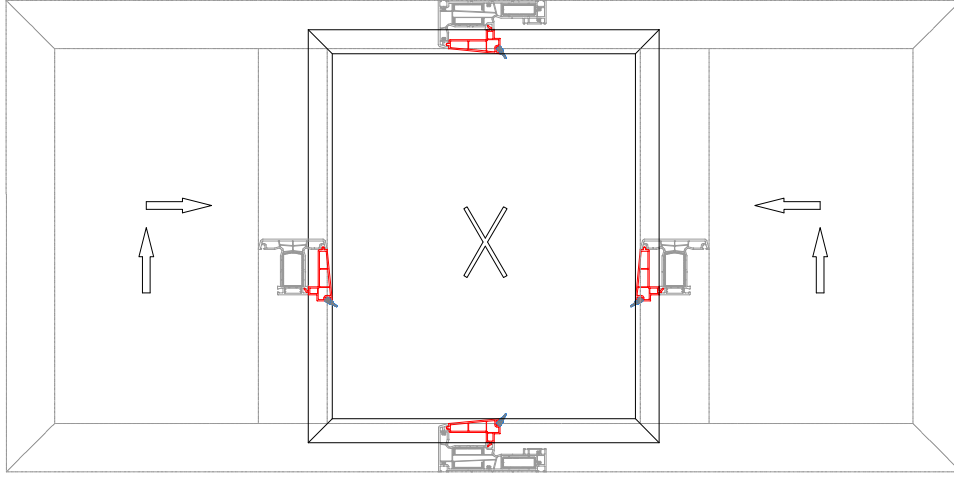
Kapama profillerinin 45° kesim uçlarında çita kanalına giren tırnak uçları resimde görüldüğü gibi kesilir. (45° birleşim uçları daha rahat birleşsin diye bu şekilde yapılır.)

A Kapama Profili Detayı

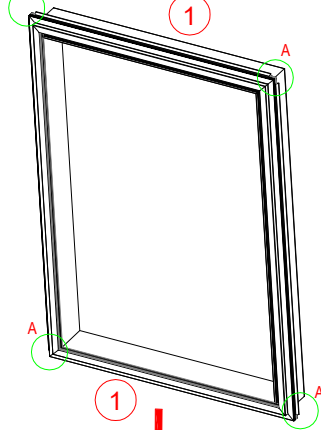

- 1 İlk önce alt ve üst kapama profillerine conta çekilir, fakat önce conta uçları B Detayında görüldüğü gibi kesilir.



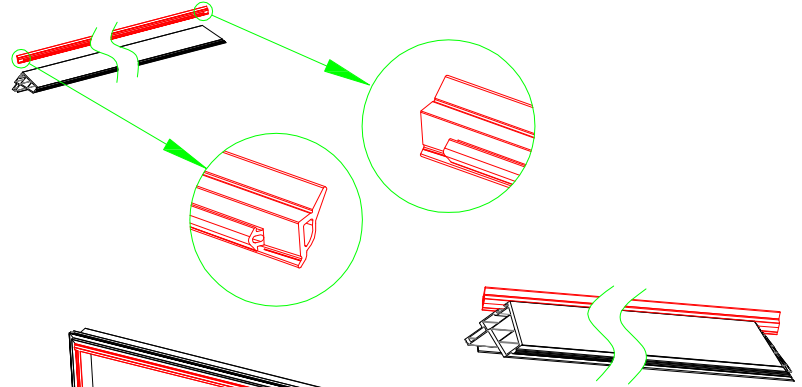
- 2 Alt ve üst contalar takıldıktan sonra yan kapama profillerine conta takılır ve alt-üst kapama profil contaları ile yan kapama conta birleşim noktaları yapııştırıcı ile birleştirilir.
NOT: Kapama profillerinde 45° birleşim yerlerinde dikey kapamadaki conta yatay kapama profilindeki contanın altına gelir.


A Kapama Profili Detayı

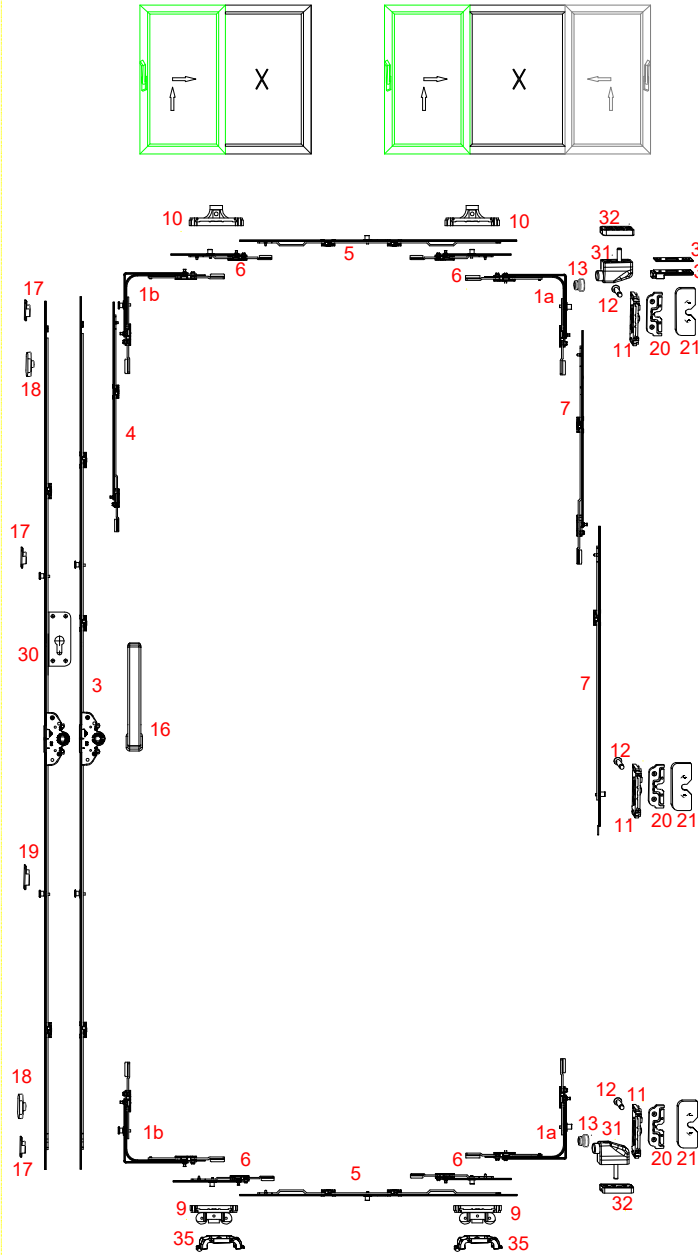
Kapama profillerinin 45° kesim uçlarında çıta kanalına giren tırnak uçları resimde görüldüğü gibi kesilir. (45° birleşim uçları daha rahat birleşsin diye bu şekilde yapılır.)

A Kapama Profili Detayı


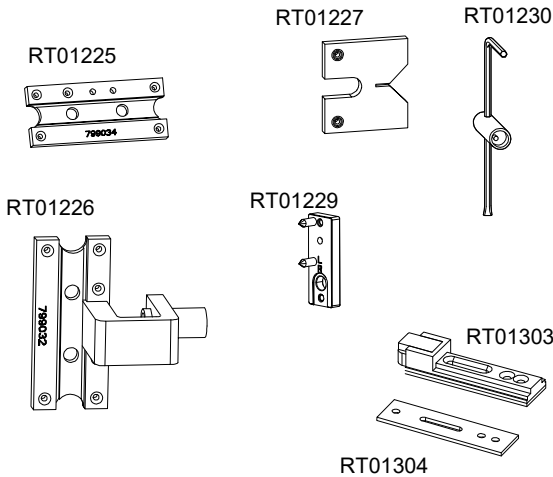
1 İlk önce alt ve üst kapama profillerine conta çekilir, fakat önce conta uçları B Detayında görüldüğü gibi kesilir.



2 Alt ve üst contalar takıldıktan sonra yan kapama profillerine conta takılır ve alt-üst kapama profil contaları ile yan kapama conta birleşim noktaları yapıştırıcı ile birleştirilir.
NOT: Kapama profillerinde 45° birleşim yerlerinde dikey kapamadaki conta yatay kapama profilindeki contanın altına gelir.

AKSESUAR MONTAJ DETAY LİSTESİ
Aksesuar Kullanım Detayı (Demontaj) / Sol Açılır


No	As. Kod	As.Tanım
1a	RT01199	NT Köşe 1 V
1b	RT01200	NT Köşe 1 E
3	RT01211	Inova KSR İspanyolet 690/263 40mm 600-800
	RT01212	Inova KSR İspanyolet 890/413 40mm 801-1000
	RT01213	Inova KSR İspanyolet 1090/513 40mm 1001-1200 1V
	RT01214	Inova KSR İspanyolet 1290/563 40mm 1201-1600 1V
	RT01215	Inova KSR İspanyolet 1690/563 40mm 1601-1800 1V
4	RT01193	Inova KSR İspanyolet 1890/1000 40mm 1801-2400 2V
	RT01209	Inova KSR İspanyolet 2290/1000 40mm 2401-2500 2V
	RT01090	İspanyolet Uzatma CL200 CON
5	RT01194	İspanyolet Uzatma CL400 CON
	RT01206	Alt-Üst Yatay 710-760 1V
	RT01196	Alt-Üst Yatay 761-860
	RT01151	Alt-Üst Yatay 861-1060
	RT01182	Alt-Üst Yatay 1061-1260 1E
6	RT01197	Alt-Üst Yatay 1261-1460 1E
	RT01210	Alt-Üst Yatay 1461-1500 1E
	RT01195	Alt-Üst Uzatma CL130 1E
7	RT01009	Uzatma CL600 1E
	RT01090	İspanyolet Uzatma CL200 CON
	RT01205	İspanyolet Uzatma CL200 1E CON
	RT01194	İspanyolet Uzatma CL400 CON
9	RT01037	Uzatma CL600 1E CON
	RT01202	Inova Araba L
10	RT01203	Inova Klavuz L
11	RT01204	Inova Arka Kilitleme Kanat L
12	RT01188	Inova Arka Kilitleme Kanat Pimi
13	RT01191	Inova Arka Stoper
	RT01183	Patio Alversa Kol Beyaz 43mm - İthal (Opsiyonel)
	RT01217	Patio Alversa Kol Eloksal Kahve 43mm - İthal (Opsiyonel)
	RT01152	Patio Alversa Kol Gümüş 43mm - İthal (Opsiyonel)
	RT01218	Patio Alversa Kol Şampanya 43mm - İthal (Opsiyonel)
	RT01219	Patio Alversa Kol Bronz 43mm - İthal (Opsiyonel)
	RT01220	Patio Alversa Kol Titan 43mm - İthal (Opsiyonel)
	RT01221	Patio Alversa Kol Koyu Kahve 43mm - İthal (Opsiyonel)
16	RT01091	Patio SX Kol Beyaz 43mm - TR
	RT01222	Patio SX Kol Gümüş 43mm - TR
	RT01223	Patio SX Kol Bronz 43mm - TR
	RT01224	Patio SX Kol Koyu Kahve 43mm - TR
17	RT01189	Inova Karşılık
18	RT01192	Inova Ön Stoper
19	RT01190	Inova Hatalı Kullanım Karşılık
20	RT01187	Inova Arka Kilitleme Karşılığı
21		Inova Arka Kilitleme Karşılık Kapağı (Opsiyonel)
30	RT01259	Inova KSR K.İSP.1890/1000 40MM 1801-2400 (Barel Kilit.)
	RT01261	Inova KSR K.İSP.1890/1000 40MM 2401-2500 (Barel Kilit.)
31		Inova Arka Büyük Kanat Stoper (Opsiyonel)
32		Inova Arka Büyük Kanat Stoper Alt Plakası (Opsiyonel)
33		Inova Teker Stoper (Opsiyonel)
34		Inova Arka Büyük Kanat Stoper Alt Plakası (Opsiyonel)
35		Inova Ray Temizleyici Fırça (Opsiyonel)


INOVA ÜÇ BÖLMELİ İÇİN STOPER

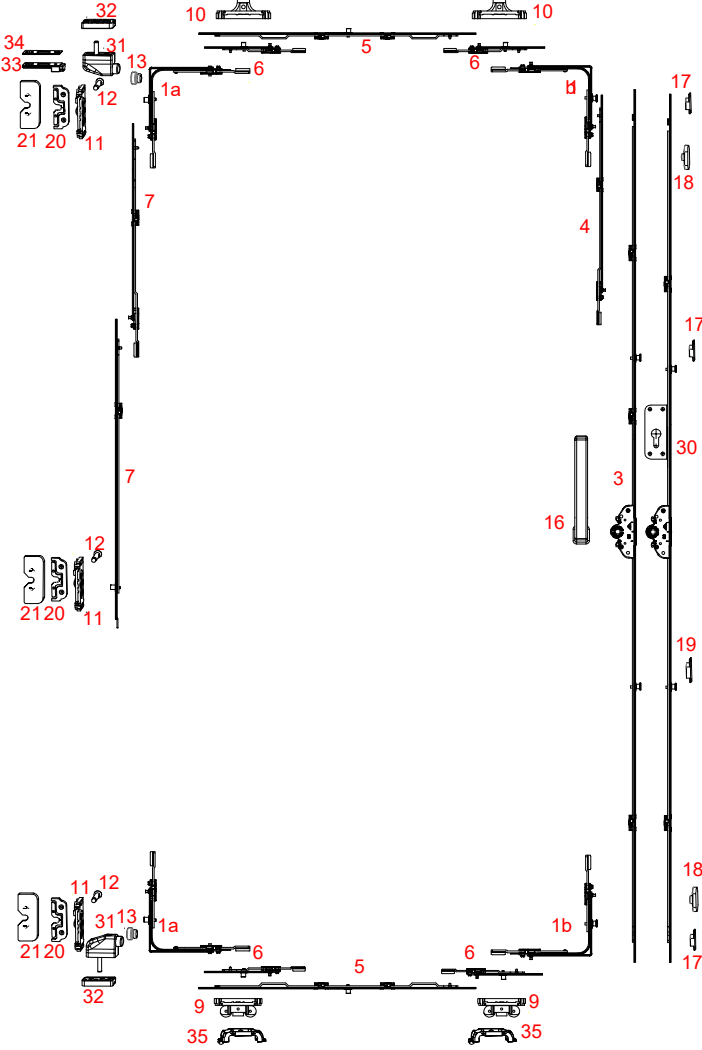
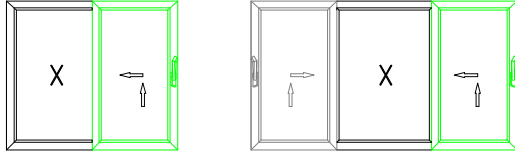
No	As. Kod	As. Tanım
-	RT01303	800196 Inova Ray Stoper (Üç Bölmeli)
-	RT01304	800197 Inova Ray Stoper Altlığı (Üç Bölmeli)

INOVA ŞABLONLAR

No	As. Kod	As. Tanım
-	RT01225	Araba ve Klavuz Şablonu
-	RT01226	Arka Kilitleme Kanat Şablonu
-	RT01227	Arka Kilitleme Şablonu
-	RT01229	Karşılık Şablonu
-	RT01230	Alyan - V Kilitleme

AKSESUAR MONTAJ DETAY LİSTESİ

Aksesuar Kullanım Detayı (Demontaj) / Sağ Açılır



No	As. Kod	As. Tanım
1a	RT01199	NT Köşe 1 V
1b	RT01200	NT Köşe 1 E
3	RT01211	Inova KSR İspanyolet 690/263 40mm 600-800
	RT01212	Inova KSR İspanyolet 890/413 40mm 801-1000
	RT01213	Inova KSR İspanyolet 1090/513 40mm 1001-1200 1V
	RT01214	Inova KSR İspanyolet 1290/563 40mm 1201-1600 1V
	RT01215	Inova KSR İspanyolet 1690/563 40mm 1601-1800 1V
4	RT01193	Inova KSR İspanyolet 1890/1000 40mm 1801-2400 2V
	RT01209	Inova KSR İspanyolet 2290/1000 40mm 2401-2500 2V
4	RT01090	İspanyolet Uzatma CL200 CON
	RT01194	İspanyolet Uzatma CL400 CON
5	RT01206	Alt-Üst Yatay 710-760 1V
	RT01196	Alt-Üst Yatay 761-860
	RT01151	Alt-Üst Yatay 861-1060
	RT01182	Alt-Üst Yatay 1061-1260 1E
	RT01197	Alt-Üst Yatay 1261-1460 1E
6	RT01210	Alt-Üst Yatay 1461-1500 1E
	RT01195	Alt-Üst Uzatma CL130 1E
7	RT01009	Uzatma CL600 1E
	RT01090	İspanyolet Uzatma CL200 CON
	RT01205	İspanyolet Uzatma CL200 1E CON
9	RT01184	Inova Araba R
	RT01185	Inova Klavuz R
10	RT01186	Inova Arka Kilitleme Kanat R
	RT01188	Inova Arka Kilitleme Kanat Pimi
11	RT01191	Inova Arka Stoper
	RT01183	Patio Alversa Kol Beyaz 43mm - İthal (Opsiyonel)
12	RT01217	Patio Alversa Kol Elokstal Kahve 43mm - İthal (Opsiyonel)
	RT01152	Patio Alversa Kol Gümüş 43mm - İthal (Opsiyonel)
13	RT01218	Patio Alversa Kol Şampanya 43mm - İthal (Opsiyonel)
	RT01219	Patio Alversa Kol Bronz 43mm - İthal (Opsiyonel)
16	RT01220	Patio Alversa Kol Titan 43mm - İthal (Opsiyonel)
	RT01221	Patio Alversa Kol Koyu Kahve 43mm - İthal (Opsiyonel)
17	RT01091	Patio SX Kol Beyaz 43mm - TR
	RT01222	Patio SX Kol Gümüş 43mm - TR
18	RT01223	Patio SX Kol Bronz 43mm - TR
	RT01224	Patio SX Kol Koyu Kahve 43mm - TR
17	RT01189	Inova Karşılık
18	RT01192	Inova Ön Stoper
19	RT01190	Inova Hatalı Kullanım Karşılık
20	RT01187	Inova Arka Kilitleme Karşılığı
21		Inova Arka Kilitleme Karşılık Kapağı (Opsiyonel)
30	RT01259	Inova KSR K.ISP.1890/1000 40MM 1801-2400 (Barel Kilit.)
	RT01261	Inova KSR K.ISP.1890/1000 40MM 2401-2500 (Barel Kilit.)
31		Inova Arka Büyük Kanat Stoper (Opsiyonel)
32		Inova Arka Büyük Kanat Stoper Alt Plakası (Opsiyonel)
33		Inova Teker Stoper (Opsiyonel)
34		Inova Arka Büyük Kanat Stoper Alt Plakası (Opsiyonel)
35		Inova Ray Temizleyici Fırça (Opsiyonel)

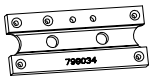
INOVA ÜÇ BÖLMELİ İÇİN STOPER

No	As. Kod	As. Tanım
-	RT01303	800196 Inova Ray Stoper (Üç Bölmeli)
-	RT01304	800197 Inova Ray Stoper Altlığı (Üç Bölmeli)

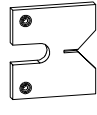
INOVA ŞABLONLAR

No	As. Kod	As. Tanım
-	RT01225	Araba ve Klavuz Şablonu
-	RT01226	Arka Kilitleme Kanat Şablonu
-	RT01227	Arka Kilitleme Şablonu
-	RT01229	Karşılık Şablonu
-	RT01230	Alyan - V Kilitleme

RT01225



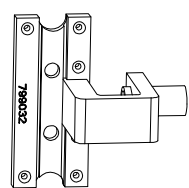
RT01227



RT01230



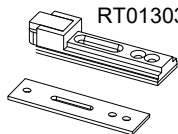
RT01226



RT01229

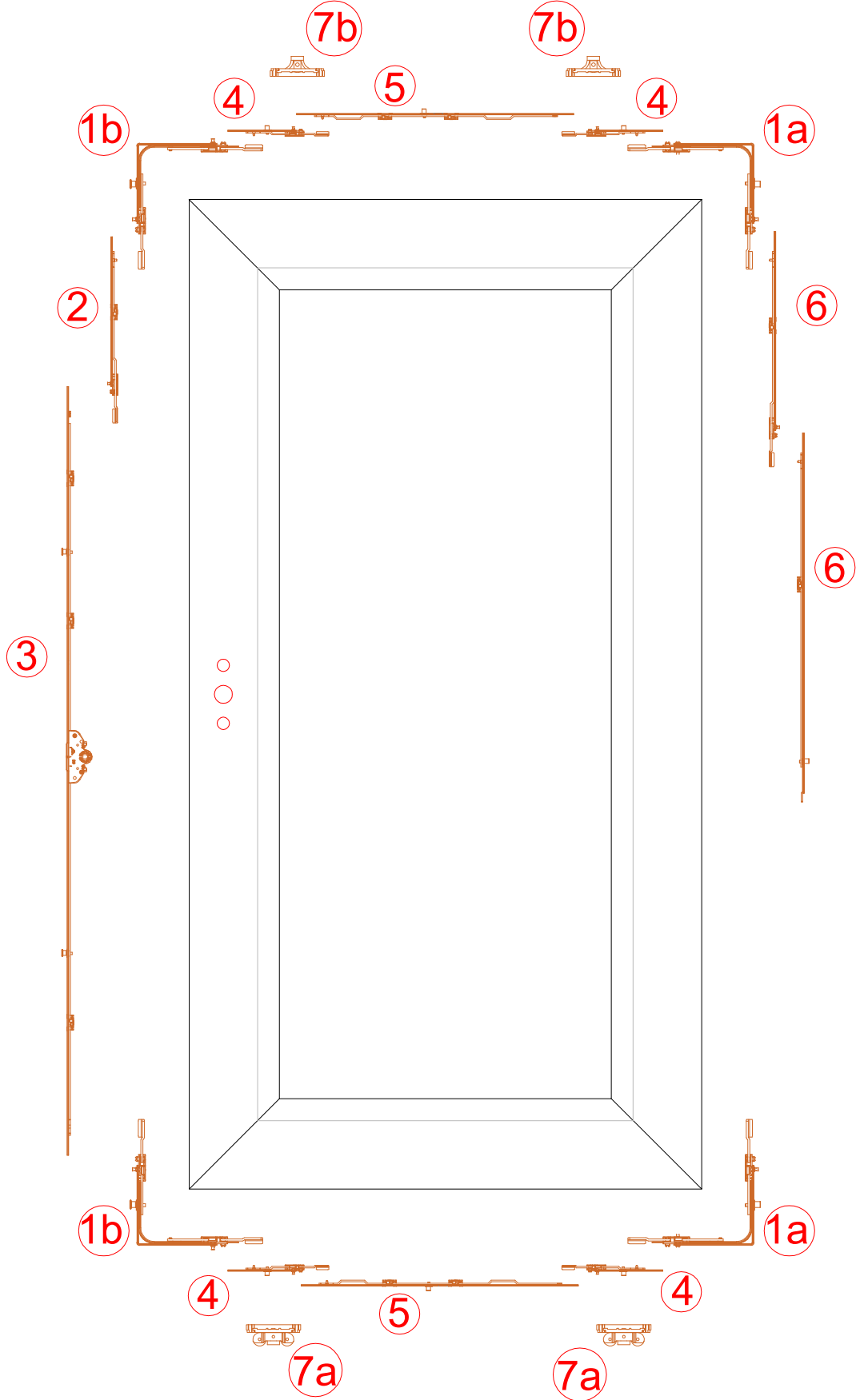


RT01303

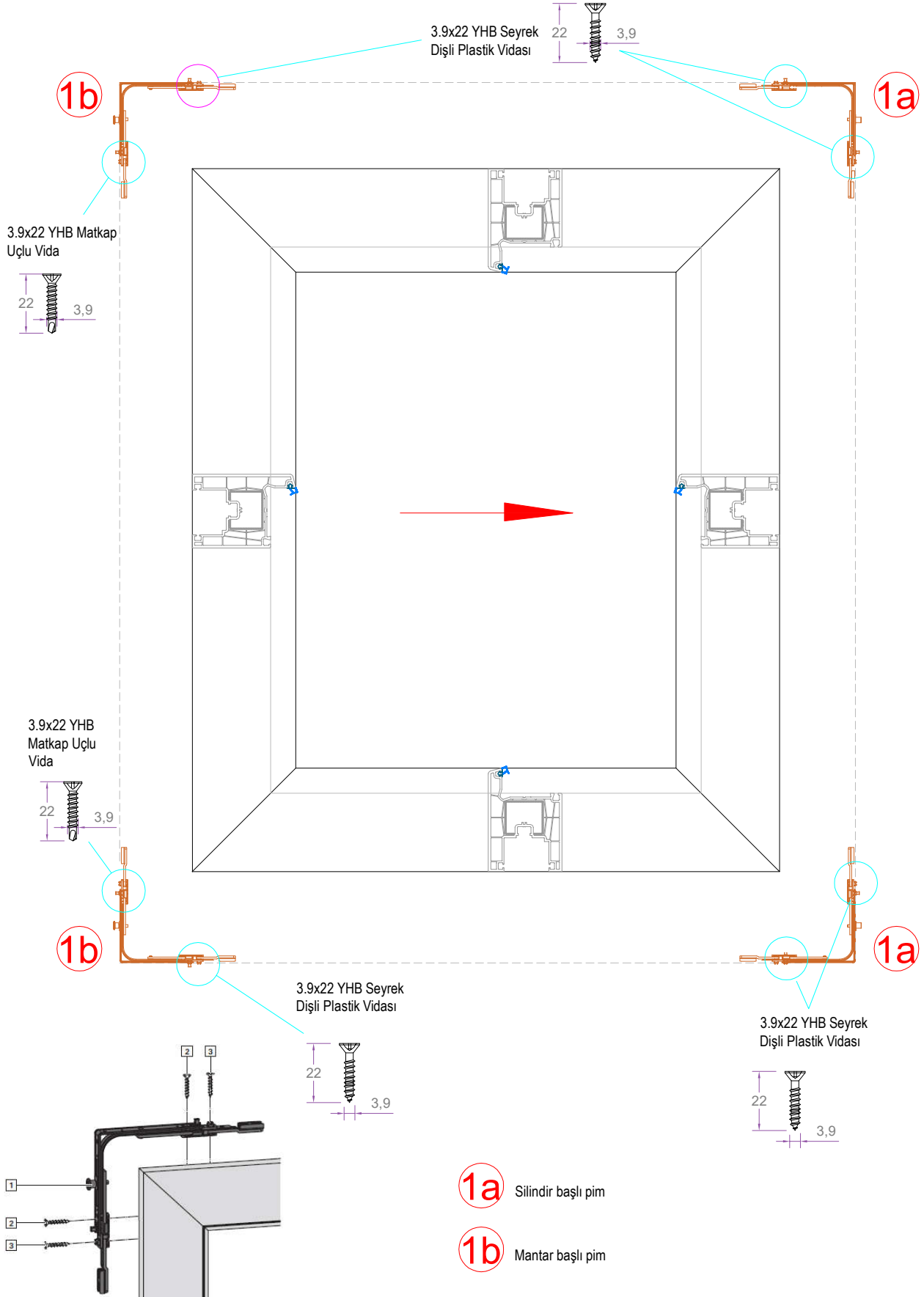


RT01304

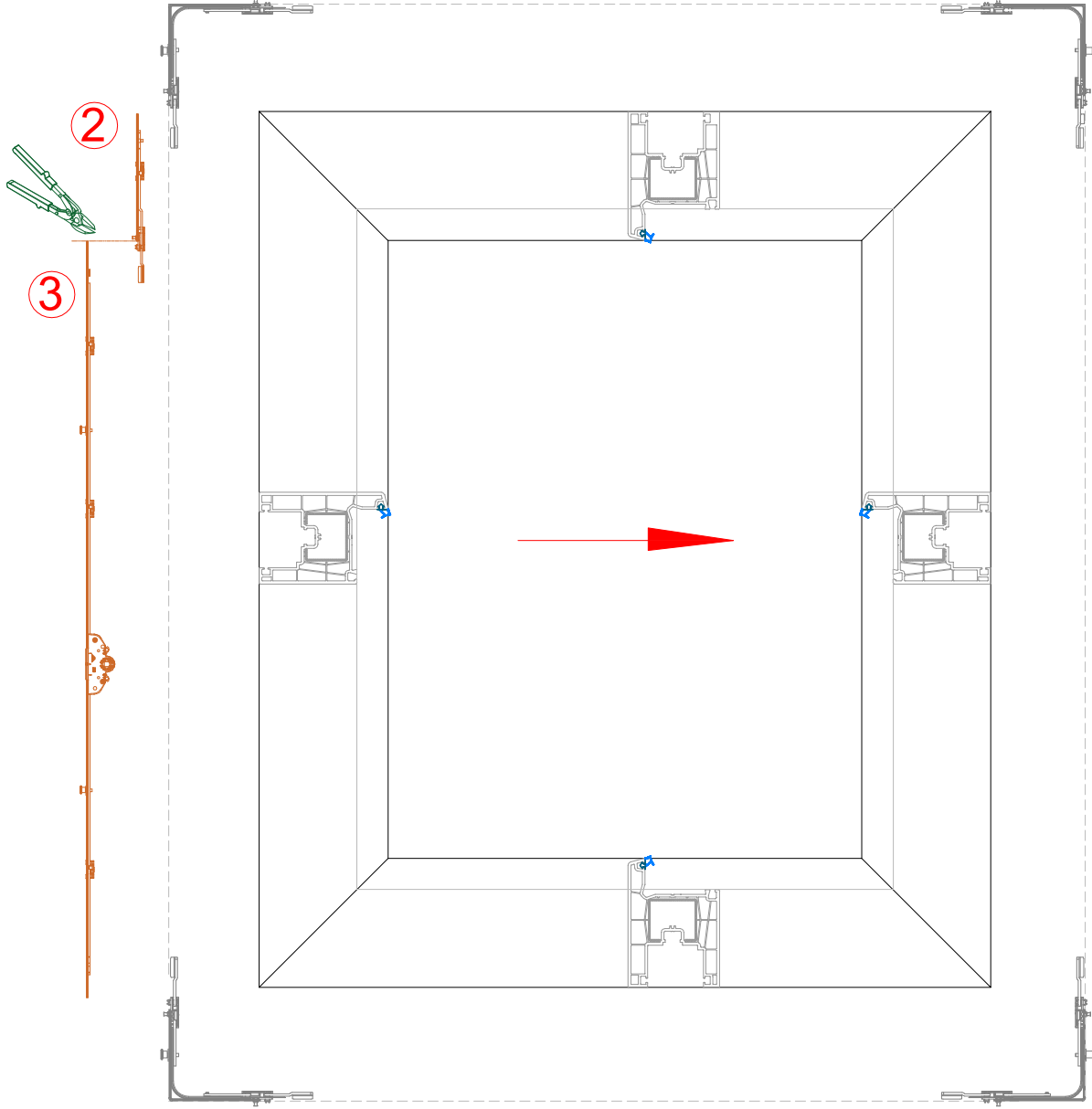
Aksesuar Kullanım Detayı (Demontaj)



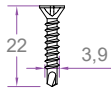
İspanyolet / Köşe Hareket İletim / İlave Kilitleme Kullanımı (Sol Açılır)



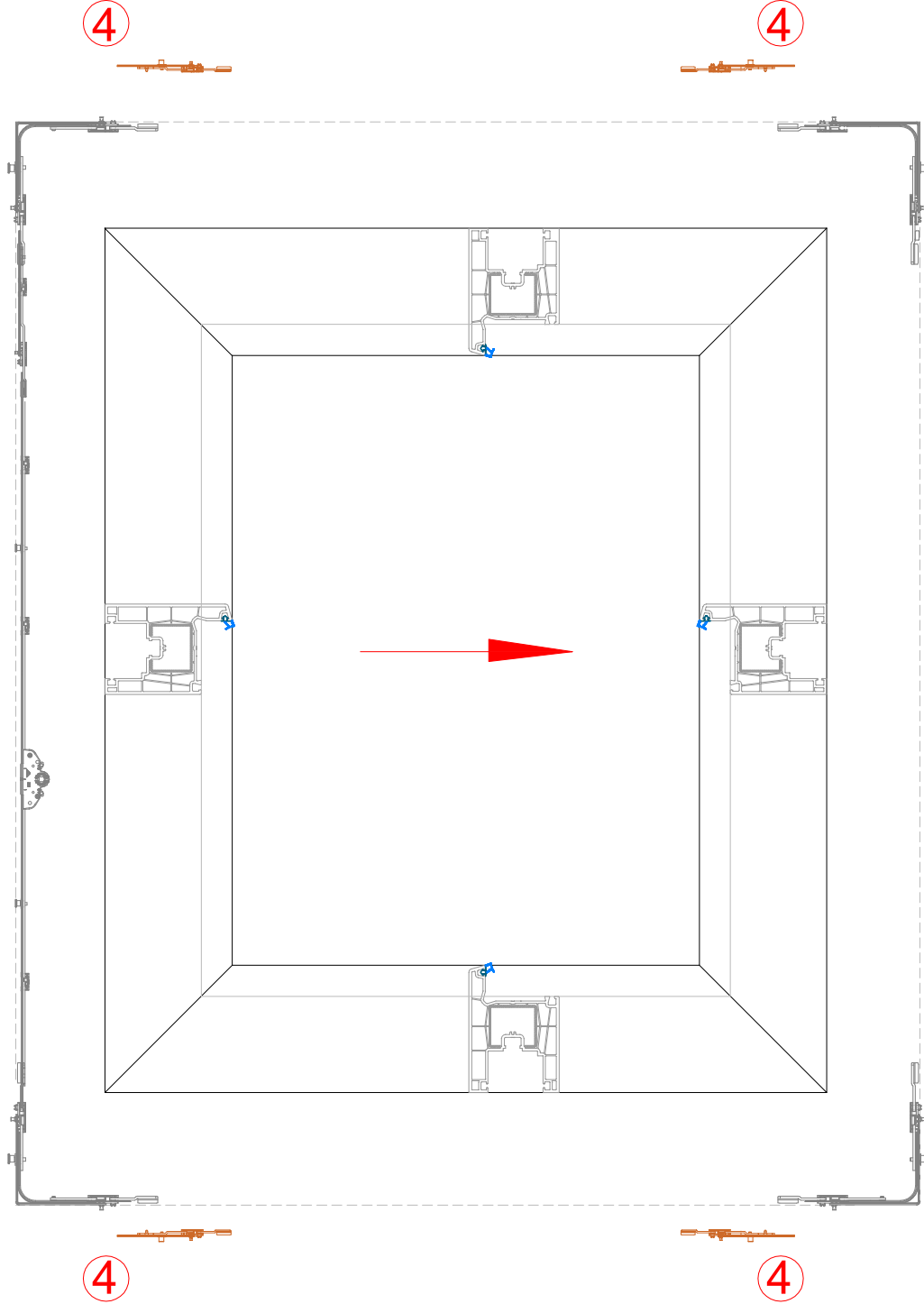
İspanyolet / Köşe Hareket İletim / İlave Kilitleme Kullanımı (Sol Açılır)



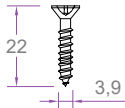
3.9x22 YHB Matkap
Uçlu Vida



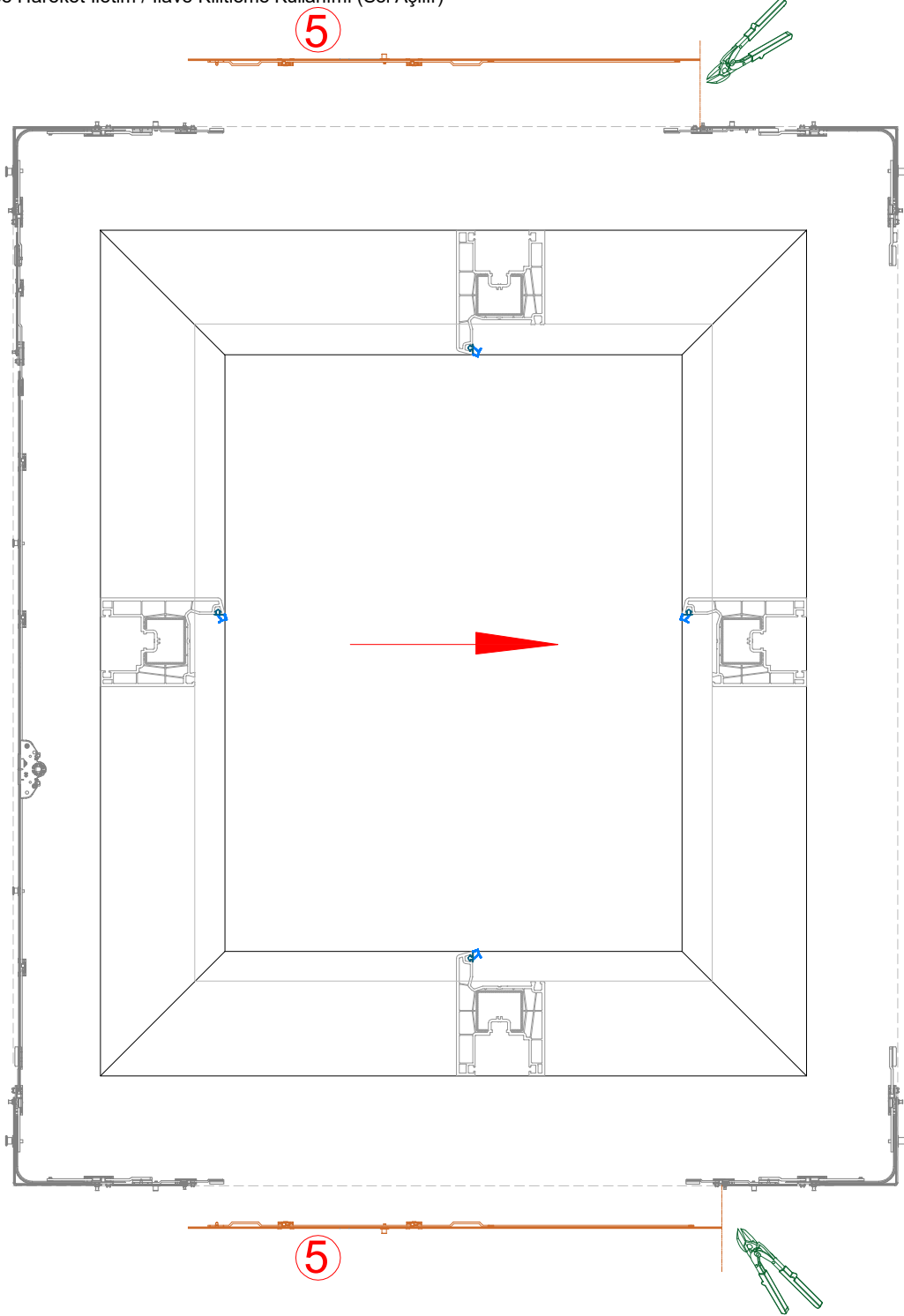
İspanyolet / Köşe Hareket İletim / İlave Kilitleme Kullanımı (Sol Açılır)



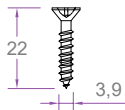
3.9x22 YHB Seyrek
Dişli Plastik Vidası



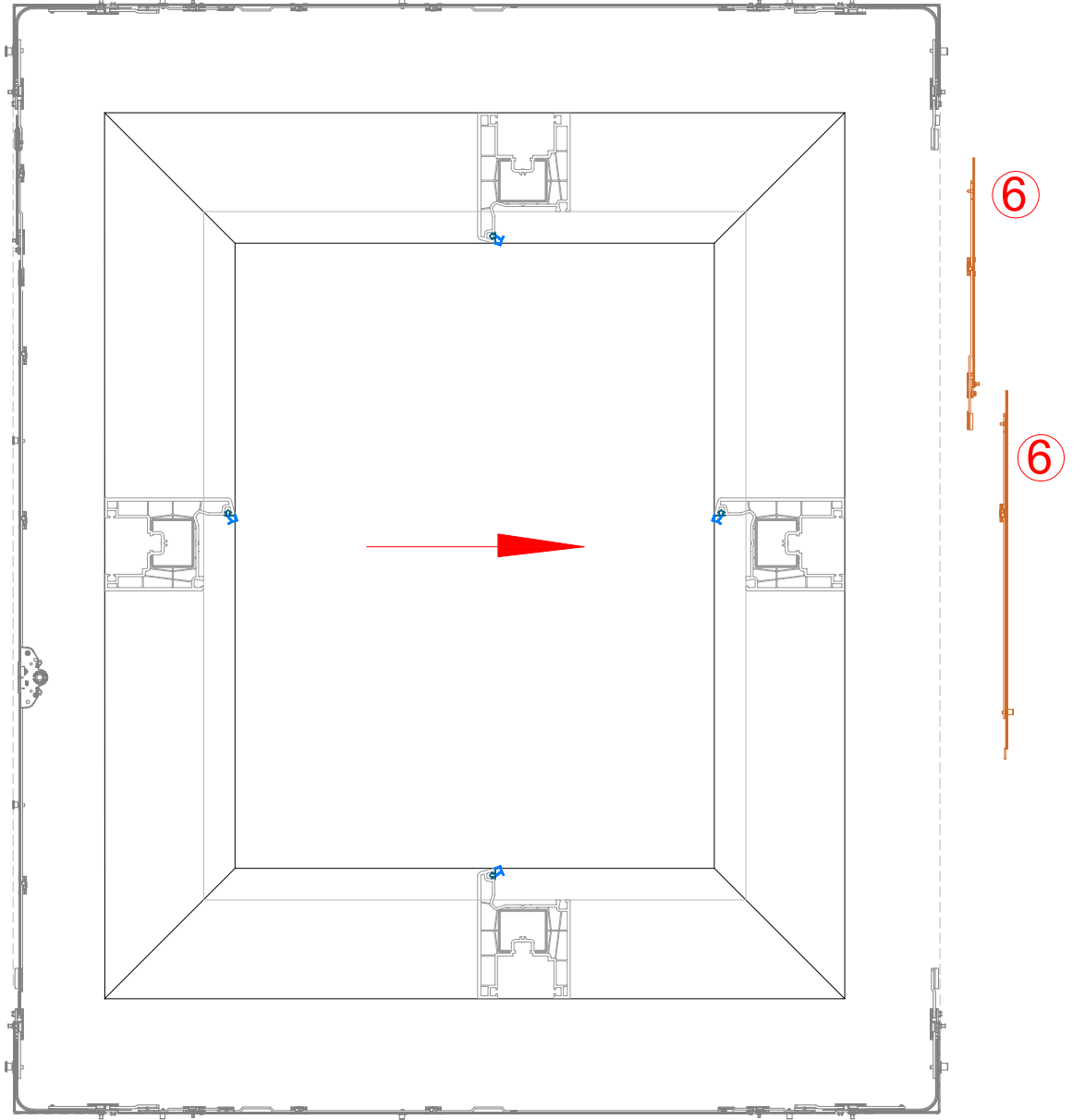
İspanyolet / Köşe Hareket İletim / İlave Kilitleme Kullanımı (Sol Açılır)



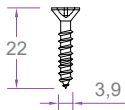
3.9x22 YHB Seyrek
Dişli Plastik Vidası



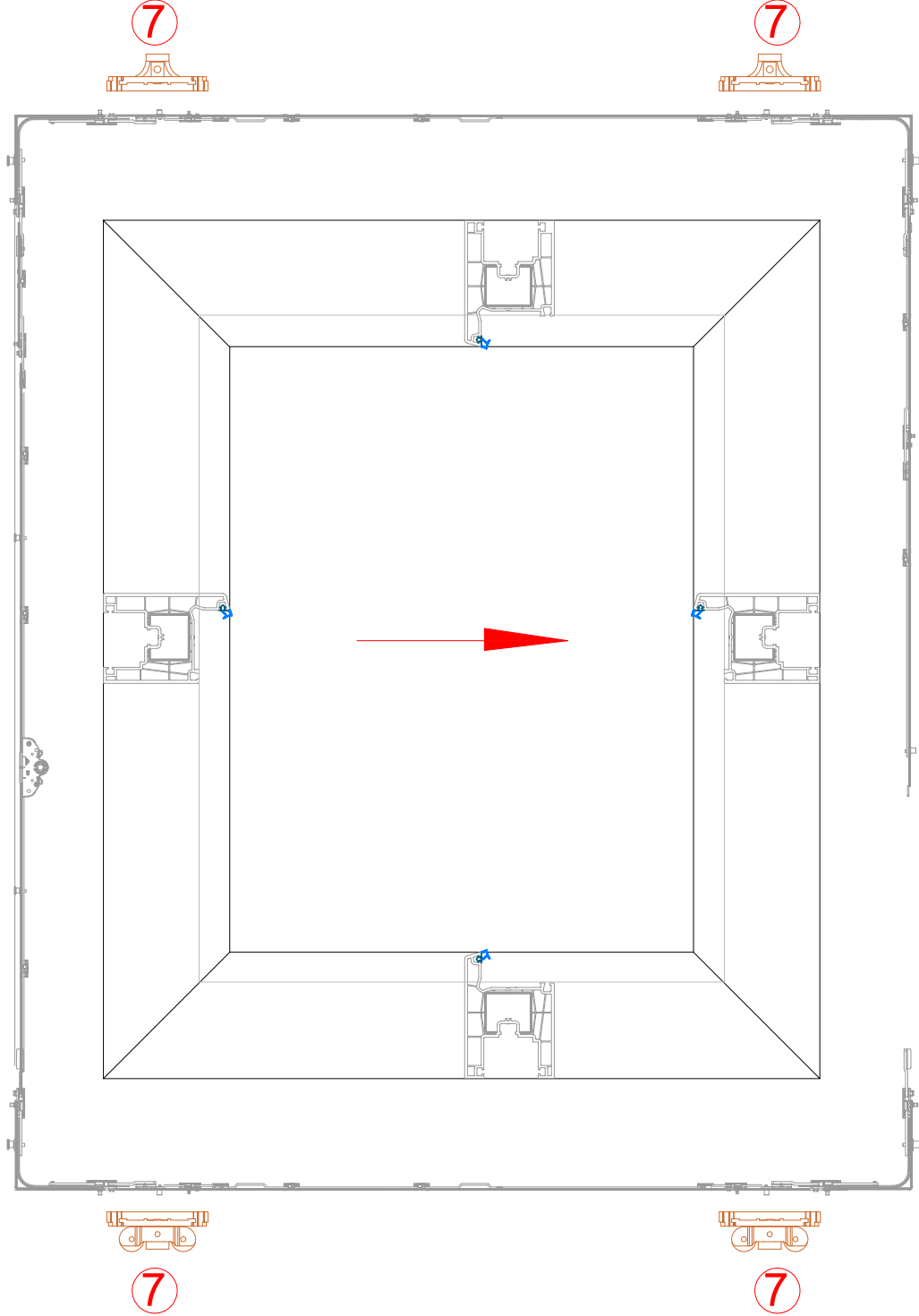
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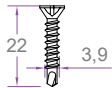
3.9x22 YHB Seyrek
Dişli Plastik Vidası



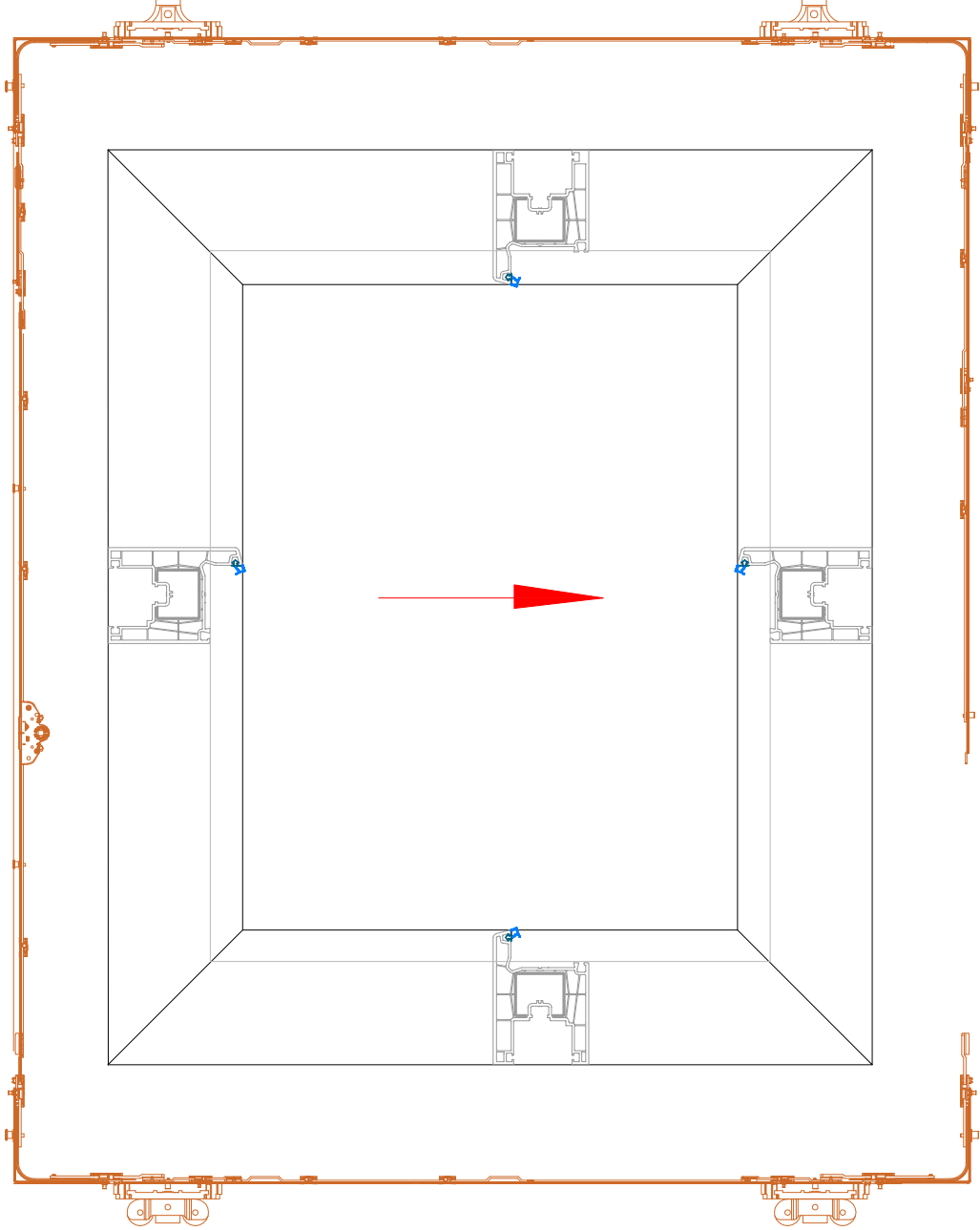
İspanyolet / Köşe Hareket İletim / İlave Kilitleme Kullanımı (Sol Açılır)



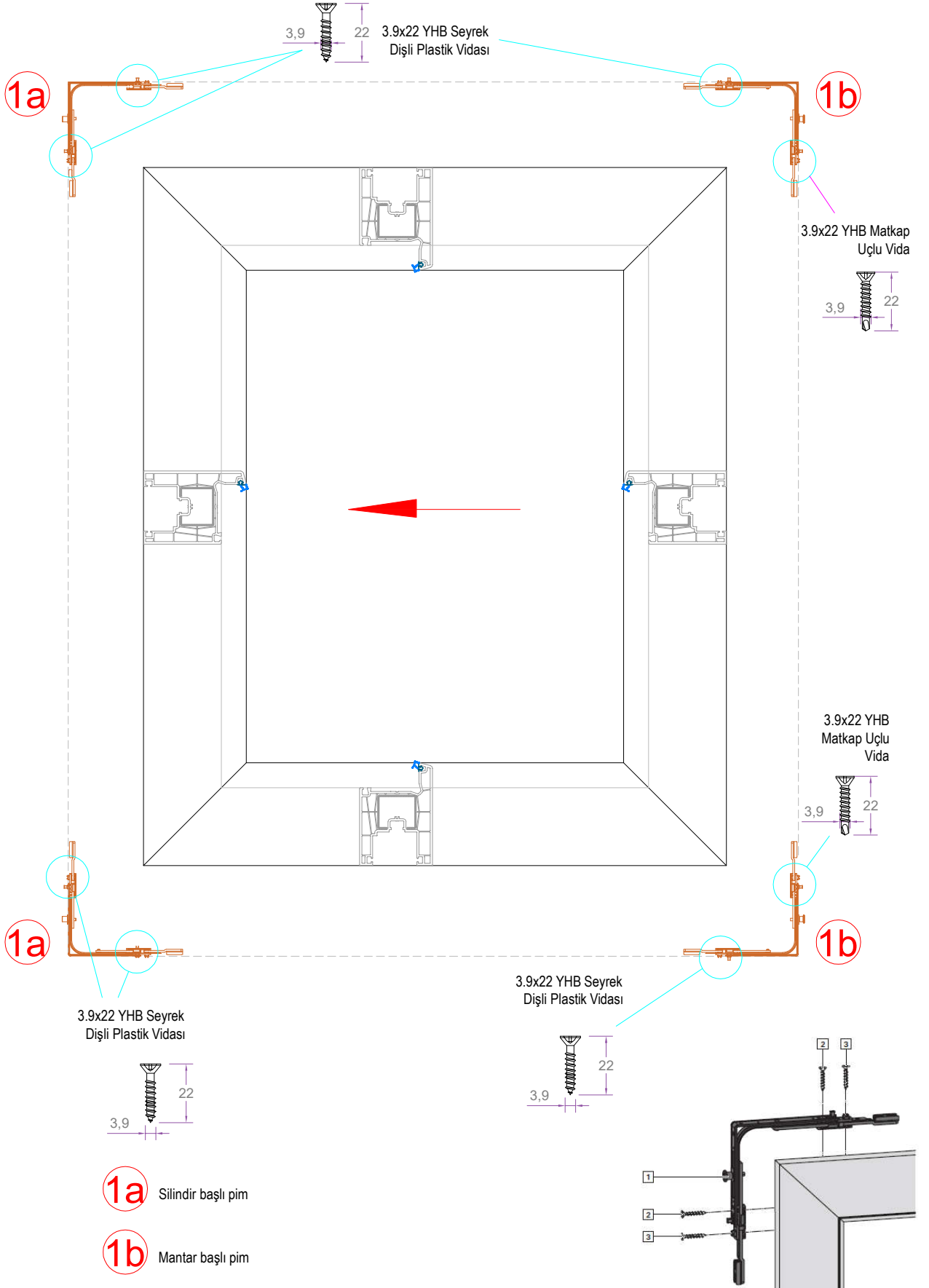
3.9x22 YHB Matkap
Uçlu Vida



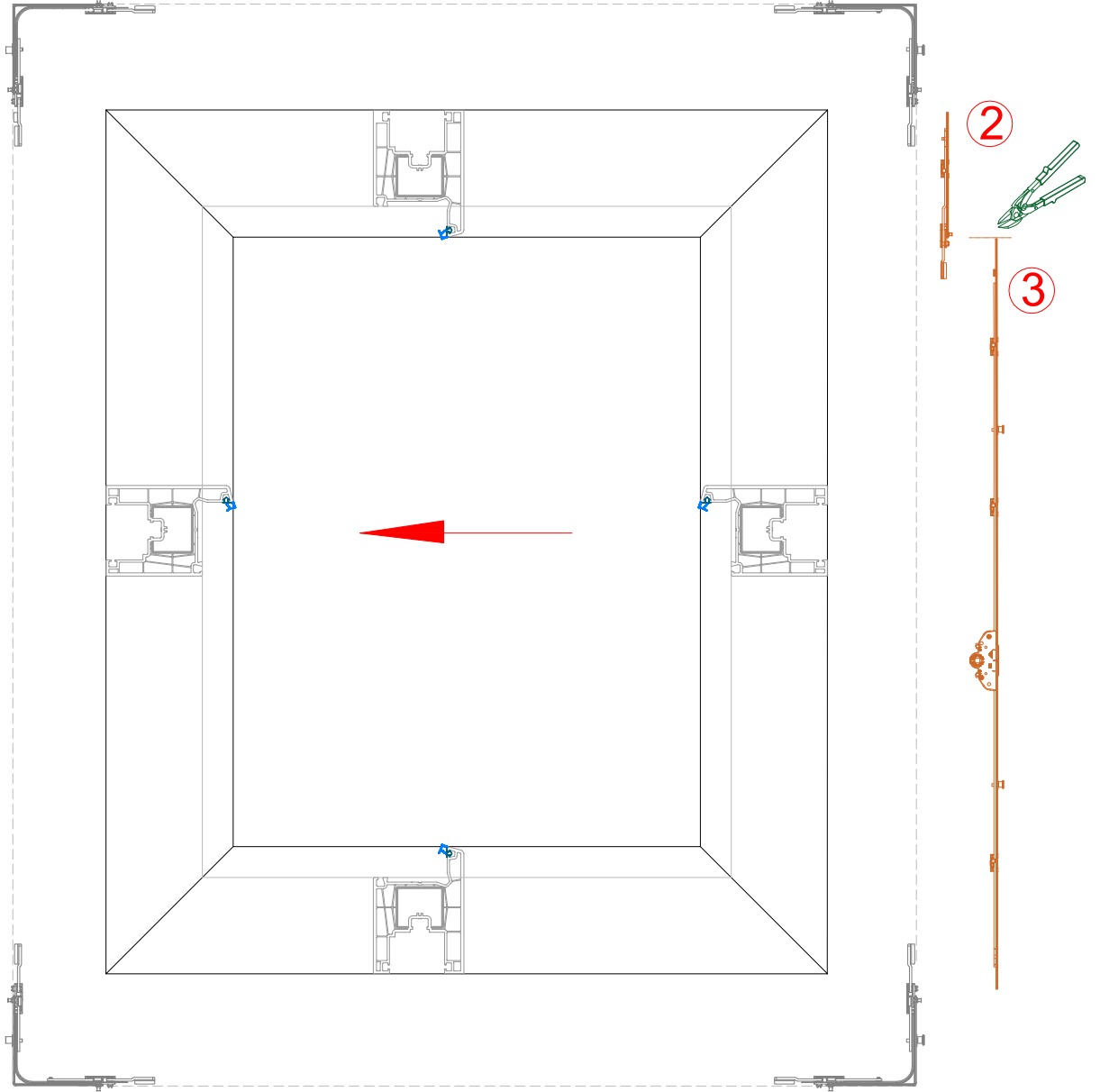
İspanyolet / Köşe Hareket İletim / İlave Kilitleme Kullanımı (Sol Açılır)



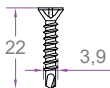
İspanyolet / Köşe Hareket İletim / İlave Kilitleme Kullanımı (Sağ Açılır)



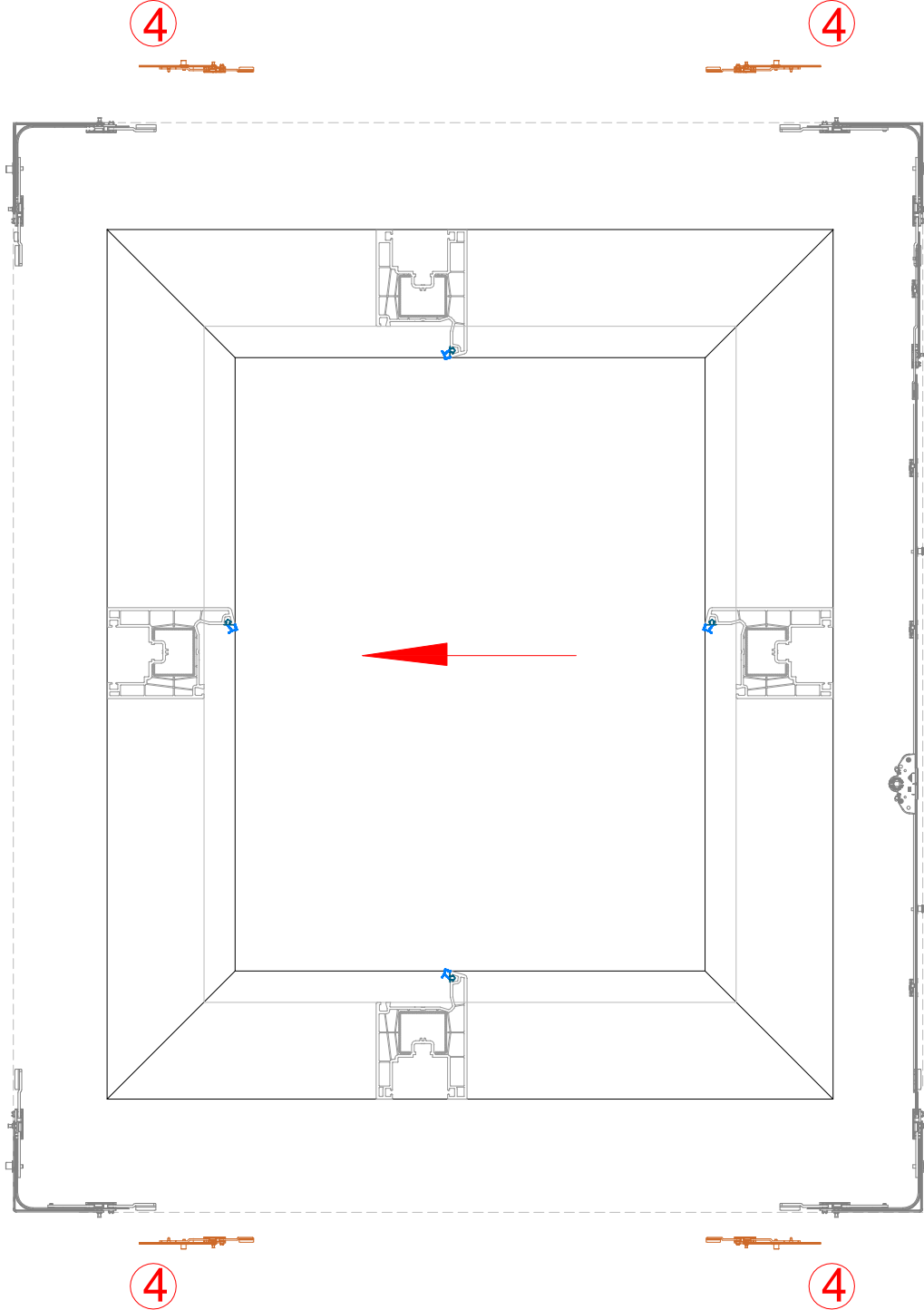
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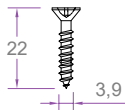
3.9x22 YHB Matkap
Uçlu Vida



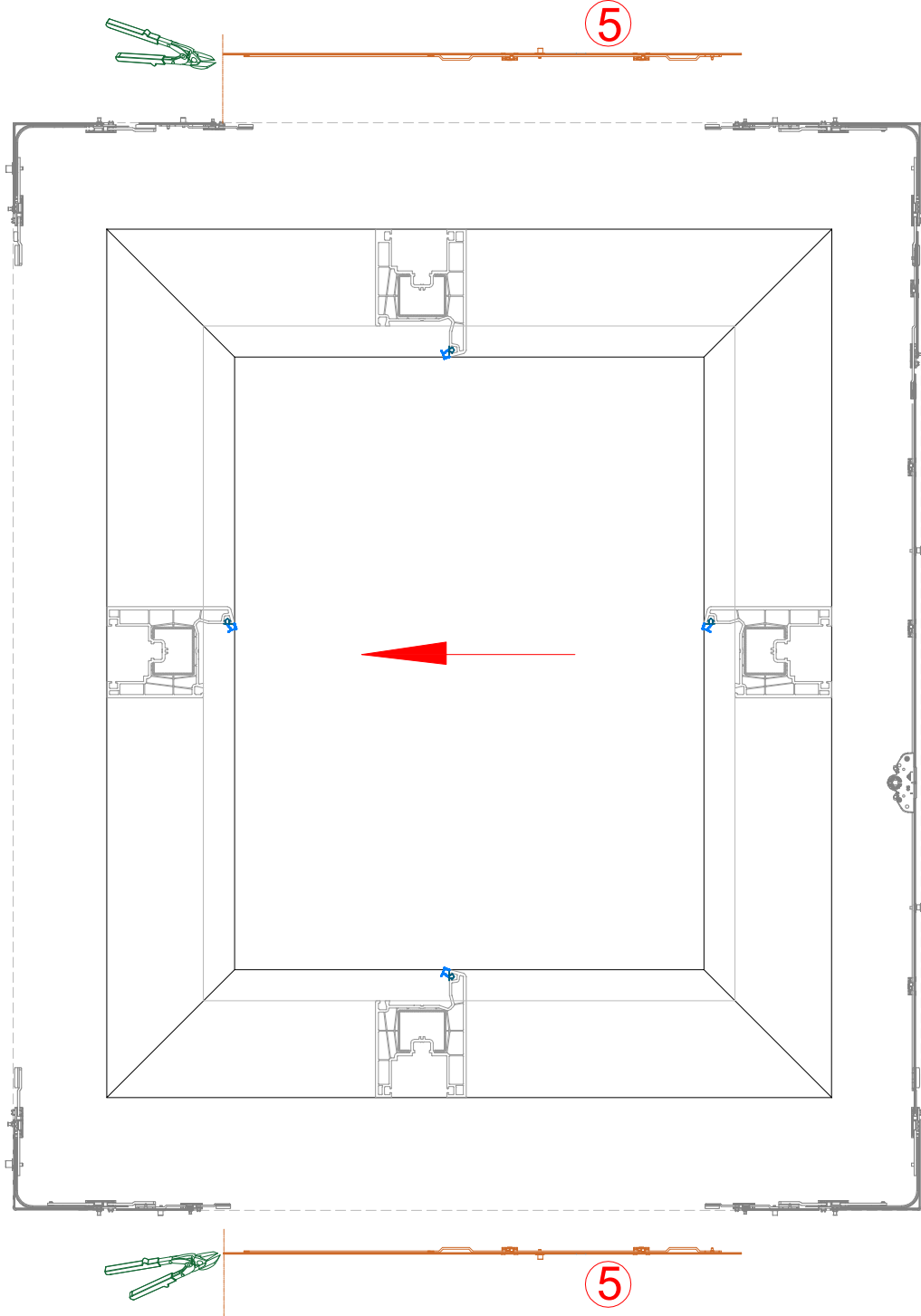
İspanyolet / Köşe Hareket İletim / İlave Kilitleme Kullanımı (Sağ Açılır)



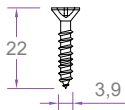
3.9x22 YHB Seyrek
Dişli Plastik Vidası



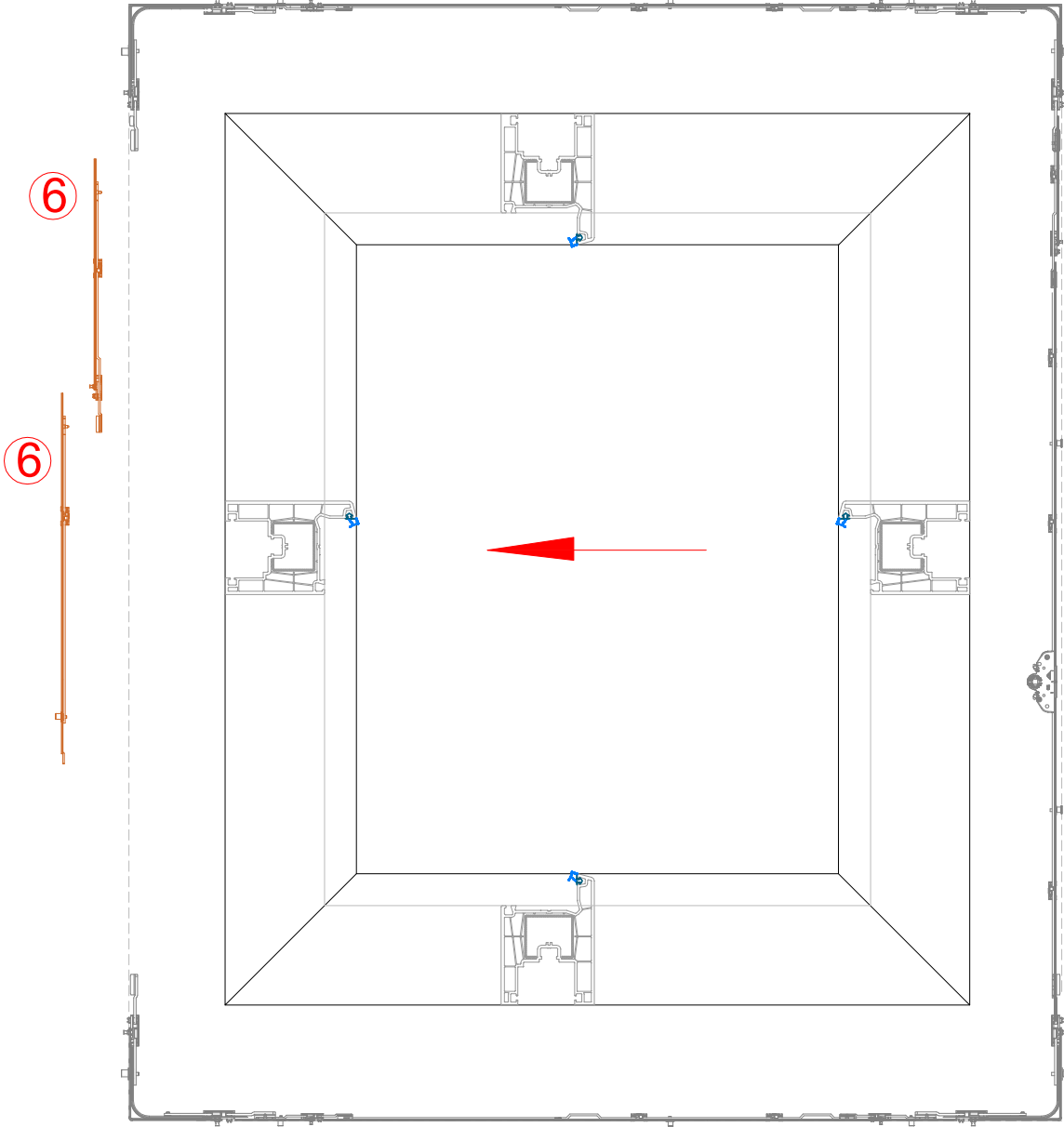
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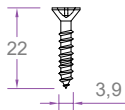
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Dişli Plastik Vidası



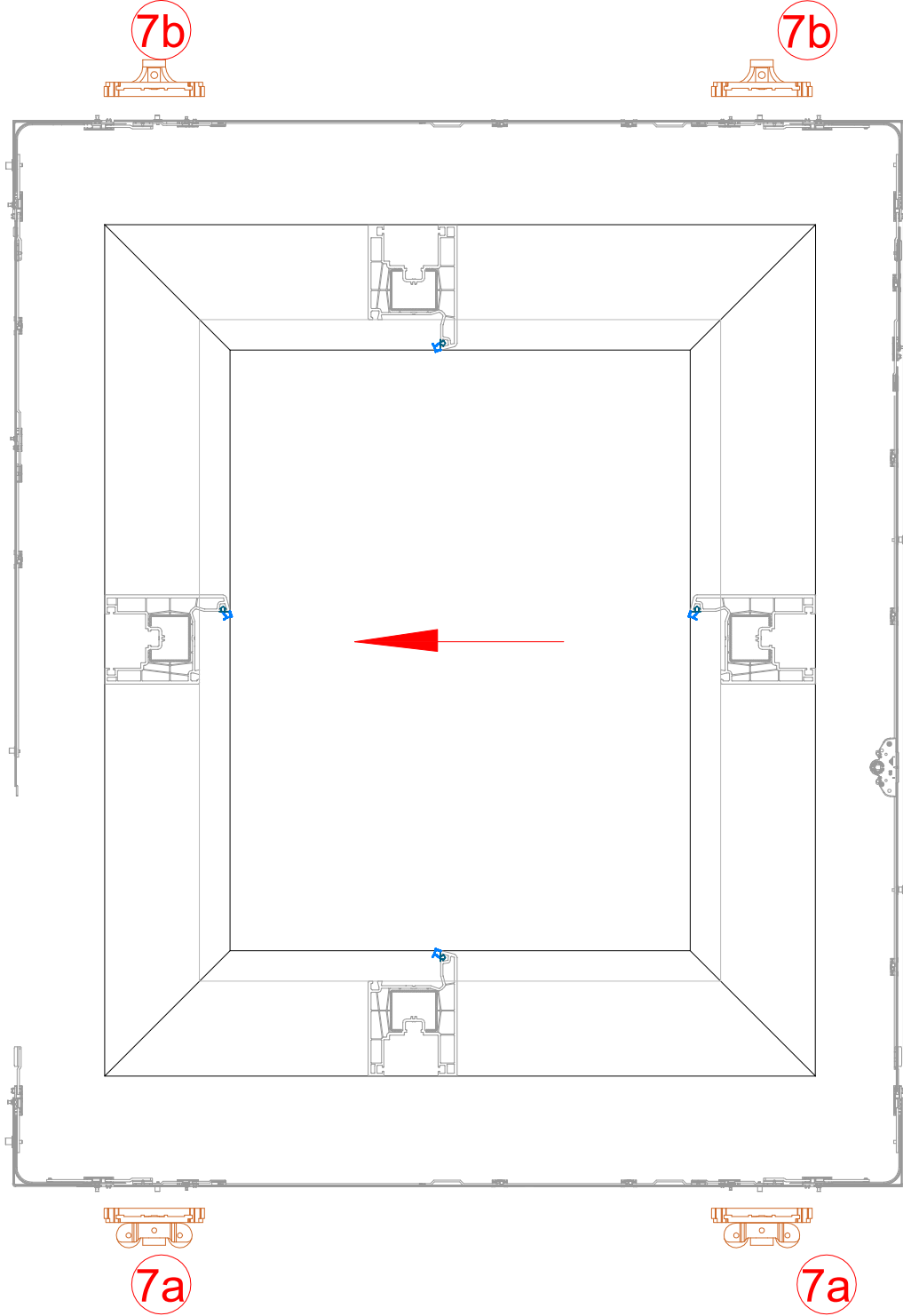
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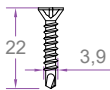
3,9x22 YHB Seyrek
Dişli Plastik Vidası



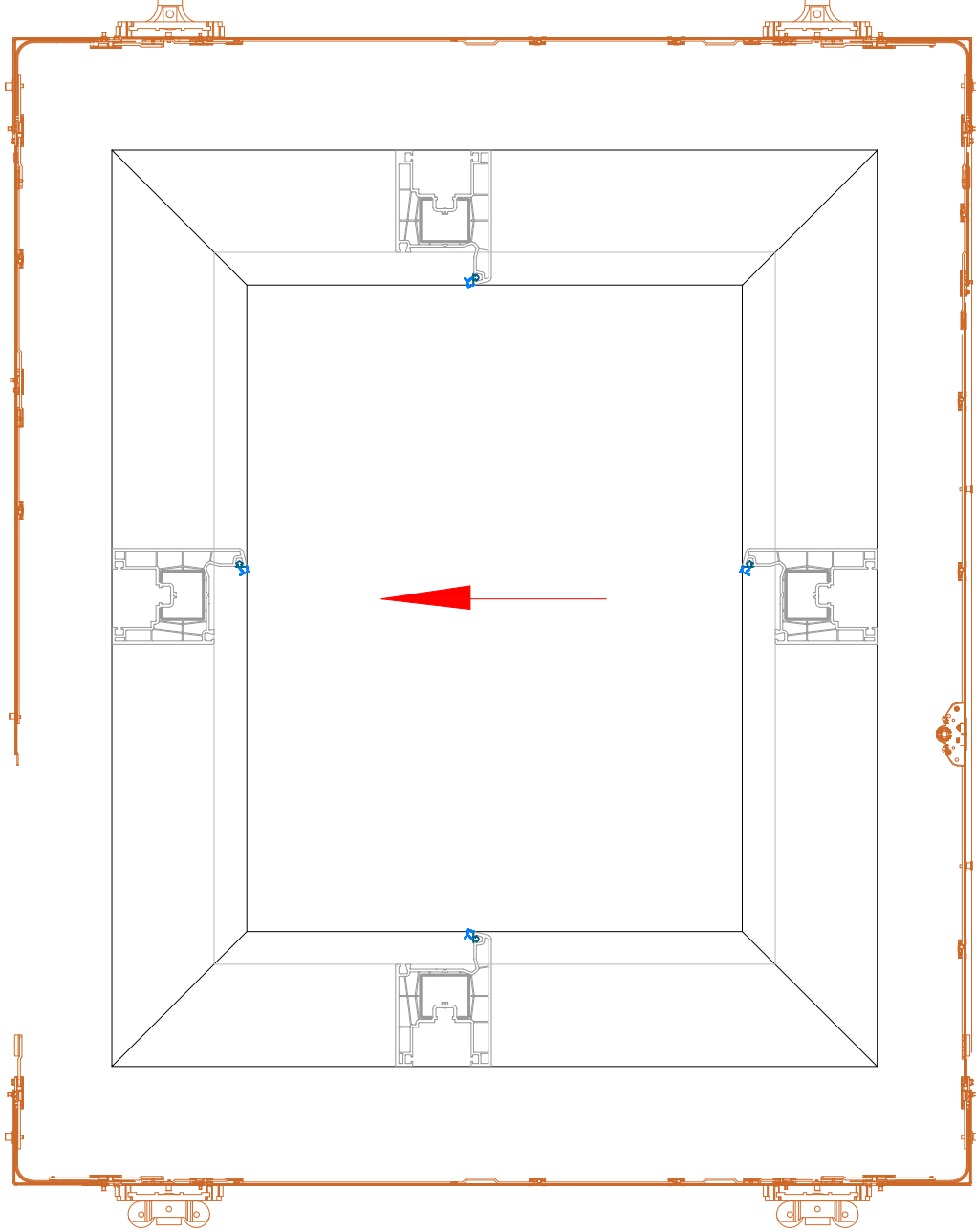
İspanyolet / Köşe Hareket İletim / İlave Kilitleme Kullanımı (Sağ Açılır)



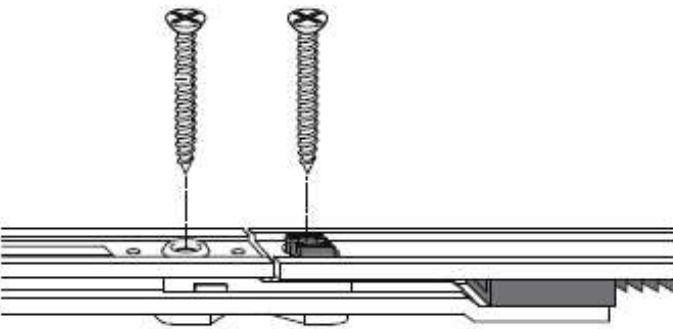
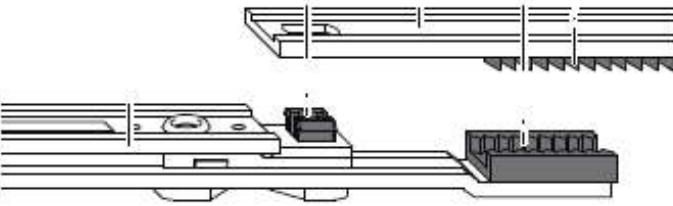
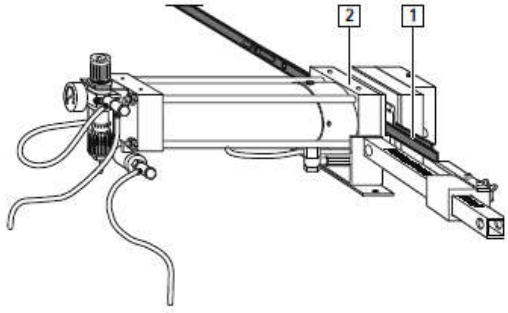
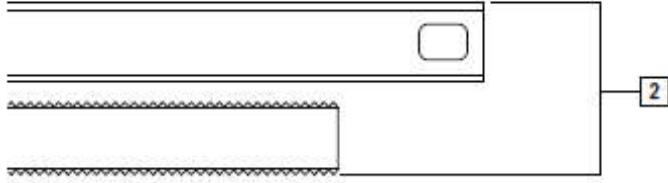
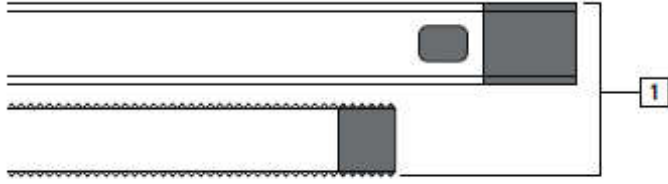
3.9x22 YHB Matkap
Uçlu Vida



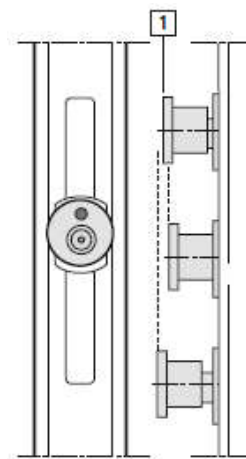
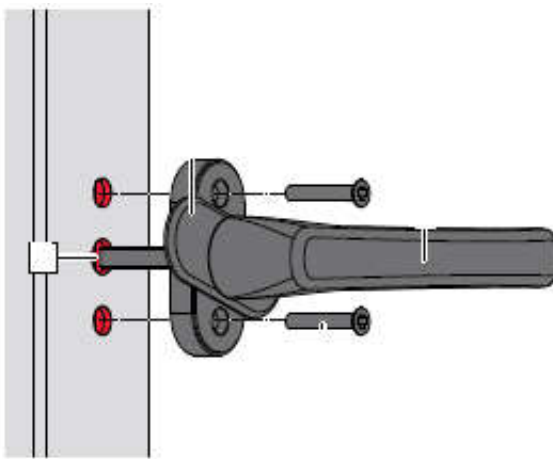
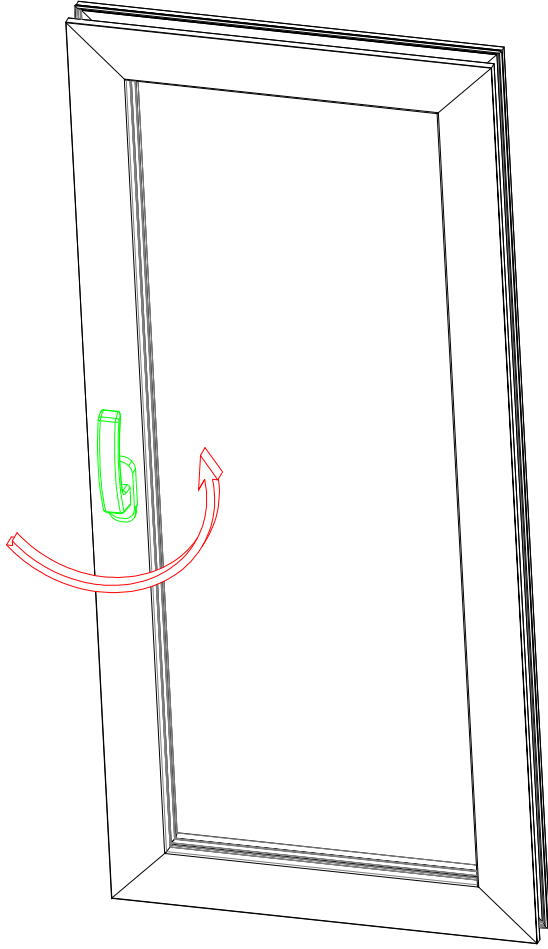
İspanyolet / Köşe Hareket İletim / İlave Kilitleme Kullanımı (Sağ Açılır)



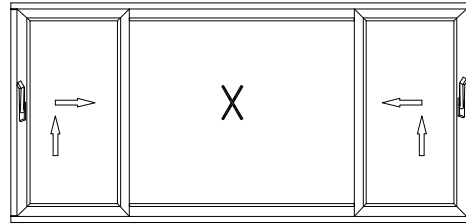
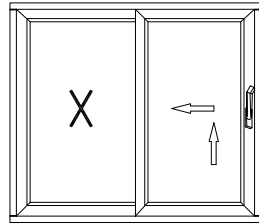
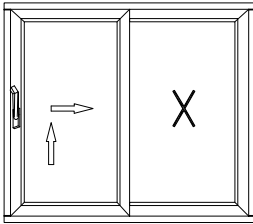
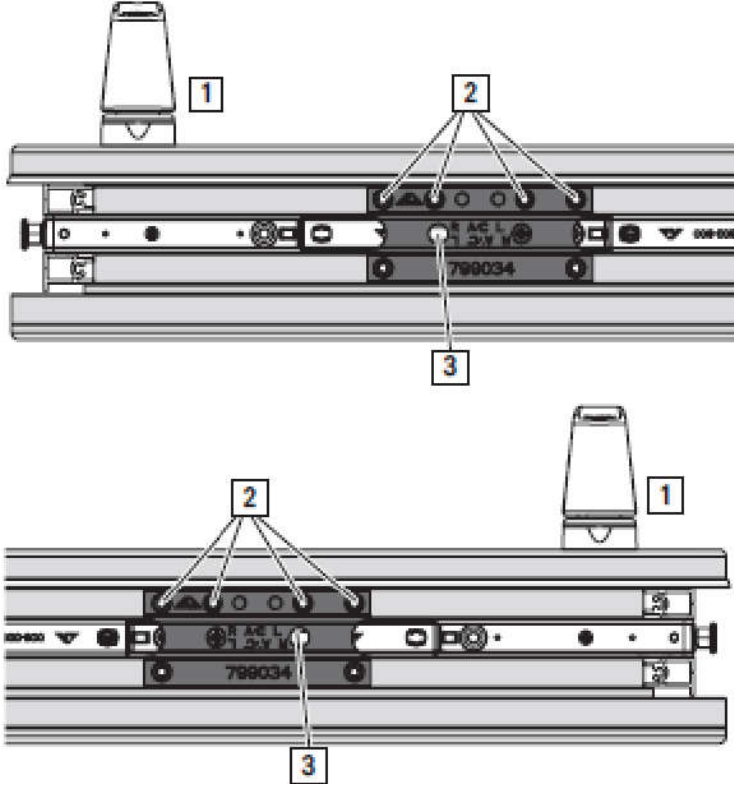
İspanyolet / Köşe Hareket İletim / İlave Kilitleme Boy Kesim Yöntemi



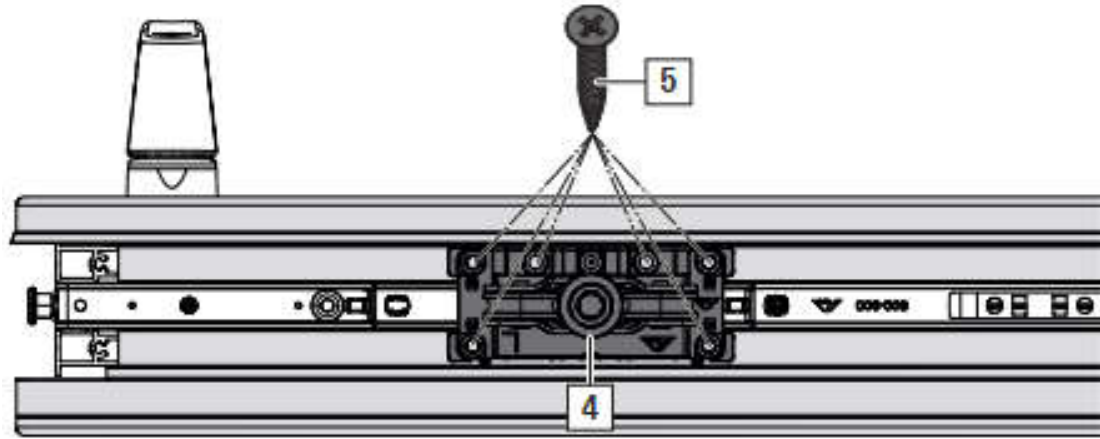
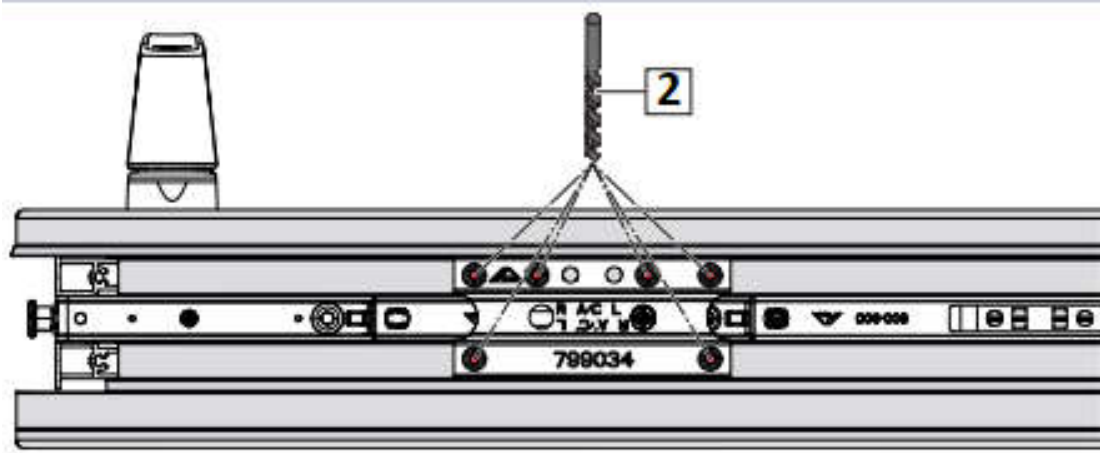
Kanat Alt Araba & Üst Kılavuz Kullanımı



Kanat Alt Araba Kullanımı



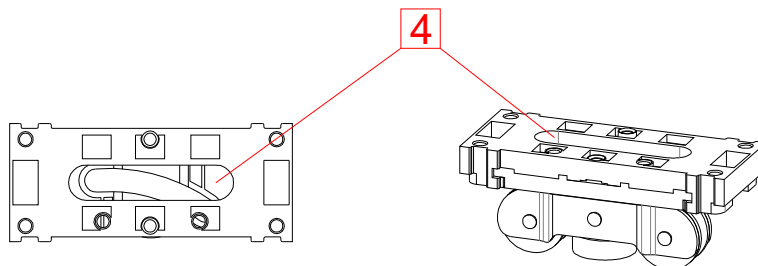
Asaş Kod	Asaş Tanım
RT01225	Araba ve Klavuz Şablonu



Asaş Kod	Asaş Tanım
RT01202	Inova Araba L
RT01184	Inova Araba R

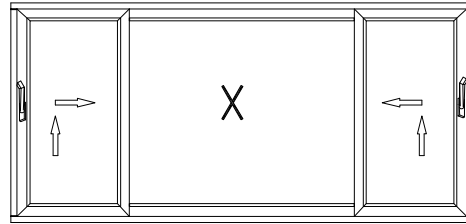
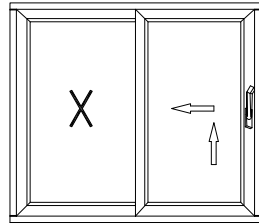
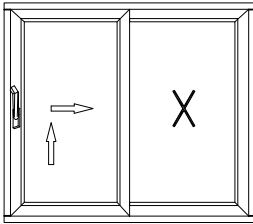
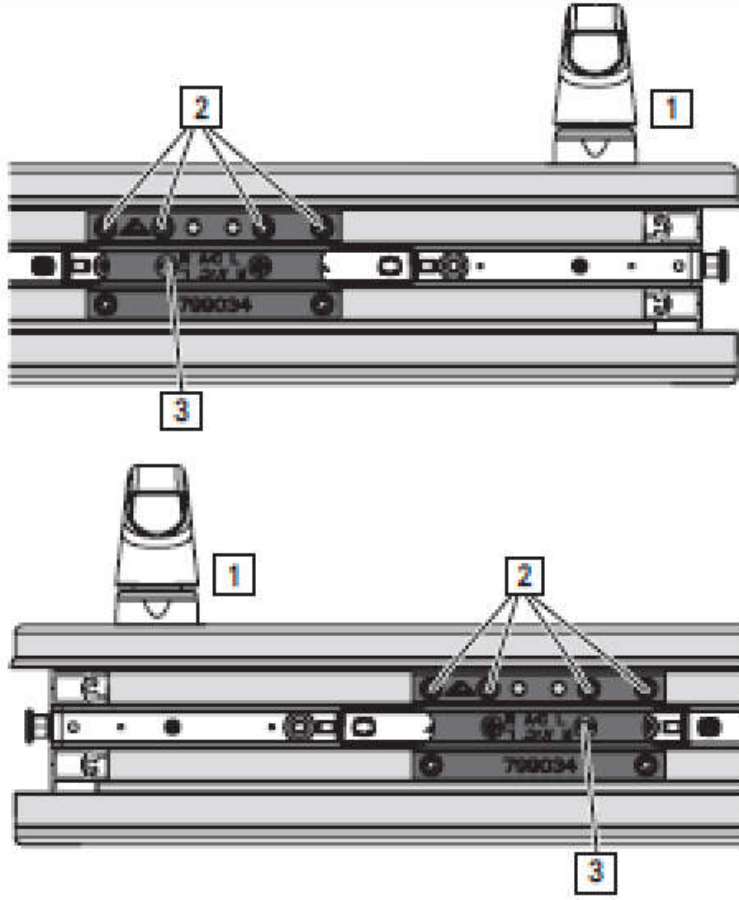


1. Kol açık duruma getirilir.
2. Şablon delikleri referans alınarak Ø3 matkap ile delinmelidir.
3. Şablon deliği gizlenmelidir.
4. Teker iç kılavuz alt ispanyolet pimine geçirilir.
5. YHB 3.9x22 MUV ile teker profile vidalanır.

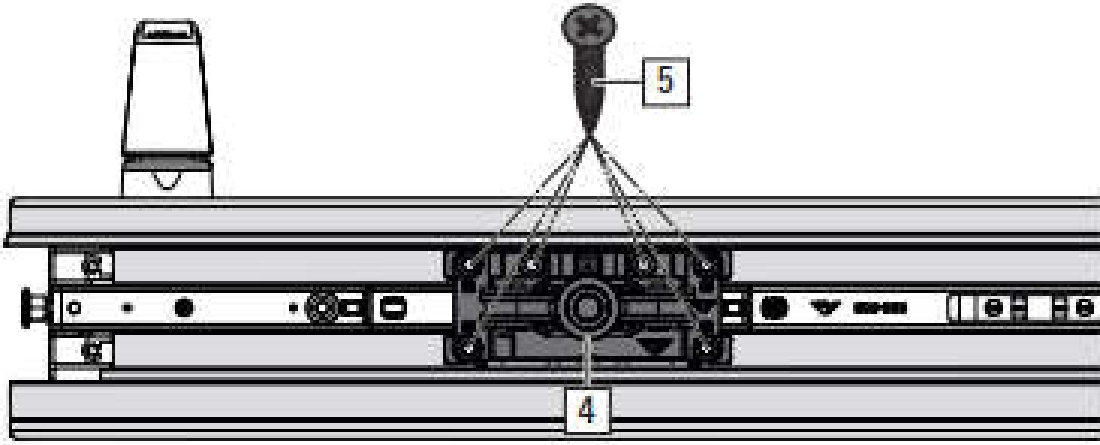
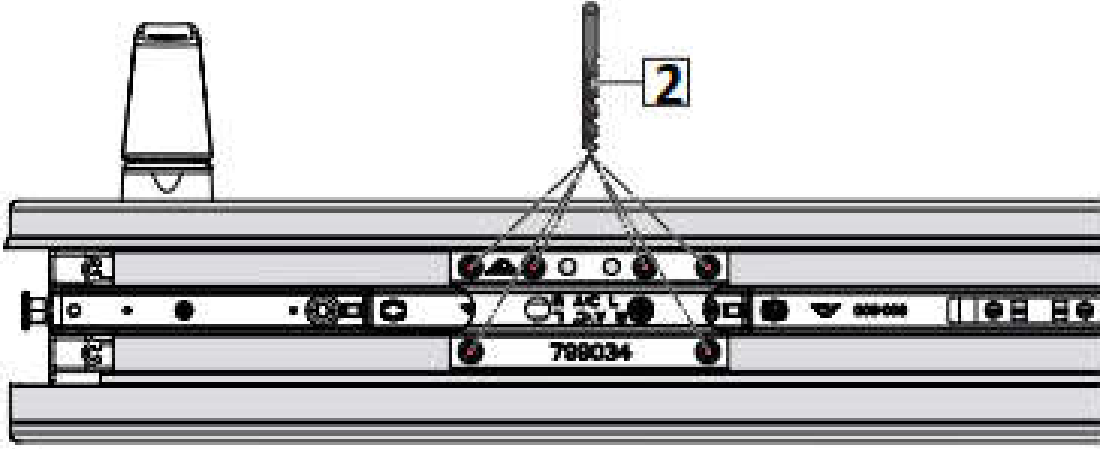


3.9x22 YHB Matkap
Uçlu Vida

Kanat Üst Kılavuz Kullanımı



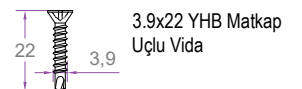
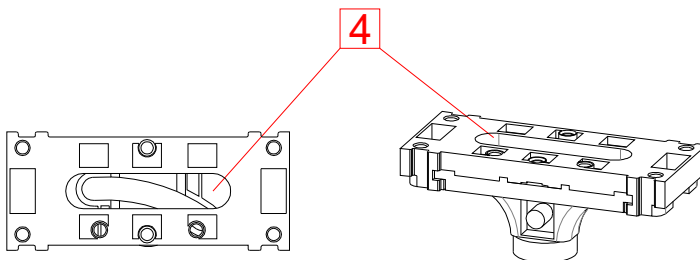
Asaş Kod	Asaş Tanım
RT01225	Araba ve Kılavuz Şablonu



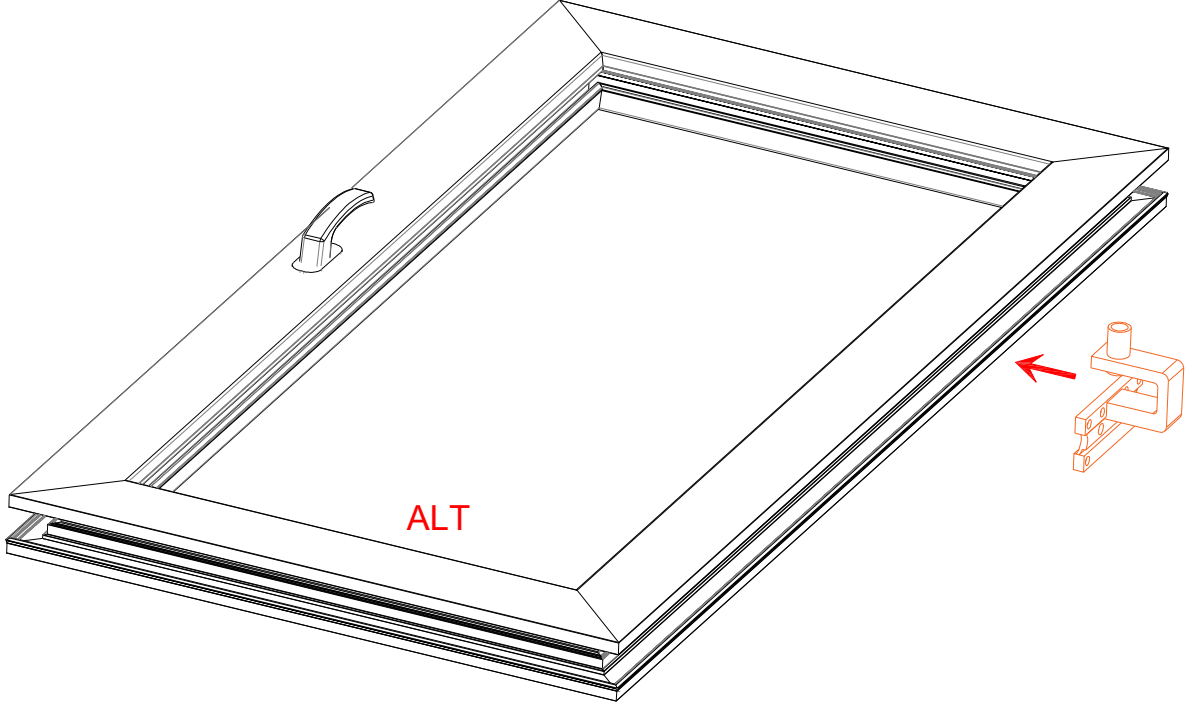
Asaş Kod	Asaş Tanım
RT01203	Inova Klawuz L
RT01185	Inova Klawuz R



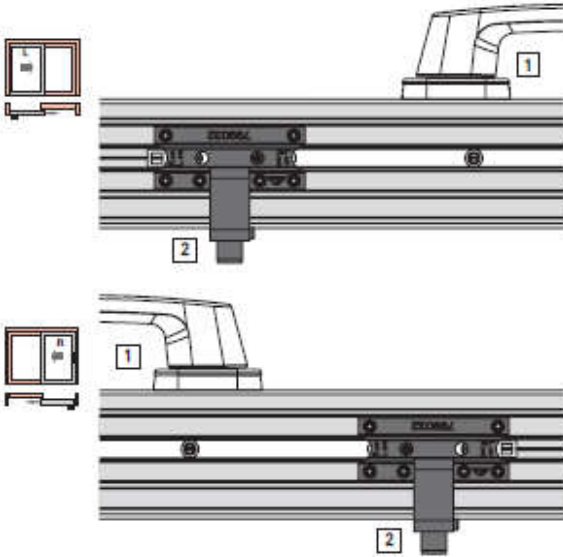
1. Kol açık duruma getirilir.
2. Şablon delikleri referans alınarak Ø3 matkap ile delinmelidir.
3. Şablon deliği gizlenmelidir.
4. Teker iç kılavuz alt ispanyolet pimine geçirilir.
5. YHB 3.9x22 MUV ile teker profile vidalanır.



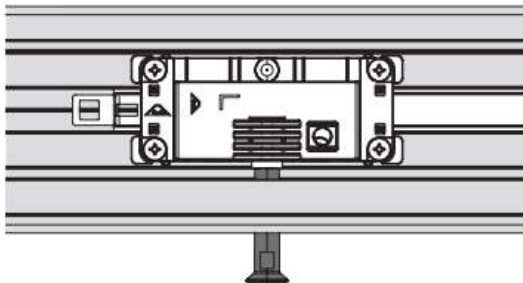
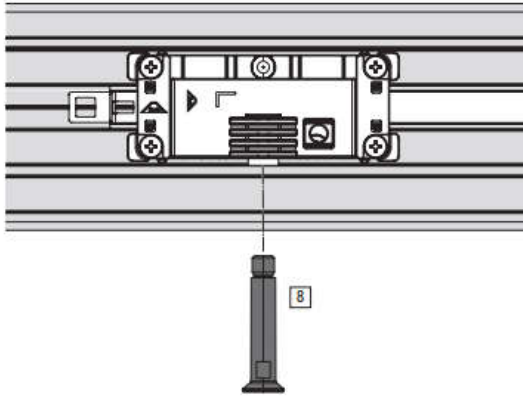
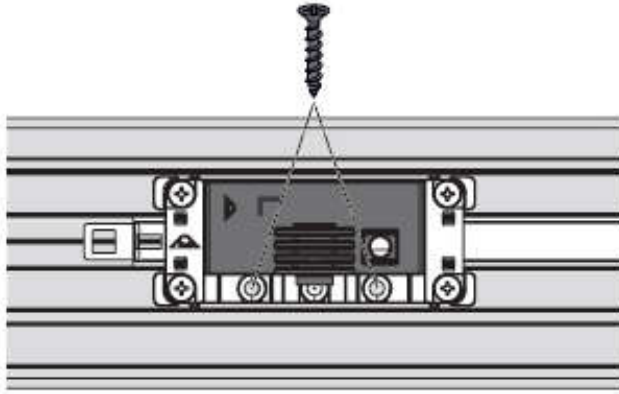
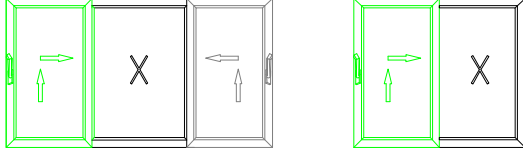
Arka Kilitleme Kanat Aksesuar Şablon Kullanımı



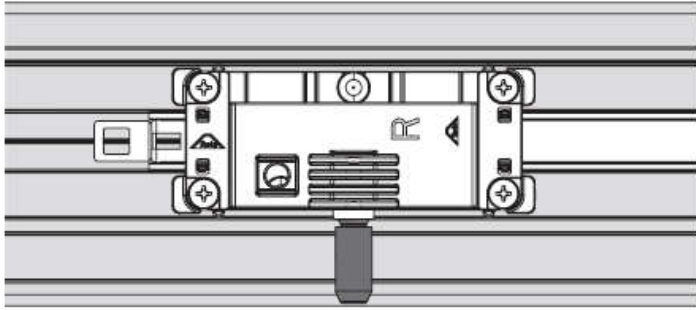
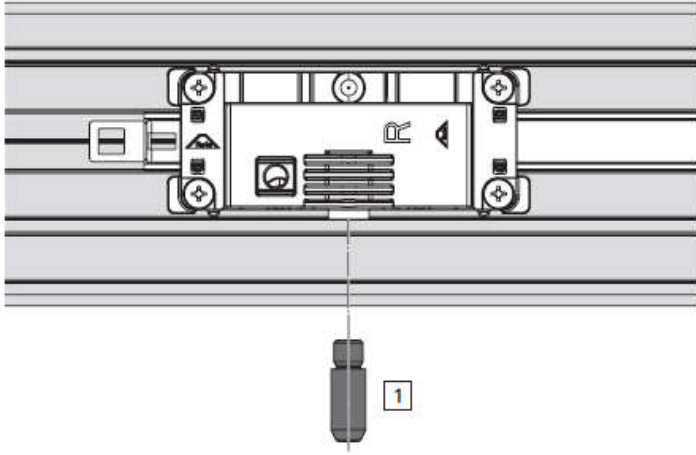
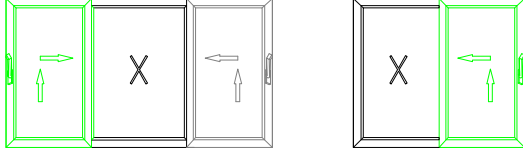
Asaş Kod	Asaş Tanım
RT01226	Arka Kilitleme Kanat Şablonu



Arka Kilitleme Kanat Aksesuar Montaj Uygulaması

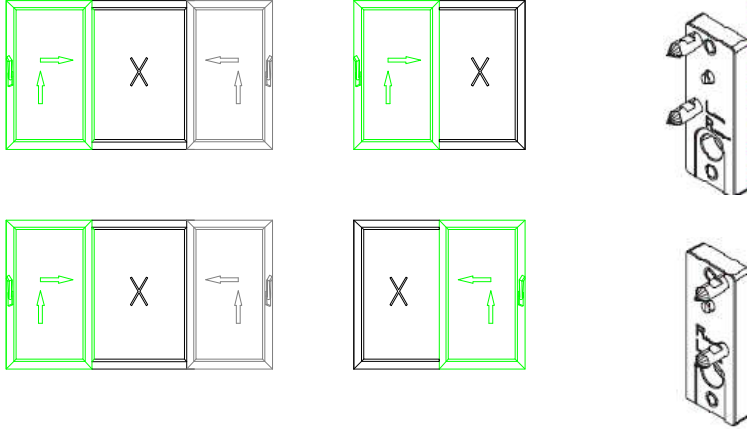


Asaş Kod	Asaş Tanım
RT01204	Inova Arka Kilitleme Kanat L
RT01188	Inova Arka Kilitleme Kanat Pimi

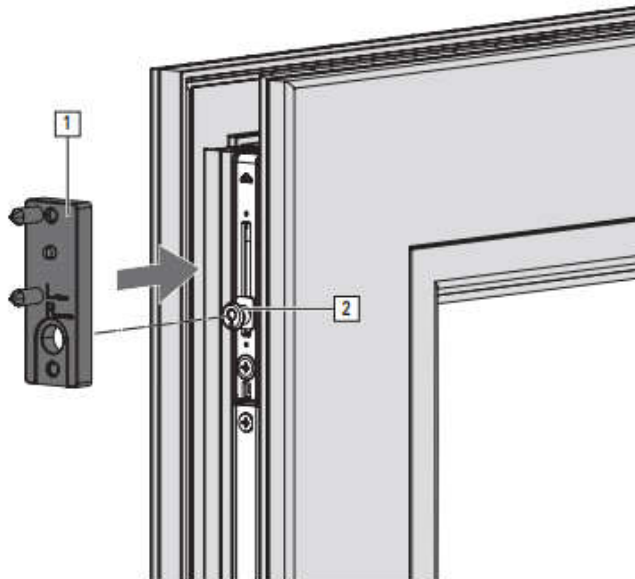
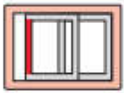
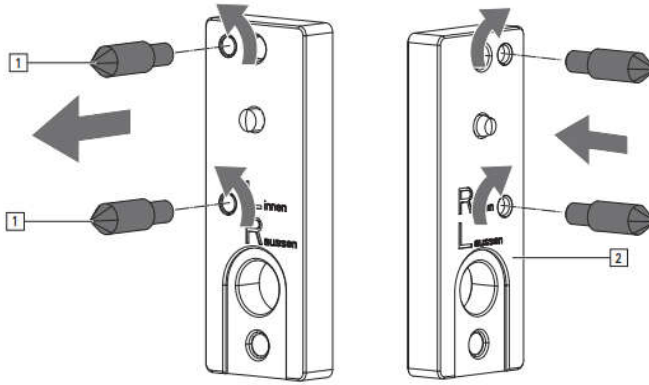


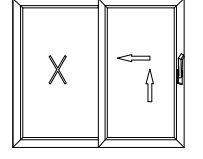
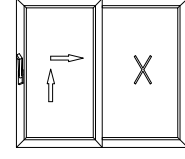
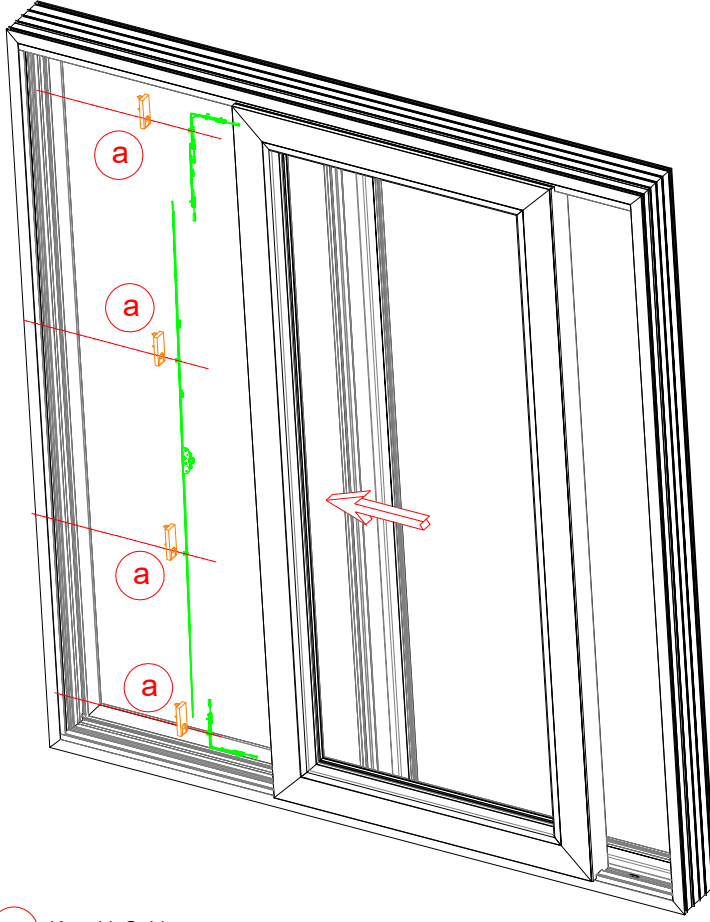
Asaş Kod	Asaş Tanım
RT01186	Inova Arka Kilitleme Kanat R
RT01188	Inova Arka Kilitleme Kanat Pimi

1. Kol açık duruma getirilir.
2. Şablon İspanyolet ilave kilitleme profil pimlerine geçilir.
3. Ø12 matkap ile karşılık çektirme pim kanalı açılır.
4. Ø3 matkap ile şablon kılavuz delikeri referans alınarak delik delinir.
5. Ø12 delik merkezi ile karşılık pim aynı eksene getirilir.
6. 3.9x22 YHB MUV ile sabitlenir.
7. Kol kapalı duruma alınıp, diğer vida deliklerine 3.9x32 YHB MUV ile sabitlenir.
8. Kanat çektirme parçasına pim montaj yapılır.

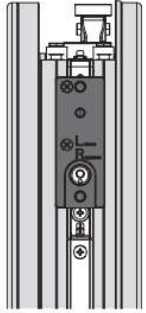
Karşılık Şablonu Kullanımı

Asaş Kod	Asaş Tanım
RT01229	Karşılık Şablonu

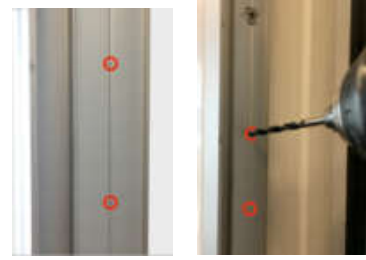
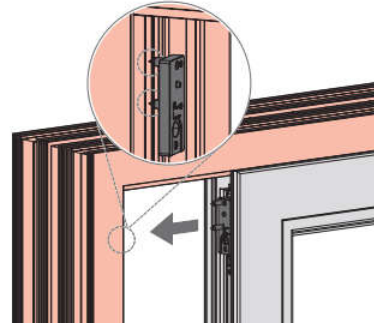




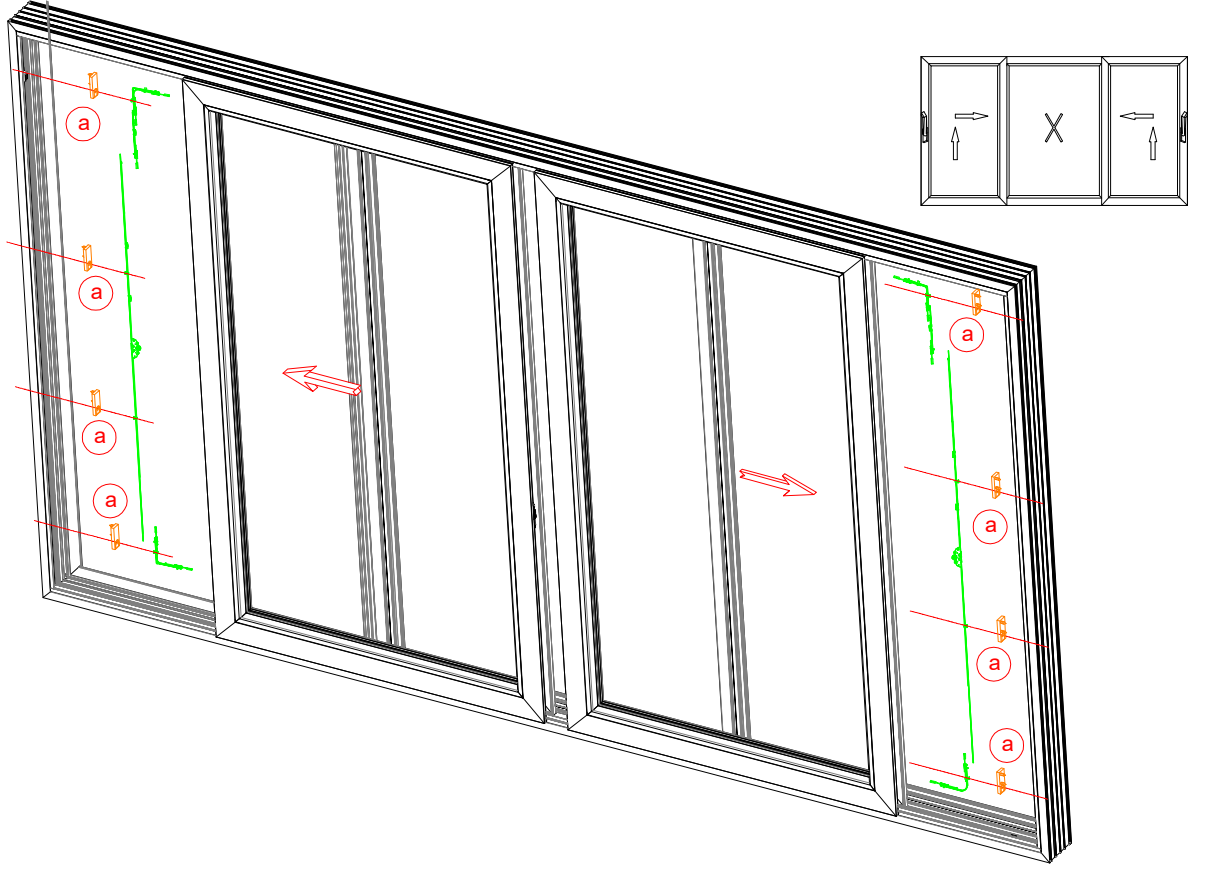
a Karşılık Şablonu



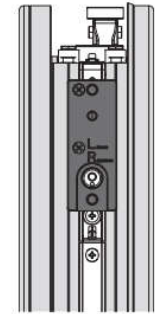
Mıknatıslı karşılık şablonu mantar başlı pim üzerine gösterilen şekilde yerleştirilir.



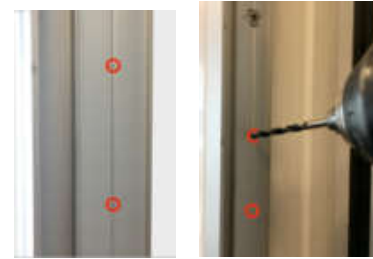
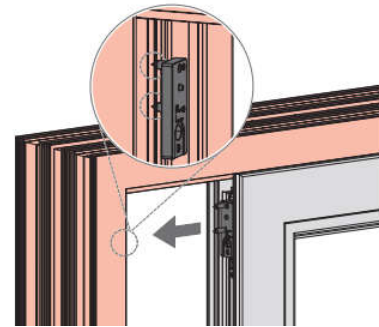
Kanadı kapattığımızda şablonun sivri uçları karşılık merkezleme profilinde gösterilen şekilde iz oluşturmaktadır. Ardından şablonun iz bıraktığı bölümleri 3mm matkap ucu ile deliniz.



a Karşılık Şablonu

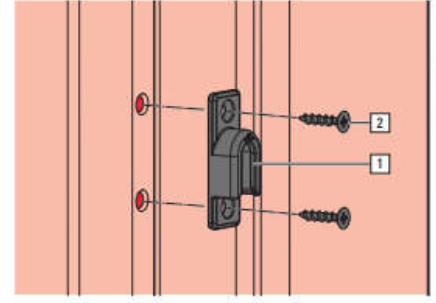
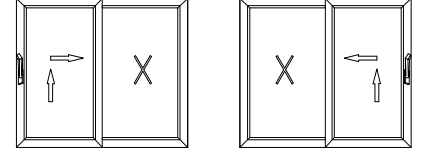
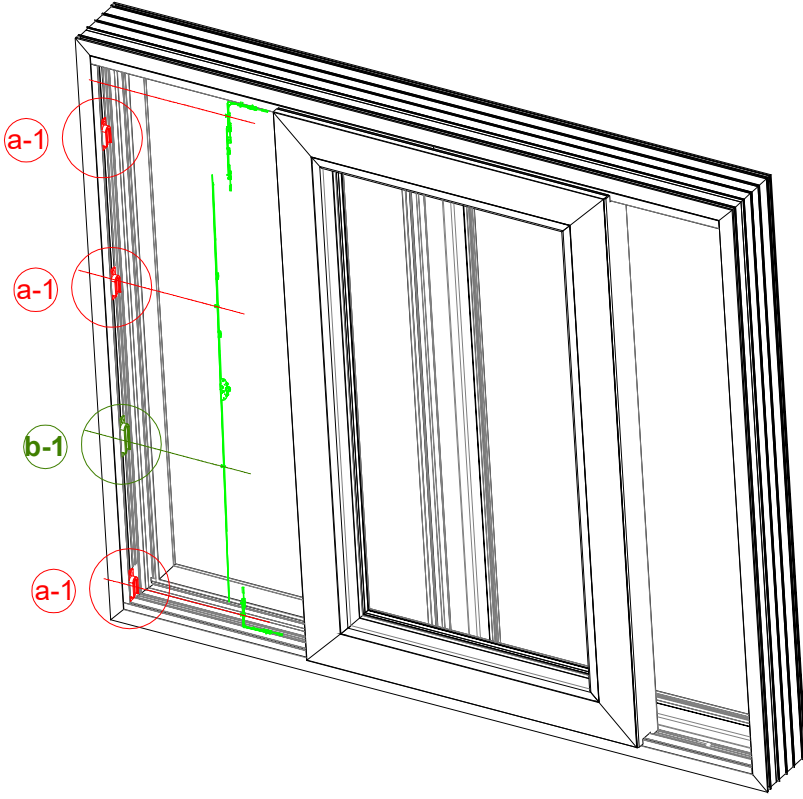
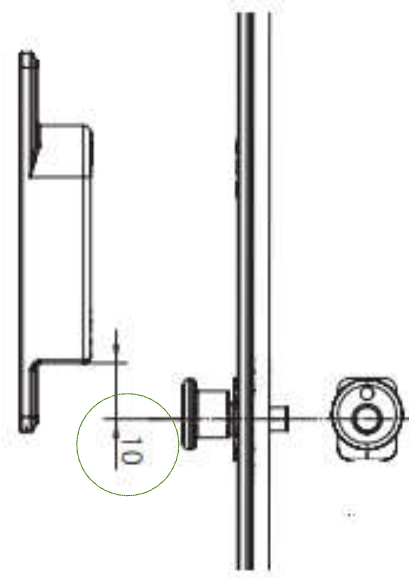
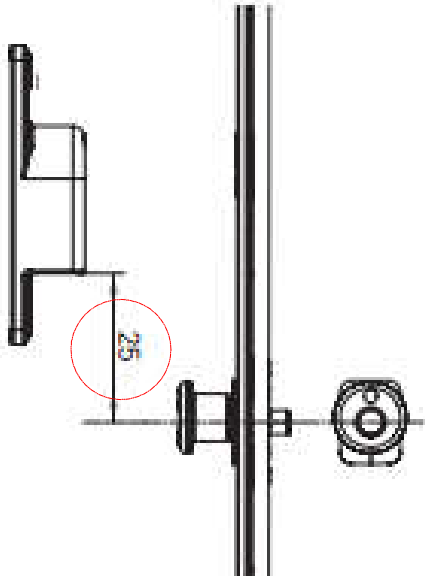


Mıknatıslı karşılık şablonu mantar başlı pim üzerine gösterilen şekilde yerleştirilir.

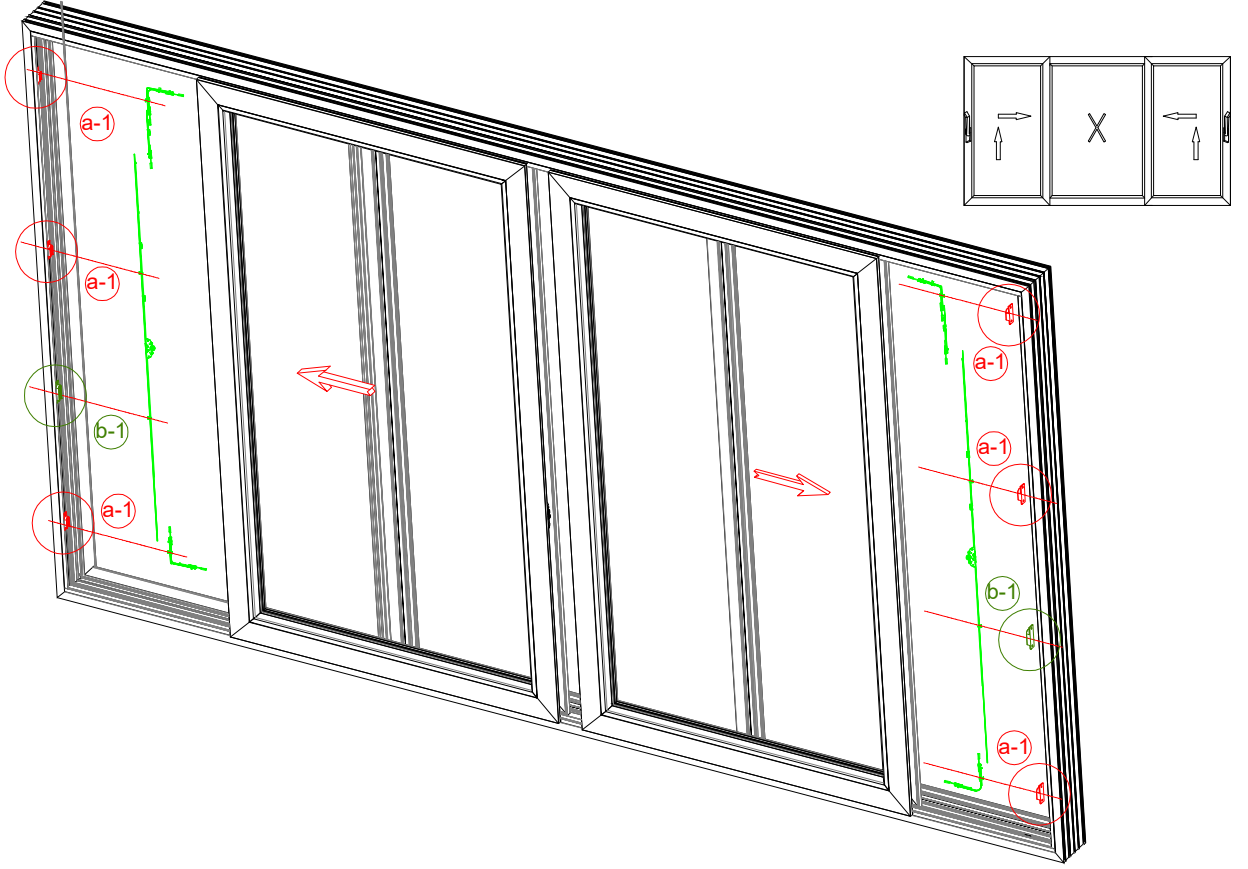


Kanatı kapattığımızda şablonun sivri uçları karşılık merkezleme profilinde gösterilen şekilde iz oluşturmaktadır. Ardından şablonun iz bıraktığı bölümleri 3mm matkap ucu ile deliniz.

Karşılık Kullanımı

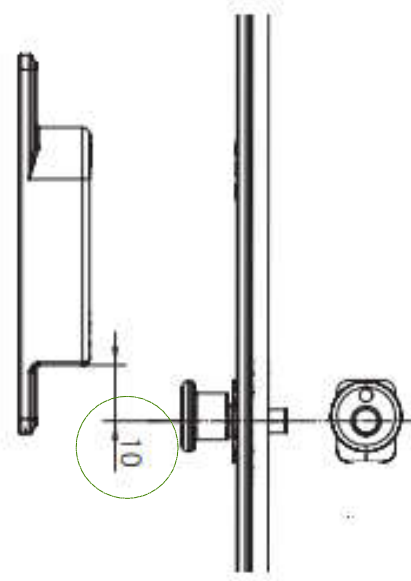
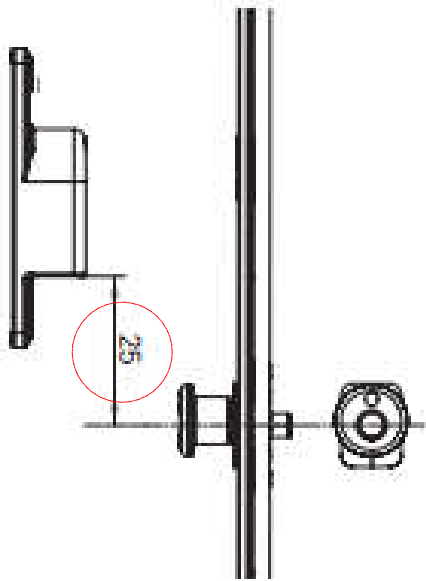
**a-1** Standart karşılık**b-1** Inova Hatalı Kullanım Karşılık

Asaş Kod	Asaş Tanım
RT01189	Inova Karşılık
RT01190	Inova Hatalı Kullanım Karşılık

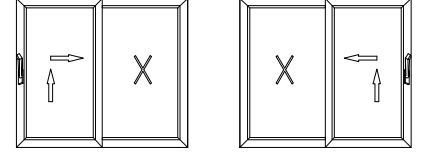
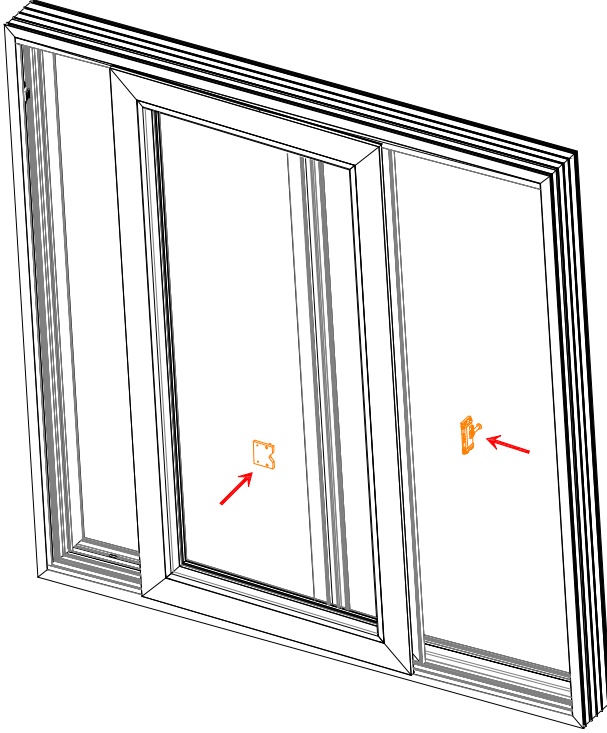


a-1 Standart karşılık

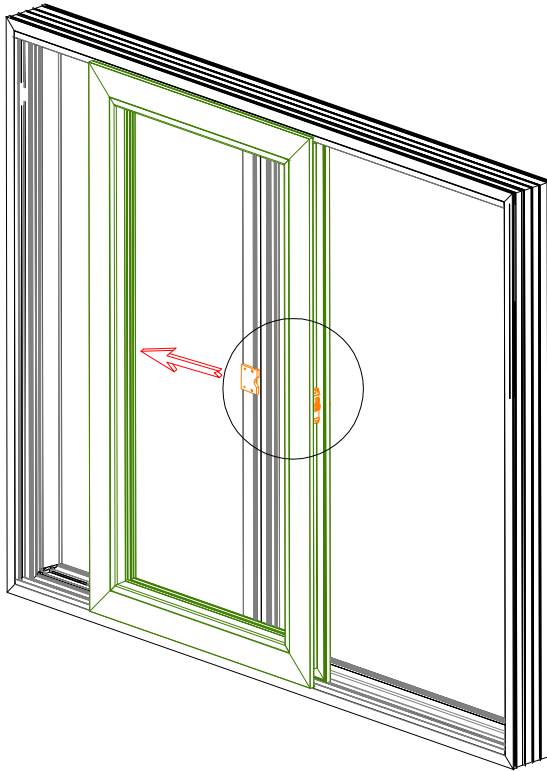
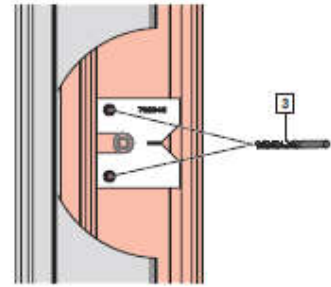
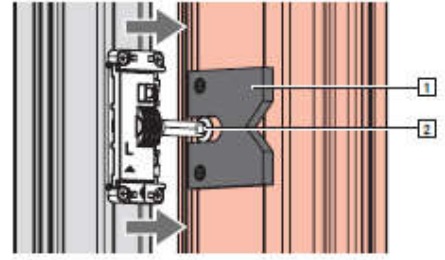
b-1 Inova Hatalı Kullanım Karşılık



Asaş Kod	Asaş Tanım
RT01189	Inova Karşılık
RT01190	Inova Hatalı Kullanım Karşılık

AKSESUAR MONTAJ DETAYLARI**Arka Kilitleme Şablonu Kullanımı**

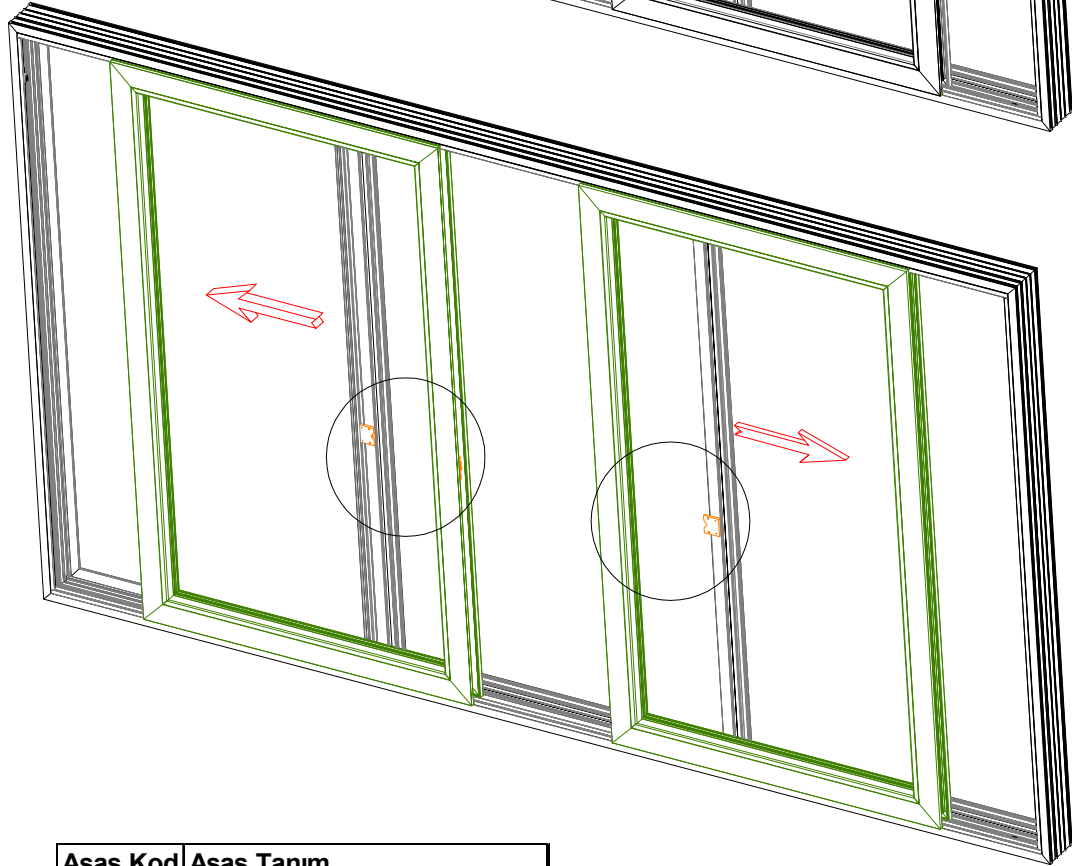
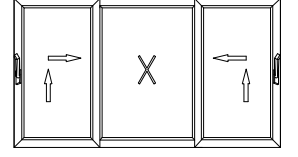
1. Kanat çekme karşılık şablonu
2. Kanat çekme karşılık ve pimi
3. Ø3 matkap ile şablon kılavuz delikeri referans alınarak delik delinir.



Şablon sabit o.kayıt profiline şekilde gösterildiği gibi yerleştirilir. Arka kilitleme piminin şablonun orta merkezine geldiğinden emin olunuz.

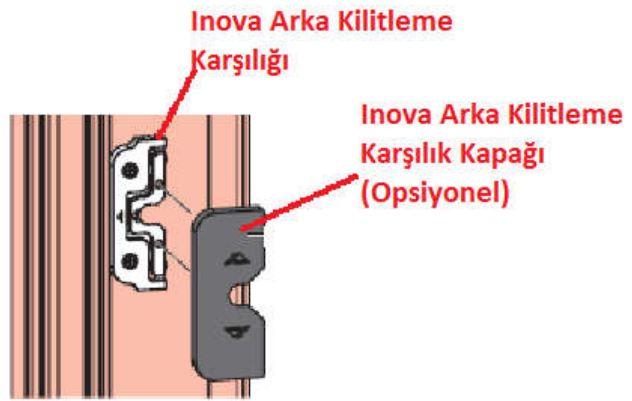
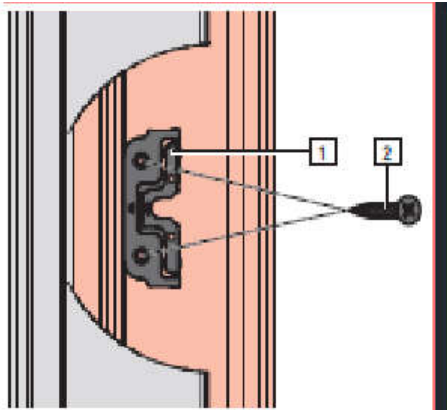


Asaş Kod	Asaş Tanım
RT01227	Arka Kilitleme Şablonu

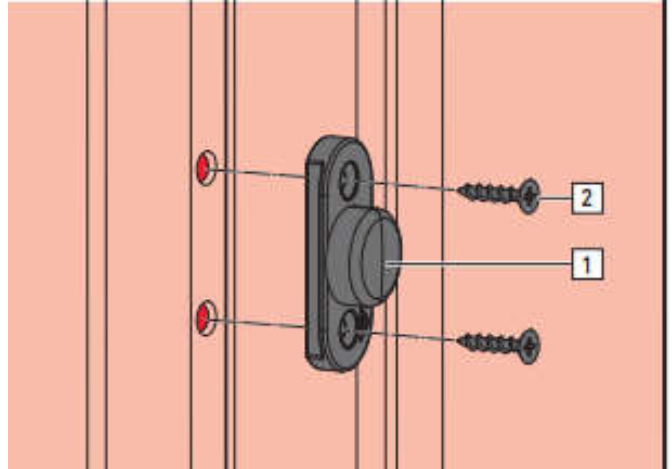
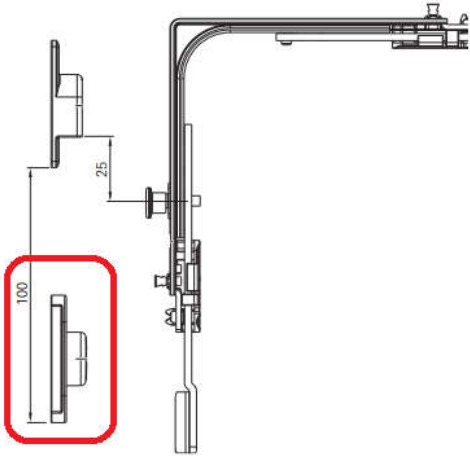
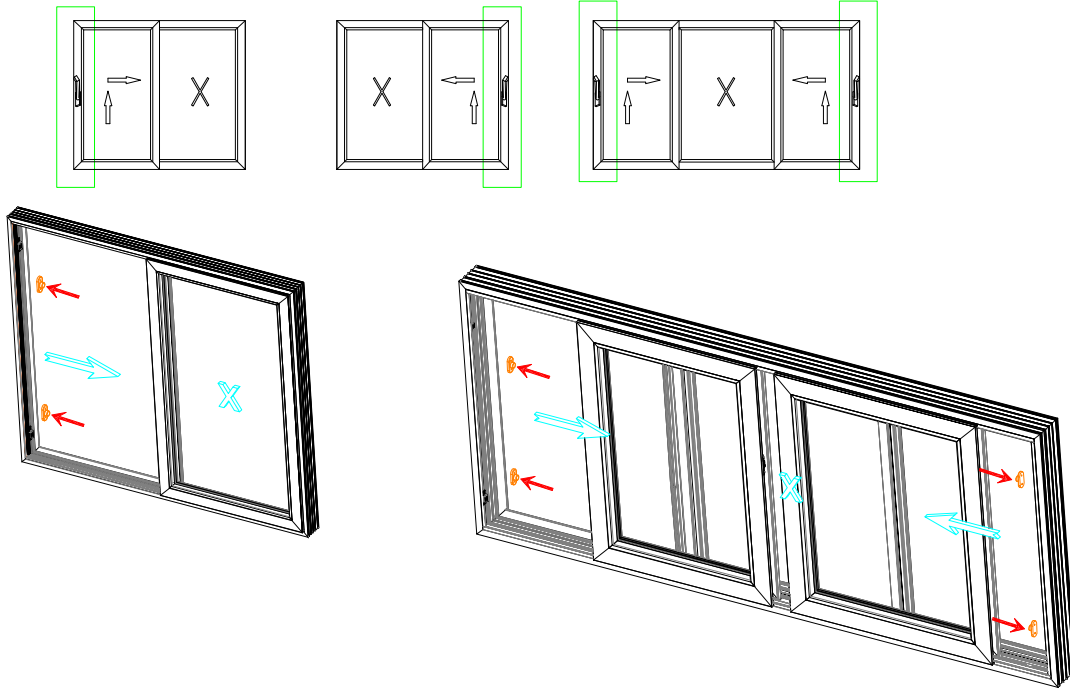


Asaş Kod	Asaş Tanım
RT01227	Arka Kilitleme Şablonu

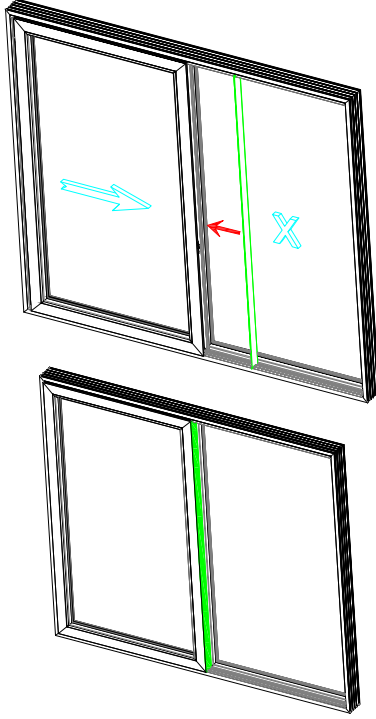
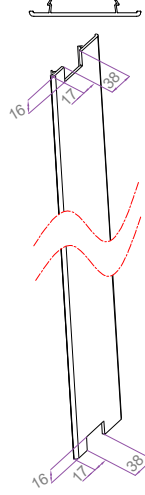
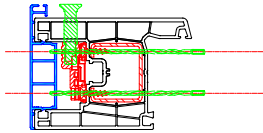
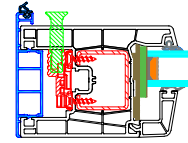
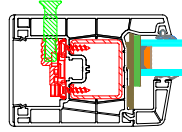
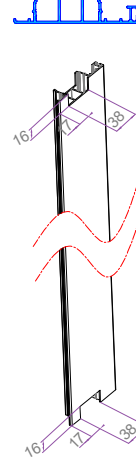
Arka Kilitleme Aksesuarı Kullanımı



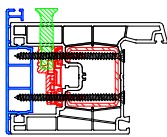
Asaş Kod	Asaş Tanım
RT01187	Inova Arka Kilitleme Karşılığı
	Inova Arka Kilitleme Karşılık Kapağı (Opsiyonel)

Kasa Stoper (Ön Stoper) Kullanım Detayı

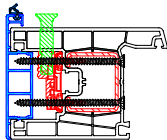
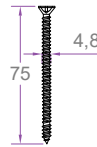
1. Stoper karşılıktan 100mm aşağı olacak şekilde stoper delikleri işaretlenir ve Ø3 matkap ile ispanyolet karşılık merkezleme profili delinir.
2. 3.9x22 YHB MUV ile stoper alüminyum profile sabitlenir.

Kanat Kapama Profili Kullanım Detayı
KAPAMA PROFİL KESİM ÖLÇÜSÜ: KASA YÜKSEKLİĞİ - 75mm

334517/18

XXXXX


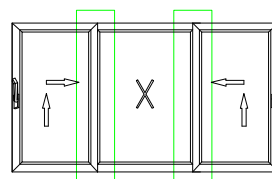
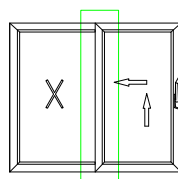
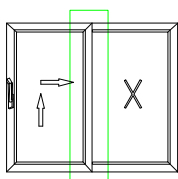
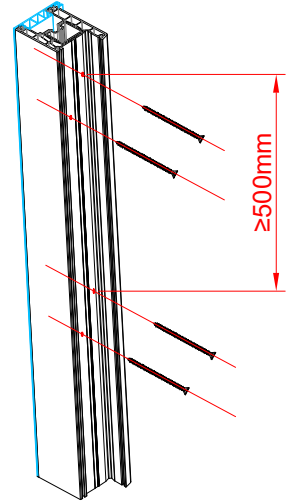
- 1 Ø4mm matkap ile alüminyuma kadar dielik delinir.

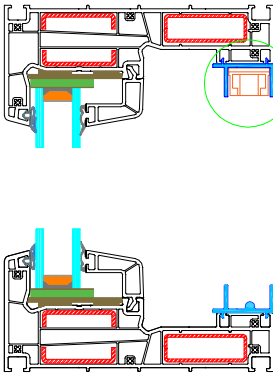
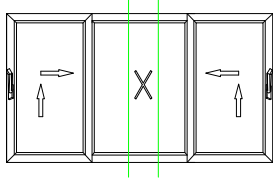


- 2 4.8x75 YHB çekirme vidası ile alüminyum kapama kanata çekirtilir.

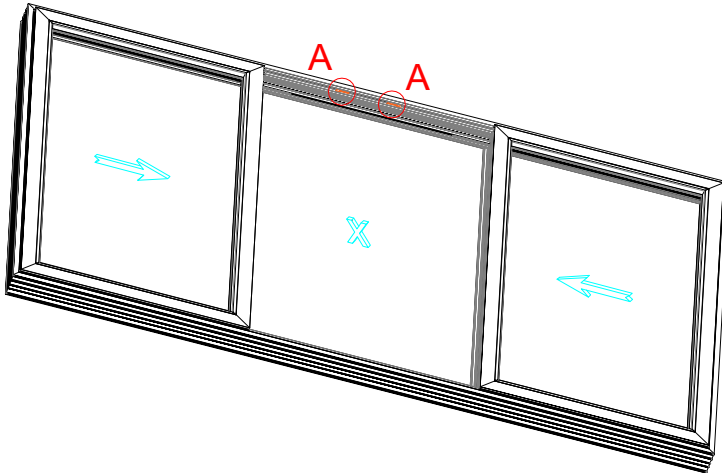
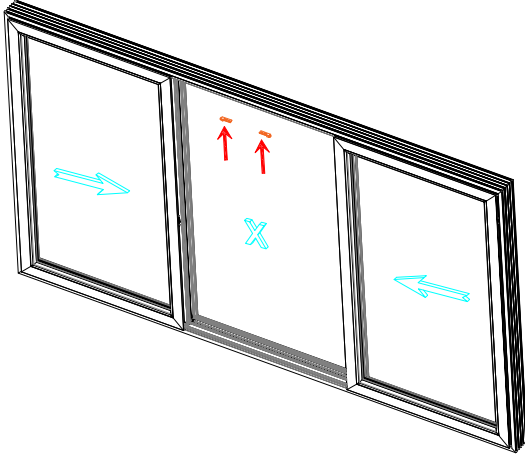
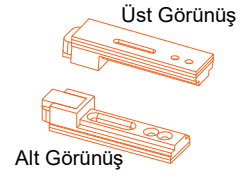
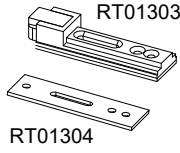
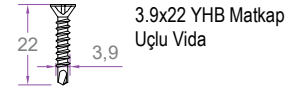
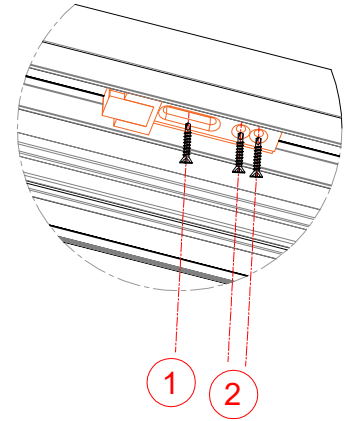


- 3 800644 EPDM kanat contası ile kapama conta kanalına conta çekilir.



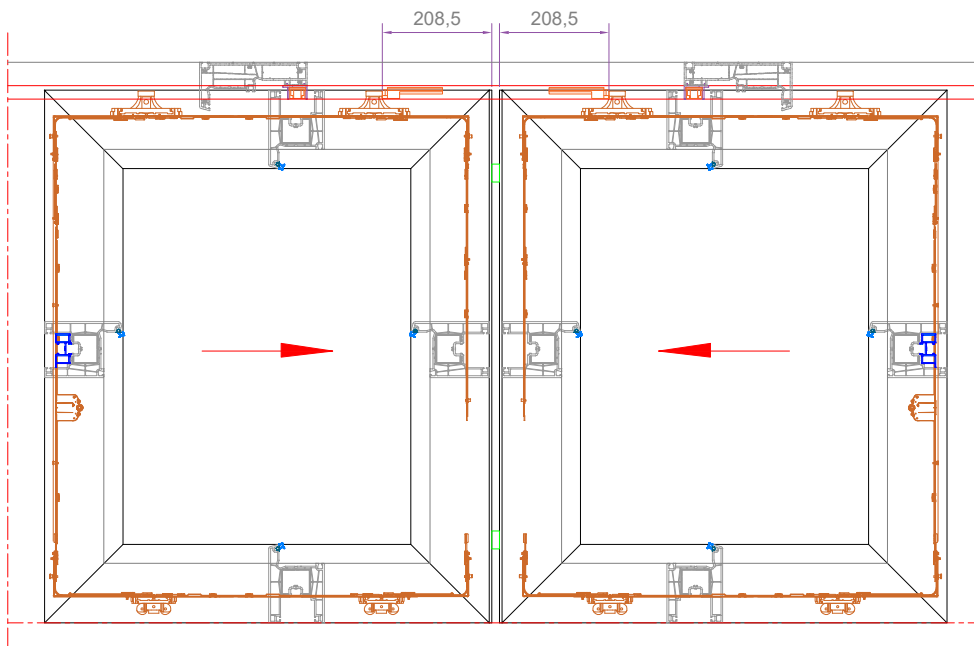
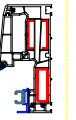
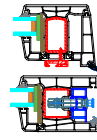
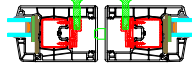
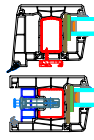
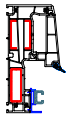
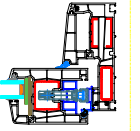
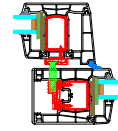
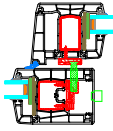
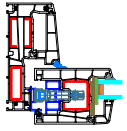
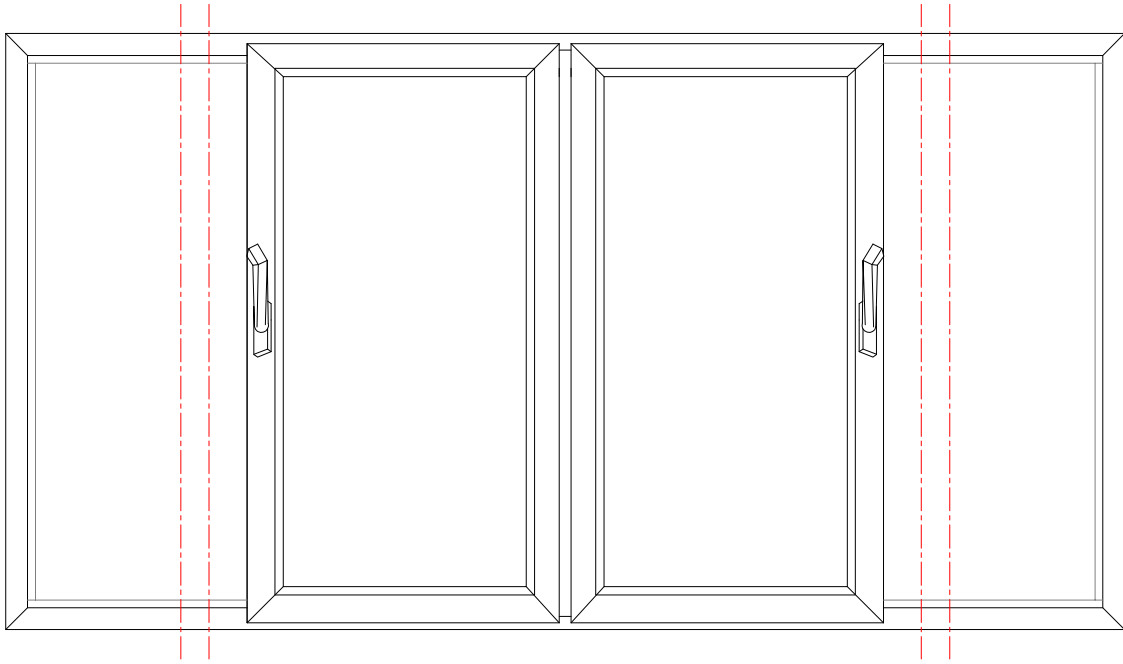
İkili Kanat Uygulamalar İçin Üst Stoper Kullanım Detayı


INOVA ÜÇ BÖLMELİ İÇİN STOPER	
Asaş Kod	Asaş Tanım
RT01303	800196 Inova Ray Stoper (Üç Bölmeli)
RT01304	800197 Inova Ray Stoper Altlığı (Üç Bölmeli)

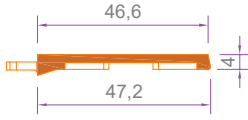

A- Detayı


- 1 3.9x22 YHB matkap uçu vida ile slot kanalına sıkımayacak şekilde vidalanır ve ileri - geri hareket ile uygun konuma getirilir.
- 2 Uygun konuma getirildikten sonra aynı tipteki vidalar ile stoper ray kanalına sabitlenir.

AKSESUAR MONTAJ DETAYLARI

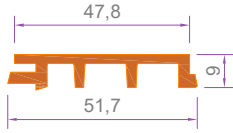


TT01017



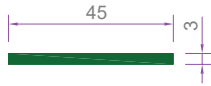
76mm Orta contasız (kasa-kanat-ortakayıt)
profiller için alt cam takozu

TT01018



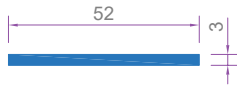
76mm Kanat (Coex Contalı)
profilleri alt cam takozu

TT01021



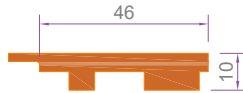
3x45x100mm cam takozu

TT01022



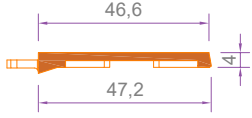
3x52x100mm cam takozu (50mm cam çitası için)

TT01023



10x46x100mm cam takozu (50mm cam çitası için)

Orta Contasız Inova Sürme Profil İçin Cam Takoz Uygulaması



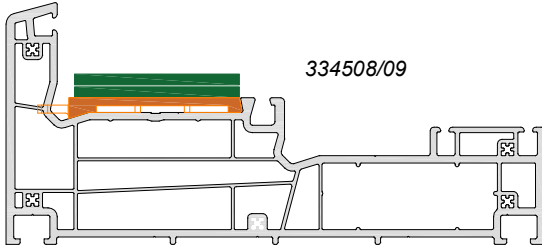
TT01017

76mm Orta contasız (kasa-kanat-ortakayıt) profiller için alt cam takozu



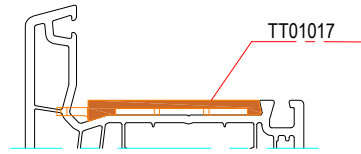
TT01021

3x45x100mm cam takozu

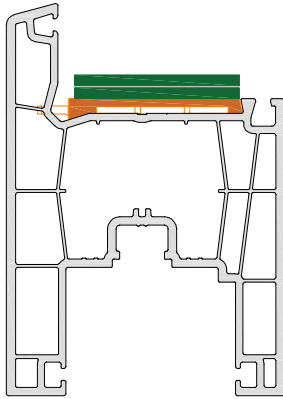


334508/09

1

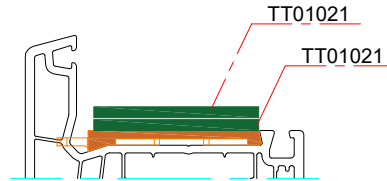


TT01017



334511/12

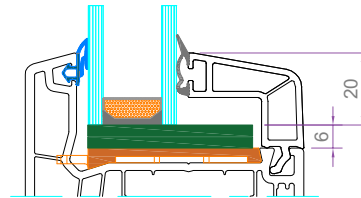
2



TT01021

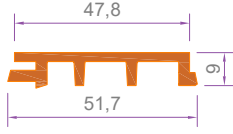
TT01021

3

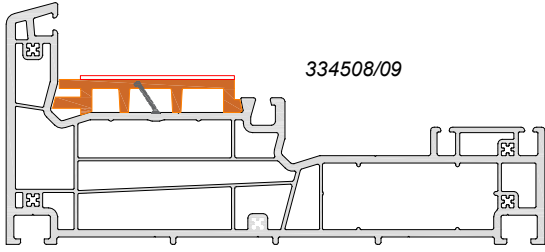


20

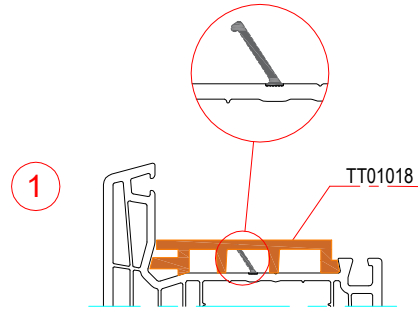
6

Orta Contalı Inova Sürme Profil İçin Cam Takoz Uygulaması

TT01018

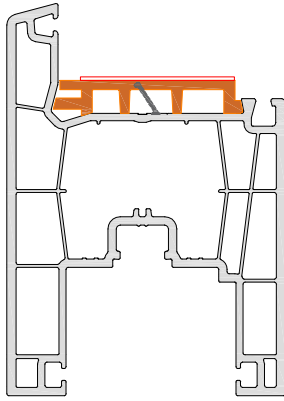
76mm Kanat (Coex Contalı)
profilleri alt cam takozu

334508/09

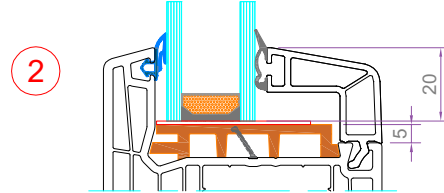


1

TT01018



334511/12

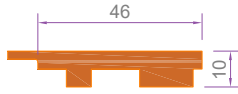


2

20

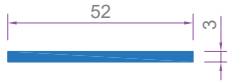
5

Orta Contalı & Contasız Inova Sürme Profillerde 50mm Cam İçin Takoz Uygulaması



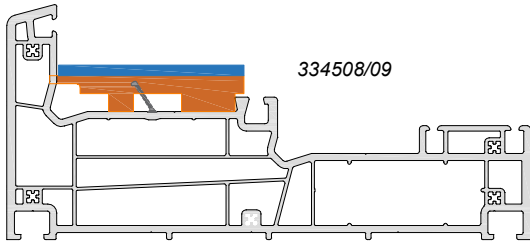
TT01023

10x46x100mm cam takozu (50mm cam çitası için)

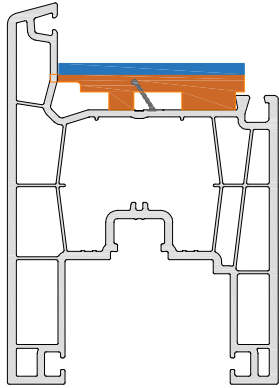
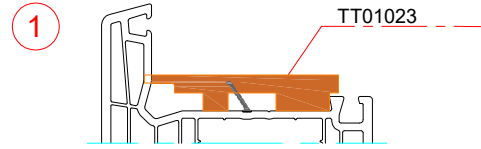


TT01022

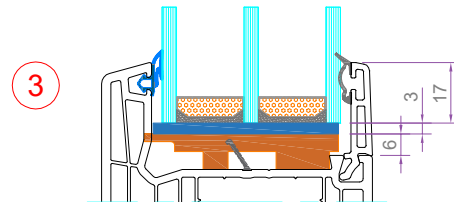
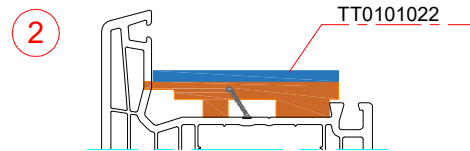
3x52x100mm cam takozu (50mm cam çitası için)

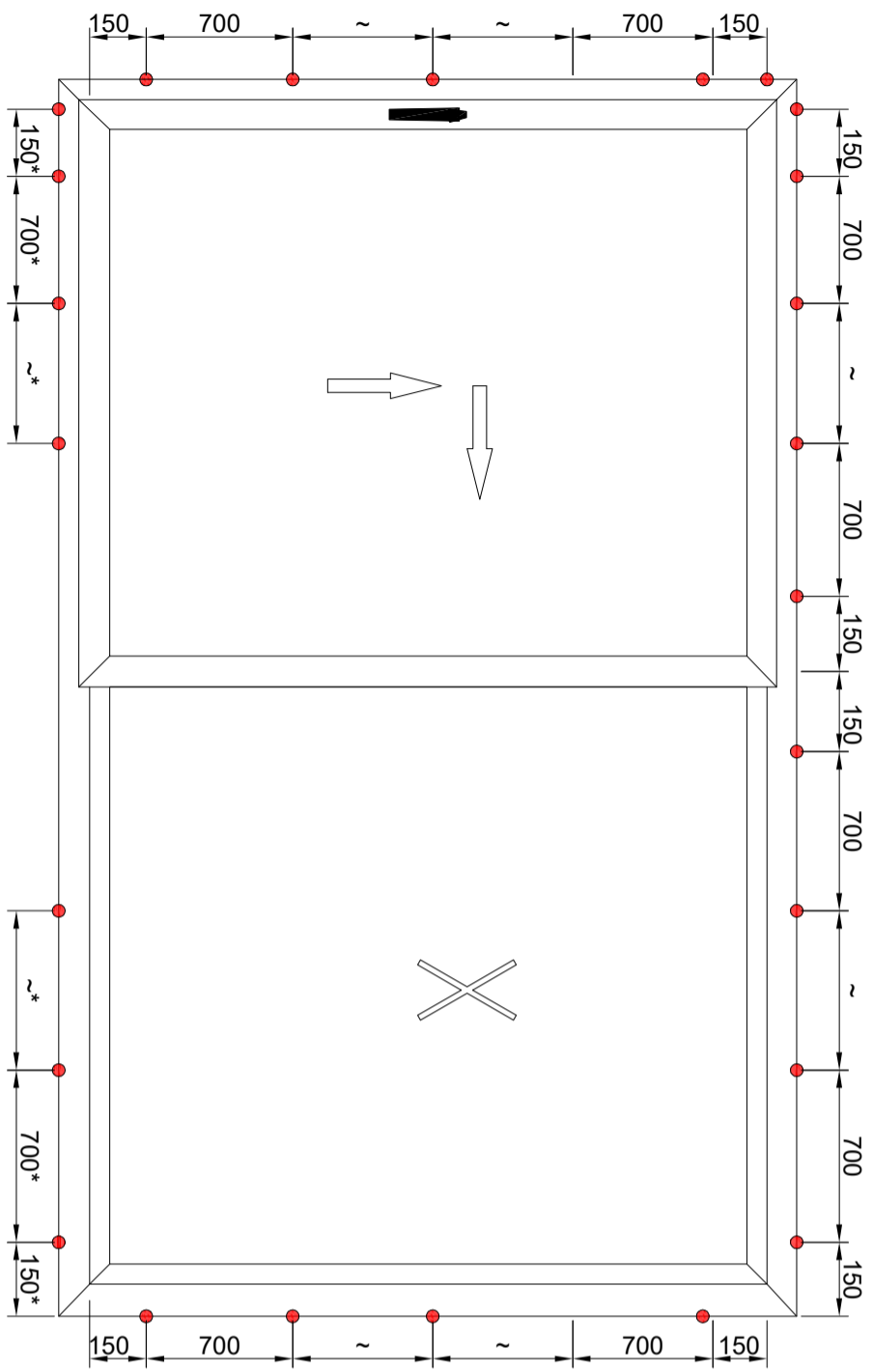


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* Büyük olmayan pencere doğramalarında zaruri kalmadıkça altta montaj vidası atılması tavsiye edilmez.

